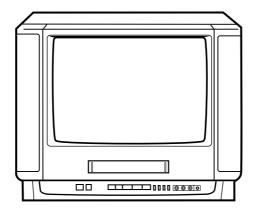


VX-S205



SERVICE MANUAL

INTEGRATED COLOR TV/STEREO VIDEO CASSETTE RECORDER

BASIC TAPE MECHANISM: OVD-6

SPECIFICATIONS

GENERA	٩L
POWER	RI
POWER	C

REQUIREMENTS 120V AC, 60Hz R CONSUMPTION 109W WEIGHT 25 kg (55 lbs.) DIMENSIONS 574 mm (W) x 480 mm (D) x 502 mm (H)

(22 5/8 x 19 x 19 7/8 in.)

TV SECTION

PICTURE TUBE 406 mm (W) x 305 mm (H) (16 x 12 1/8 in.) 508 mm (diagonal) (20 in.) TUNER SYSTEM Frequency synthesized tuner CHANNEL COVERAGE VHF: 2 to 13 UHF: 14 to 69 CATV: 5A, A-1 to A-5, A to W,

W+1 to W+84

HORIZONTAL RESOLUTION 230 lines

VCR SECTION

OPERATING TEMPERATURE 5°C to 40°C VIDEO RECORDING SYSTEM Rotary 2 head helical scanning system

VIDEO SIGNAL SYSTEM NTSC color system, 525 lines, 60 fields

..... Azimuth 2 head USABLE CASSETTES VHS video cassette TAPE SPEED SP: 33.35 mm/sec LP: 16.67 mm/sec SLP: 11.12 mm/sec

RECORDING/PLAYBACK TIME SP: 3 hours with T-180 tape

LP: 6 hours with T-180 tape SLP: 9 hours with T-180 tape 1.0Vp-p, 75 ohm, unbalanced VIDEO OUTPUT 1.0Vp-p, 75 ohm, unbalanced VIDEO S/N 48dB (nominal: tape) **AUDIO INPUT** -8.2dBs, 50K ohm AUDIO OUTPUT -8.2dBs, less than 50K ohm AUDIO TRACK 3 tracks (Hi-Fi sound 2 tracks, Normal sound 1 track)

FAST-FORWARD TIME Approx. 2 minutes 15 seconds with T-120 tape

REWIND TIME Approx. 1 minutes 48 seconds with T-120 tape

• Design and specifications are subject to change without





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SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES

As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character. Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a \triangle mark, the designated parts must be used.

4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.

Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.

Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

(INSULATION CHECK PROCEDURE)

- 1. Unplug the plug from the AC outlet.
- Remove the antenna terminal on TV and turn on the TV.
- Insulation resistance between the cord plug terminals and the eternal exposure metal [Note 2] should be more than 1M ohm by using the 500V insulation resistance meter [Note 1].
- 4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

[Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

[Note 2]

External exposure metal: Antenna terminal Earphone jack

VCR TEST TAPE INTERCHANGEABILITY TABLE

There are two types of the new alignment tape CH-1B (for NTSC) and CH-2 (for PAL). On each tape four signals (1) - (4) are recorded for the times and in the order shown below.

(1): 8min. ---> (2): 2min. ---> (3): 5min. ---> (4): 5min.

The TTV-MP1 (for M-PAL), TTV-MS1 (for MESECAM) and TTV-S1 (for SECAM) alignment tapes have the same contents as the previous tapes.

	ie previous tapes.						
	Now	in use TYPE	New TYPE				
Method	Model	Contents*1	Model	Contents*1	Application		
	TTV-N1	NTSC, Color, 1kHz, SP					
	TTV-N1E	NTSC, Color, 1kHz, EP	CH-1B(4) *2	NTSC, Color, 1kHz, EP	Switching position ADJ.		
NTSC	TTV-N2	NTSC, Stairsteps, 7kHz, SP	CH-1B(1)	NTSC, Stairsteps, 7kHz, SP	Head ACE Azimuth ADJ.		
	TTV-N12 (SCV-1998)	NTSC, Color, 1kHz, SP	CH-1B(4)	NTSC, Color, 1kHz, EP	FM envelope ADJ. X-Value ADJ.		
	TTV-N7A	NTSC, Stairsteps, 1kHz, SP, HiFi 400Hz	CH-1B(3)	NTSC, Color, No sound SP, HiFi 400Hz	HiFi Audio PB Level ADJ.		
	TTV-P1	PAL, Color, 1kHz, SP	CH-2(2) *3	PAL, Stairsteps, 1kHz, SP	Switching position ADJ. PB-Y Level/General electrical ADJ. Head ACE Height/Tilt ADJ.		
PAL	TTV-P1L	PAL, Color, 1kHz, LP	CH-2(4)	PAL, Color, 1kHz, LP	Switching position. (LP Model) FM Envelope ADJ. (LP Model) X-Value ADJ. (LP Model)		
	TTV-P2	PAL, Stairsteps, 6kHz, SP	CH-2(1)	PAL, Stairsteps, 6kHz, SP	Head ACE Azimuth ADJ. FM Envelope ADJ. (SP Model) X-Value ADJ. (SP Model)		
	TTV-P7	PAL, Stairsteps, 1kHZ, SP, HiFi, 1kHz	CH-2(3)	PAL, Color, No sound SP, HiFi 400Hz	HiFi Audio PB Level ADJ.		
		PAL, Color, 400Hz, SP, HiFi 1kHz	No	Changed.	FM Filter ADJ.		

^{*1.} Described in the order of color format. Video signal. Linear audio. Tape speed and Hi-Fi audio.

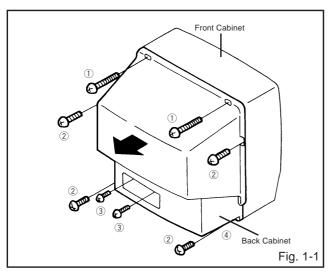
^{*2.} Use CH-1B (1) - (3) with models used exclusively in the SP mode.

^{*3.} Use CH-2 (3) and (4) when it is necessary to observe the chroma signal.

1. REMOVAL OF MECHANICAL PARTS AND P.C. BOARDS

1-1: BACK CABINET (Refer to Fig. 1-1)

- 1. Remove the 2 screws 1.
- 2. Remove the 4 screws 2.
- 3. Remove the 2 screws (3) which are used for holding the Back Cabinet.
- 4. Remove the AC cord from the AC cord hook 4.
- 5. Remove the Back Cabinet in the direction of arrow.



1-2: CRT PCB (Refer to Fig. 1-2)

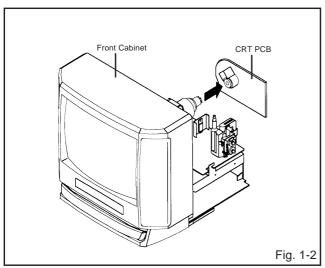
CAUTION: BEFORE REMOVING THE ANODE CAP, DISCHARGE ELECTRICITY BECAUSE IT

CONTAINS HIGH VOLTAGE.

BEFORE ATTEMPTING TO REMOVE OR REPAIR ANY PCB, UNPLUG THE POWER

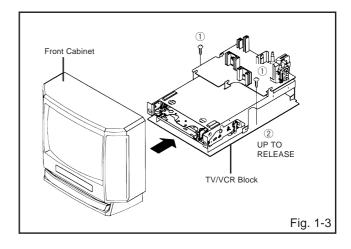
CORD FROM THE AC SOURCE.

- 1. Remove the Anode Cap. (Refer to REMOVAL OF ANODE CAP)
- 2. Disconnect the following connectors: (CP801, CP802 and CP850).
- 3. Remove the CRT PCB in the direction of arrow.



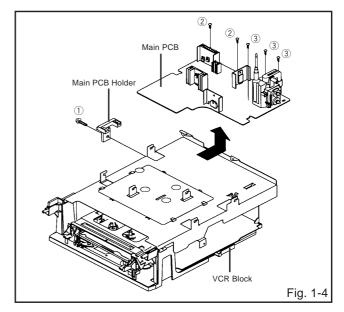
1-3: TV/VCR BLOCK (Refer to Fig. 1-3)

- 1. Remove the 2 screws (1).
- 2. Disconnect the following connectors: (CP4201, CP4202, CP303, CP501, CP502 and CP401).
- 3. Unlock the support 2.
- 4. Remove the TV/VCR Block in the direction of arrow.



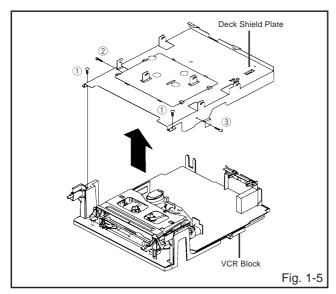
1-4: MAIN PCB (Refer to Fig. 1-4)

- 1. Remove the screw (1).
- 2. Remove the Main PCB Holder.
- 3. Remove the 2 screws (2).
- 4. Remove the 3 screws 3.
- 5. Disconnect the following connectors: (CP810, CP820, CP804 and CD401).
- 6. Remove the Main PCB in the direction of arrow.



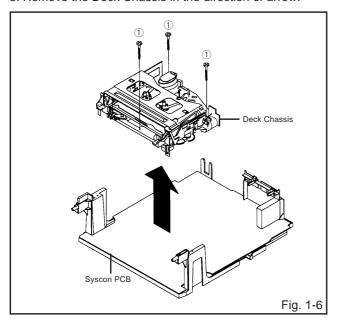
1-5: DECK SHIELD PLATE (Refer to Fig. 1-5)

- 1. Remove the 2 screws (1).
- 2. Remove the screw 2.
- 3. Remove the screw 3.
- 4. Remove the Deck Shield Plate in the direction of arrow.



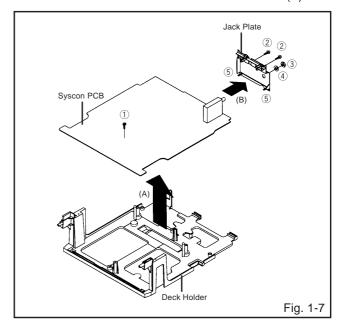
1-6: DECK CHASSIS (Refer to Fig. 1-6)

- 1. Remove the 3 screws 1.
- Disconnect the following connectors: (CP1002, CP1005, CP1006, CP4001, CP4004 and CP4005).
- 3. Remove the Deck Chassis in the direction of arrow.



1-7: JACK PLATE AND SYSCON PCB (Refer to Fig. 1-7)

- 1. Remove the screw 1.
- 2. Remove the Syscon PCB in the direction of arrow (A).
- 3. Remove the 2 screws 2.
- 4. Remove the nut 3.
- 5. Remove the washer 4.
- 6. Unlock the 2 supports 5.
- 7. Remove the Jack Plate in the direction of arrow (B).



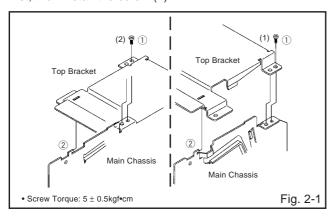
2. REMOVAL OF DECK PARTS

2-1: TOP BRACKET (Refer to Fig. 2-1)

- 1. Remove the 2 screws 1.
- 2. Slide the 2 supports 2 and remove the Top Bracket.

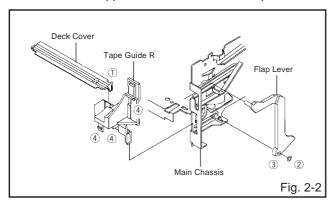
NOTE

When you install the Top Bracket, install the screw (1) first, then install the screw (2).



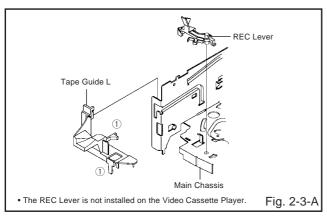
2-2: DECK COVER/FLAP LEVER/TAPE GUIDE R (Refer to Fig. 2-2)

- 1. Move the Cassette Holder Ass'y to the back side.
- 2. Unlock the support ① and remove the Deck Cover.
- 3. Remove the Polyslider Washer 2.
- 4. Unlock the support 3 and remove the Flap Lever.
- 5. Unlock the 3 supports 4 and remove the Tape Guide R.



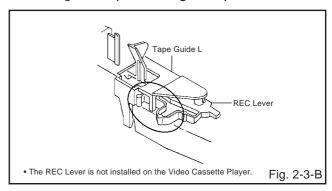
2-3: TAPE GUIDE L (Refer to Fig. 2-3-A)

- 1. Move the Cassette Holder Ass'y to the back side.
- 2. Unlock the 2 supports ① and remove the Tape Guide L.
- 3. Remove the REC Lever. (Recorder only)



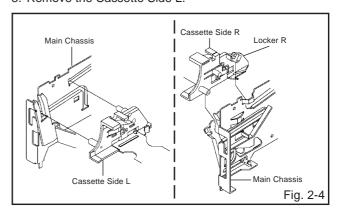
NOTE

When you install the Tape Guide L, install as shown in the circle of Fig. 2-3-B. (Refer to Fig. 2-3-B)



2-4: CASSETTE HOLDER ASS'Y (Refer to Fig. 2-4)

- 1. Move the Cassette Holder Ass'y to the front side.
- 2. Push the Locker R to remove the Cassette Side R.
- 3. Remove the Cassette Side L.

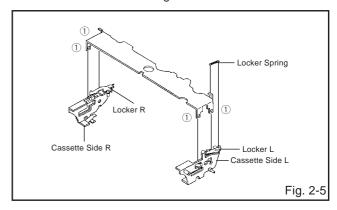


2-5: CASSETTE SIDE L/R (Refer to Fig. 2-5)

- 1. Remove the Locker Spring.
- 2. Unlock the 4 supports ① and then remove the Cassette Side L/R.

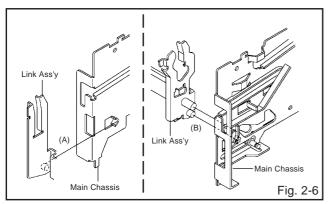
NOTE

When you install the Cassette Side L/R, be sure to move the Locker L/R after installing.



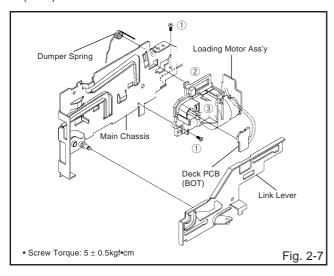
2-6: LINK ASS'Y (Refer to Fig. 2-6)

- 1. Set the Link Ass'y to the Eject position.
- 2. Remove the (A) side of the Link Ass'y first, then remove the (B) side.



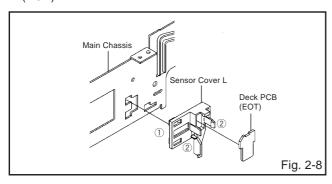
2-7: LOADING MOTOR ASS'Y (Refer to Fig. 2-7)

- 1. Remove the Link Lever.
- 2. Remove the Dumper Spring.
- 3. Remove the 2 screws ①.
- Unlock the support ② and remove the Loading Motor Ass'v.
- 5. Unlock the 2 supports ③ and remove the Deck PCB (BOT).



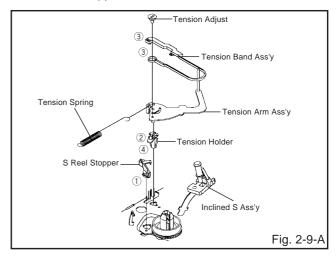
2-8: SENSOR COVER L (Refer to Fig. 2-8)

- 1. Unlock the support (1) and remove the Sensor Cover L.
- 2. Unlock the 2 supports ② and remove the Deck PCB (EOT).



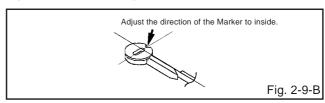
2-9: TENSION ASS'Y (Refer to Fig. 2-9-A)

- 1. Move the Inclined S Ass'y to the back side.
- 2. Unlock the support ① and remove the S Reel Stopper.
- 3. Remove the Tension Spring.
- 4. Unlock the support ② and remove the Tension Arm Ass'y.
- 5. Remove the Tension Adjust.
- 6. Unlock the 2 supports (3) and remove the Tension Band Ass'v.
- 7. Unlock the support 4 and remove the Tension Holder.



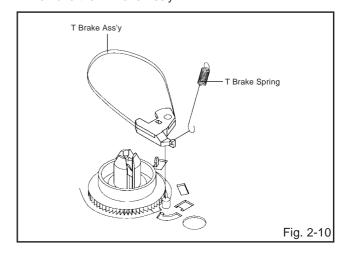
NOTE

When you install the Tension Adjust, install as shown in Fig. 2-9-B. (Refer to Fig. 2-9-B)



2-10: T BRAKE ASS'Y (Refer to Fig. 2-10)

- 1. Remove the T Brake Spring.
- 2. Remove the T Brake Ass'y.

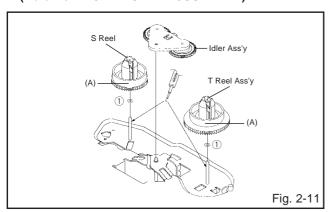


2-11: S REEL/T REEL ASS'Y (Refer to Fig. 2-11)

- 1. Remove the Idler Ass'y.
- 2. Remove the S Reel and T Reel Ass'y.
- 3. Remove the 2 Polyslider Washers ①.

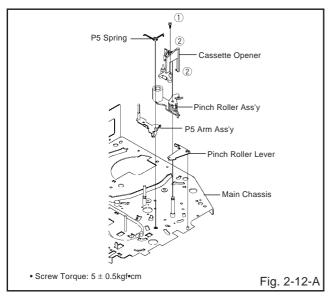
NOTE

- Take care not to damage the gears of the S Reel, T Reel Ass'y and Idler Ass'y.
- 2. The Polyslider Washer may be remained on the back of the reel
- 3. Take care not to damage the shaft.
- Do not touch the section "A" of S Reel and T Reel Ass'y. (Use gloves.) (Refer to Fig. 2-11) Do not adhere the stains on it.
- 5. When you install the reel, clean the shaft and oil it (KYODO OIL Slidas #150). (If you do not oil, noise may be heard in FF/REW mode.)
- 6. After installing the reel, adjust the height of the reel. (Refer to MECHANICAL ADJUSTMENT)



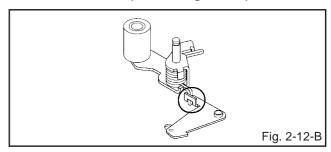
2-12: PINCH ROLLER ASS'Y/P5 ARM ASS'Y (Refer to Fig. 2-12-A)

- 1. Remove the P5 Spring.
- 2. Remove the screw 1.
- 3. Unlock the 2 supports ② and remove the Cassette Opener.
- 4. Remove the Pinch Roller Ass'y, Pinch Roller Lever and P5 Arm Ass'y.



NOTE

- 1. Do not touch the Pinch Roller Ass'y. (Use gloves.)
- 2. When you install the Pinch Roller Ass'y, install as shown in the circle. (Refer to Fig. 2-12-B)

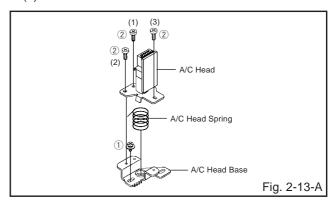


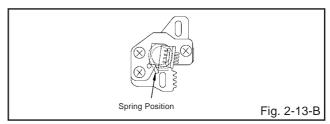
2-13: A/C HEAD (Refer to Fig. 2-13-A)

- 1. Remove the screw (1).
- 2. Remove the A/C Head Base.
- 3. Remove the 3 screws 2.
- 4. Remove the A/C Head and A/C Head Spring.

NOTE

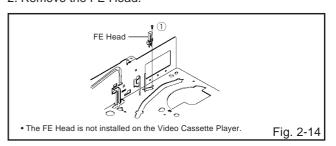
- 1. Do not touch the A/C Head. (Use gloves.)
- 2. When you install the A/C Head Spring, install as shown in Fig. 2-13-B. (Refer to Fig. 2-13-B)
- 3. When you install the A/C Head, tighten the screw (1) first, then tighten the screw (2), finally tighten the screw (3).





2-14: FE HEAD (RECORDER ONLY) (Refer to Fig. 2-14)

- 1. Remove the screw (1).
- 2. Remove the FE Head.

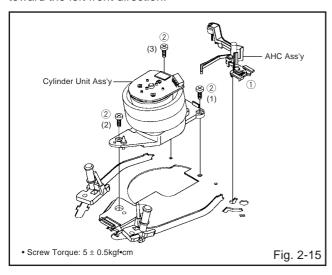


2-15: AHC ASS'Y/CYLINDER UNIT ASS'Y (Refer to Fig. 2-15)

- 1. Unlock the support ① and remove the AHC Ass'y.
- 2. Remove the 3 screws 2.
- 3. Remove the Cylinder Unit Ass'y.

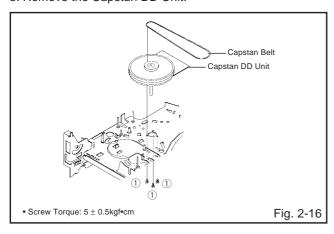
NOTE

When you install the Cylinder Unit Ass'y, tighten the screws from (1) to (3) in order while pulling the Ass'y toward the left front direction.



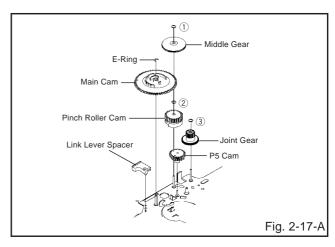
2-16: CAPSTAN DD UNIT (Refer to Fig. 2-16)

- 1. Remove the Capstan Belt.
- 2. Remove the 3 screws 1.
- 3. Remove the Capstan DD Unit.



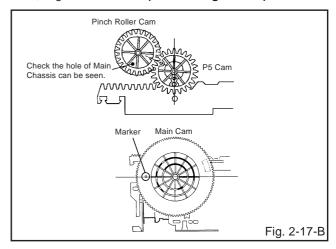
2-17: MIDDLE GEAR/MAIN CAM (Refer to Fig. 2-17-A)

- Remove the Polyslider Washer ①, then remove the Middle Gear.
- 2. Remove the E-Ring, then remove the Main Cam, Link Lever Spacer and P5 Cam.
- 3. Remove the Polyslider Washer ②, then remove the Pinch Roller Cam.
- 4. Remove the Polyslider Washer ③, then remove the Joint Gear.



NOTE

When you install the Pinch Roller Cam, P5 Cam and Main Cam, align each marker. (Refer to Fig. 2-17-B)

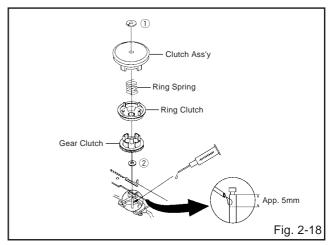


2-18: CLUTCH ASS'Y (Refer to Fig. 2-18)

- 1. Remove the Polyslider Washer ①.
- 2. Remove the Clutch Ass'y, Ring Spring, Ring Clutch, Gear Clutch and Polyslider Washer $\widehat{\mathbb{Q}}$.

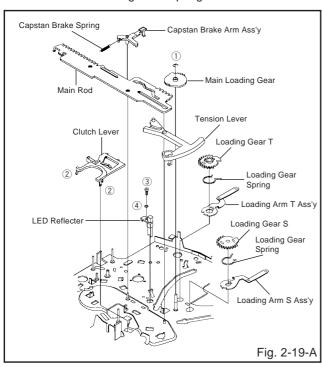
NOTE

When you install the Clutch Ass'y, oil the shaft (KYODO OIL Slidas #150).



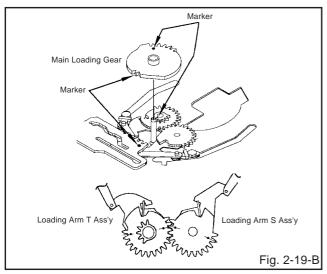
2-19: LOADING GEAR S/T ASS'Y (Refer to Fig. 2-19-A)

- Remove the E-Ring ① and remove the Main Loading Gear
- 2. Remove the Capstan Brake Spring.
- 3. Slide the Main Rod and remove the Capstan Brake Arm Ass'y.
- 4. Remove the Main Rod.
- 5. Remove the Tension Lever.
- 6. Unlock the 2 supports 2 and remove the Clutch Lever.
- 7. Remove the screw (3) and washer (4).
- 8. Remove the LED Reflecter.
- Remove the Loading Arm S Ass'y and Loading Arm T Ass'y.
- 10. Remove the Loading Gear S and Loading Gear T.
- 11. Remove the Loading Gear Spring.



NOTE

When you install the Loading Arm S Ass'y, Loading Arm T Ass'y and Main Loading Gear, align each marker. (Refer to Fig. 2-19-B)

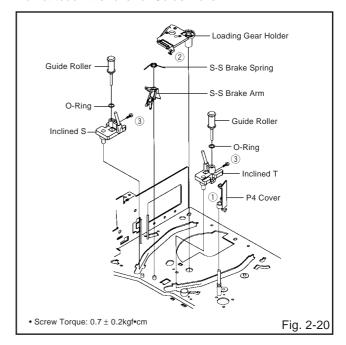


2-20: INCLINED S/T ASS'Y (Refer to Fig. 2-20)

- 1. Unlock the support ① and remove the P4 Cover.
- 2. Remove the S-S Brake Spring.
- 3. Unlock the support ② and remove the Loading Gear Holder.
- 4. Remove the S-S Brake Arm.
- 5. Remove the Inclined S.
- 6. Remove the Inclined T.
- 7. Remove the 2 screws ③, then remove the Guide Roller and O-Ring.

NOTE

Do not touch the roller of Guide Roller.



3. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

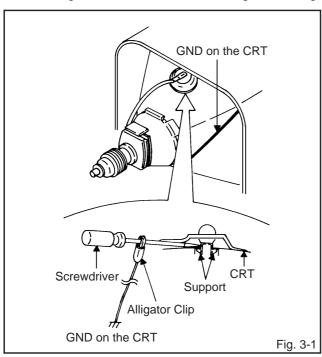
- * After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- * Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

REMOVAL

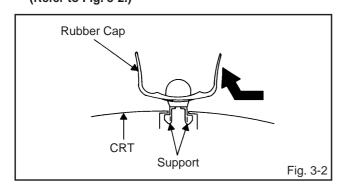
1. Follow the steps as follows to discharge the Anode Cap. (Refer to Fig. 3-1.)

Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated Screwdriver, touch the support of the Anode with the tip of the Screwdriver.

A cracking noise will be heard as the voltage is discharged.



2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support. (Refer to Fig. 3-2.)



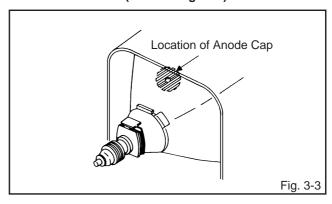
After one side is removed, pull in the opposite direction to remove the other.

NOTE

Take care not to damage the Rubber Cap.

INSTALLATION

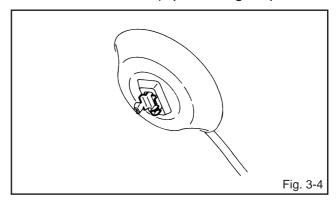
1. Clean the spot where the cap was located with a small amount of alcohol. (Refer to Fig. 3-3.)



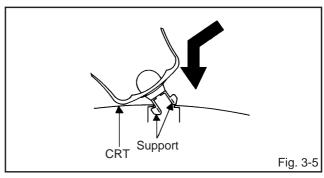
NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

- 2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
- 3. Turn over the Rubber Cap. (Refer to Fig. 3-4.)



4. Insert one end of the Anode Support into the anode button, then the other as shown in **Fig. 3-5**.



- 5. Confirm that the Support is securely connected.
- 6. Put on the Rubber Cap without moving any parts.

KEY TO ABBREVIATIONS

A A/C Audio/Control H.SW **Head Switch** ACC Automatic Color Control Hz Hertz ΔF Audio Erase ī IC Integrated Circuit **AFC Automatic Frequency Control** IF Intermediate Frequency Automatic Fine Tuning IND Indicator **AFT AFT DET** Automatic Fine Tuning Detect INV Inverter **Automatic Gain Control** K KIL Killer **AGC** Amplifier Left **AMP** L L Antenna **LED** Light Emitting Diode **ANT** A.PB Audio Playback LIMIT AMP Limiter Amplifier **APC** Automatic Phase Control LM, LDM Loading Motor **ASS'Y** Assembly LP Long Play Low Pass Filter AT All Time L.P.F Automatic LUMI. Luminance **AUTO** М Audio/Video M Motor A/V B BGP **Burst Gate Pulse** Maximum MAX BOT Beginning of Tape MINI Minimum Bandpass Filter **BPF** MIX Mixer, mixing **BRAKE SOL** Brake Solenoid MM Monostable Multivibrator **BUFF** Buffer MOD Modulator, Modulation Black and White B/W **MPX** Multiplexer, Multiplex CC Capacitance, Collector MS SW Mecha State Switch **CASE** Cassette NC Non Connection CAP Capstan NR Noise Reduction **CARR** Carrier OSC Oscillator CH Channel OPE Operation Clock **CLK** PB Playback PB CTL **CLOCK (SY-SE)** Clock (Syscon to Servo) Playback Control **COMB** Combination, Comb Filter PB-C Playback-Chrominance CONV Converter PB-Y Playback-Luminance **CPM** Capstan Motor **PCB** Printed Circuit Board CTL Control P. CON Power Control CYL Cylinder PD Phase Detector CYL-M Cylinder-Motor PG Pulse Generator P-P **CYL SENS** Cylinder-Sensor Peak-to Peak D DATA (SY-CE) Data (Syscon to Servo) R R Right Decibel **REC** Recording DC **Direct Current REC-C** Recording-Chrominance **DD Unit** Direct Drive Motor Unit **REC-Y** Recording-Luminance **REEL BRK DEMOD** Demodulator Reel Brake Reel Sensor DFT Detector **REELS REF** DFV Deviation Reference Ε Ε **Emitter** Regulated, Regulator **RFG Emitter Follower REW** Rewind **EMPH REV, RVS** Reverse **Emphasis ENC** Encoder **RF** Radio Frequency **ENV** Envelope **RMC** Remote Control End of Tape **EOT** RY Relay Equalizer S. CLK Serial Clock EQ **EXT** External S. COM Sensor Common S. DATA Serial Data F Fuse Feed Back Clamp **FBC SEG** Segment Select, Selector FE Full Erase **SEL** FF Fast Forward, Flipflop **SENS** Sensor Frequency Generator FG **SER** Search Mode **FL SW** Front Loading Switch SI Serial Input Frequency Modulation Sound Intermediate Frequency FΜ **SIF FSC** Frequency Sub Carrier SO Serial Output **FWD** Forward SOL Solenoid GEN Standard Play G Generator SP **GND** Ground **STB** Serial Strobe H.P.F High Pass Filter SW Switch

KEY TO ABBREVIATIONS

S SYNC : Synchronization

SYNC SEP : Sync Separator, Separation

T TR : Transistor
TRAC : Tracking
TRICK PB : Trick Playback
TP : Test Point
U UNREG : Unregulated

V V : Volt

VCO : Voltage Controlled Oscillator
VIF : Video Intermediate Frequency
VP : Vertical Pulse, Voltage Display

V.PB : Video Playback
VR : Variable Resistor
V.REC : Video Recording

VSF : Visual Search Fast Forward
VSR : Visual Search Rewind
VSS : Voltage Super Source
V-SYNC : Vertical-Synchronization

VT : Voltage Tuning

X X'TAL : Crystal

Y Y/C : Luminance/Chrominance

SERVICE MODE LIST

This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily.

To enter SERVICE MODE, Unplug AC cord till lost actual clock time. Then press and hold Vol (-) button of main unit and remocon key simultaneously.

The both pressing of set key and remote control key will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 30 minutes before Power On or alternatively, discharge backup capacitor.

Set Key	Remocon Key	Operations	
VOL. (-) MIN	0	Releasing of V-CHIP PASSWORD.	
VOL. (-) MIN	1	Initialization of the factory. NOTE: Do not use this for the normal servicing.	
VOL. (-) MIN	2	Horizontal position adjustment of OSD. NOTE: Also can be adjusted by using the Adjustment MENU. Refer to the "ELECTRICAL ADJUSTMENT" (OSD HORIZONTAL).	
VOL. (-) MIN	3	Adjust the PG SHIFTER automatically. Refer to the "ELECTRICAL ADJUSTMENT" (PG SHIFTER).	
VOL. (-) MIN	Adjust the PG SHIFTER manually. Refer to the "ELECTRICAL ADJUSTMENT" (PG SHIFTER).		
VOL. (-) MIN	5	Adjusting of the Tracking to the center position. NOTE: Also can be adjusted by pressing the ATR button for more tan 2 seconds during PLAY.	
VOL. (-) MIN	6	POWER ON total hours and PLAY/REC total hours are displayed on the screen. Refer to the "PREVENTIVE CHECKS AND SERVICE INTERVALS" (CONFIRMATION OF USING HOURS).	
		Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "NOTE FOR THE REPLACING OF MEMORY IC".	
VOL. (-) MIN	8	Writing of EEPROM initial data. NOTE: Do not use this for the normal servicing.	
VOL. (-) MIN	9	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).	

Method	Operations
Press the ATR button on the remote control for more than 2 seconds during PLAY.	Adjusting of the Tracking to the center position. Refer to the "MECHANICAL ADJUSTMENT" (GUIDE ROLLER) and "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
Make the short circuit between the test point of SERVICE and the GND.	The EOT/BOT/Reel sensor do not work at this moment. Refer to the "PREPARATION FOR SERVICING"

PREVENTIVE CHECKS AND SERVICE INTERVALS

The following standard table depends on environmental conditions and usage. Unless maintenance is properly carried out, the following service intervals may be quite shortened as harmful effects may be had on other parts. Also, long term storage or misuse may cause transformation and aging of rubber parts.

Time Parts Name	500 hours	1,000 hours	1,500 hours	2,000 hours	3,000 hours	Notes	
Audio Control Head							
Full Erase Head (Recorder only)						Clean those parts in contact with the tape.	
Capstan Belt					•	Clean the rubber, and parts	
Pinch Roller						which the rubber touches.	
Capstan DD Unit					•		
Loading Motor					•		
Tension Band					•		
Capstan Shaft							
Tape Running Guide Post						Replace when rolling becomes abnormal.	
Cylinder Unit					•	Clean the Head	

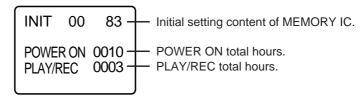
☐ : Clean ☐ : Replace

CONFIRMATION OF USING HOURS

POWER ON total hours and PLAY/REC total hours can be checked on the screen. Total hours are displayed in 16 system of notation.

NOTE: The confirmation of using hours will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 30 minutes before Power On or alternatively, discharge backup capacitor.

- 1. Set the VOLUME to minimum.
- 2. While holding down VOLUME button on front cabinet, press key 6 on remote control simultaneously.
- 3. After the confirmation of using hours, turn off the power.



(16 x 16 x 16 x thousands digit value) + (16 x 16 x hundreds digit value) + (16 x tens digit value) + (ones digit value)

PREVENTIVE CHECKS AND SERVICE INTERVALS

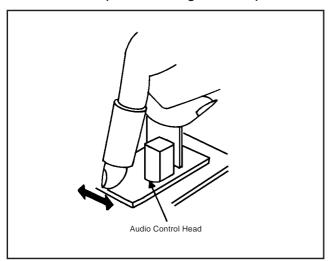
CLEANING

NOTE

After cleaning the heads with isopropyl alcohol, do not run a tape until the heads dry completely. If the heads are not completely dry and alcohol gets on the tape, damage may occur.

1. AUDIO CONTROL HEAD

Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol and clean the audio control head by wiping it horizontally. Clean the full erase head in the same manner. (Refer to the figure below.)



2. TAPE RUNNING SYSTEM

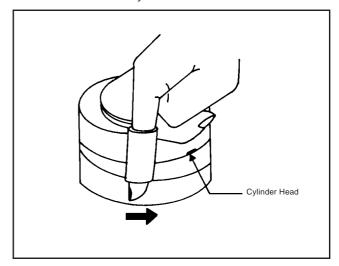
When cleaning the tape transport system, use the gauze moistened with isopropyl alcohol.

3. CYLINDER

Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol. Hold it to the cylinder head softly. Turn the cylinder head counterclockwise to clean it (in the direction of the arrow). (Refer to the figure below.)

NOTE

Do not exert force against the cylinder head. Do not move the chamois upward or downward on the head. Use the chamois one by one.



NOTE FOR THE REPLACING OF MEMORY IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

NOTE: Initial Data setting will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 30 minutes before Power On or alternatively, discharge backup capacitor.

ADDRESS	DATA	ADDRESS	DATA	ADDRESS	DATA	ADDRESS	DATA
00	80	0A	2B	14	0C	1E	44
01	6D	0B	17	15	A0	1F	05
02	21	0C	C0	16	63	20	88
03	00	0D	FF	17	44	21	06
04	00	0E	FF	18	A8	22	25
05	00	0F	FF	19	0F	23	00
06	A4	10	6C	1A	04	24	39
07	EB	11	2B	1B	CA	25	01
08	31	12	21	1C	5F	26	00
09	90	13	15	1D	F9	27	3A

Table 1

- 1. Enter DATA SET mode by setting VOLUME to minimum.
- 2. While holding down VOLUME button on front cabinet, press key 6 on remote control simultaneously.
- 3. ADDRESS and DATA should appear as FIG 1.

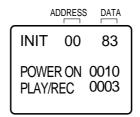


Fig. 1

- 4. ADDRESS is now selected and should "blink". Using the SET + or keys on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
- 5. Press ENTER to select DATA. When DATA is selected, it will "blink".
- 6. Again, step through the DATA using SET + or until required DATA value has been selected.
- 7. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
- 8. Repeat steps 4 to 7 until all data has been checked.
- 9. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input. The unit will now have the correct DATA for the new MEMORY IC.

SERVICING FIXTURES AND TOOLS

(For 2 heads model) VHS Alignment Tape JG001 (TTV-N2) JG001A (TTV-N12) JG001T (VN2S-X63)	(For 4 heads model) VHS Alignment Tape JG001B (TTV-N2) JG001I (TTV-N12) JG001S (VN ₁ S-X6 ³)	JG002B Adapter JG002E Dial Torque Gauge (10~90gf•cm) JG002F (60~600gf•cm)	JG005 Post Adjustment Screwdriver Part No. SV-TG0-030-000 (small)
JG153 X Value Adjustment Screwdriver	JG022 Master Plane	JG024A Reel Disk Height Adjustment Jig	JG100A Torque Tape (VHT-063)
JG154 Cable Parts No. SJ-G15-400-000	JG162C Cable (10 Pins) Parts No. SJ-G16-2C0-000 JG162D Cable (11 Pins) Parts No. SJ-G16-2D0-000 JG162Y Cable (5 Pins) Parts No. SJ-G16-2Y0-000	Tentelometer	

Part No.	Remarks
JG001	Stair Steps, 7KHz (For 2 heads model)
JG001A	Color Bar, 1KHz (For 2 heads model)
JG001T	X Value Adjustment (For 2 heads model)
JG001B	Stair Steps, 7KHz (For 4 heads model)
JG001I	Color Bar, 1KHz (For 4 heads model)
JG001S	X Value Adjustment (For 4 heads model)
JG002B	VSR Torque, Brake Torque (S Reel/T Reel Ass'y)
JG002E	Brake Torque (T Reel Ass'y)
JG002F	VSR Torque, Brake Torque (S Reel)
JG005	Guide Roller Adjustment
JG153	X Value Adjustment
JG022/JG024A	Reel Disk Height Adjustment
JG100A	Playback Torque, Back Tension Torque During Playback
JG154	Used to connect the test point of SERVICE and GROUND
JG162C/JG162D	Used to connect the Syscon PCB and Main PCB
JG162Y	Used to connect the Syscon PCB and CRT PCB

PREPARATION FOR SERVICING

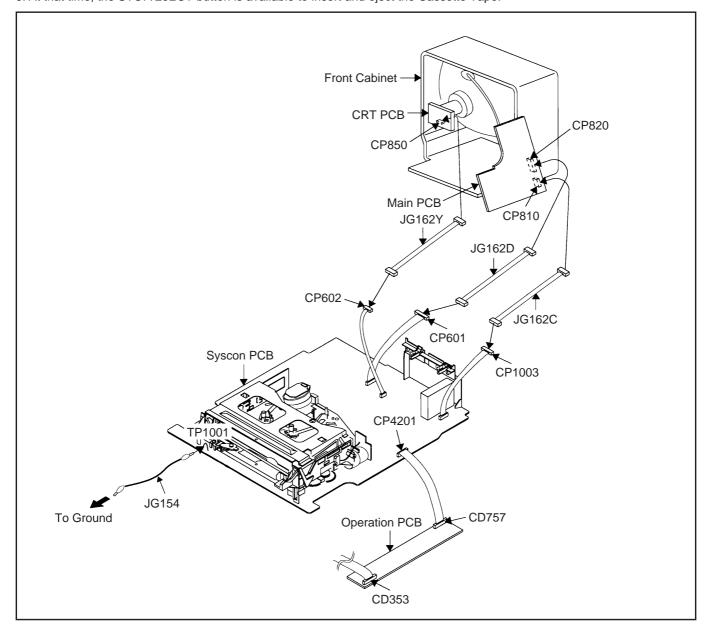
Basic Servicing Position (In case of needing to check on all blocks)

- 1. Unplug the connector CP4201, CP4202, CP303 and CP502, then remove the TV/VCR Block from the set.
- 2. Unplug the connector CP810, CP820, CP850, CP804 and CD401, then remove the Main PCB from the VCR Block.
- 3. Connect as shown in the below figure using the Service Fixture.
 - Connect the Syscon PCB to the Main PCB with the cable JG162C and JG162D.
 - Connect the Syscon PCB to the CRT PCB with the cable JG162Y.
- 4. Remove the Operation PCB from the set, then connect it with the Syscon PCB.
 - If necessary, connect CD353 (Front A/V Jack Input Terminal)
- 5. Short circuit between TP1001 and Ground with the cable JG154.

(Refer to MAJOR COMPONENTS LOCATION GUIDE)

The EOT, BOT and Reel Sensor do not work at this moment.

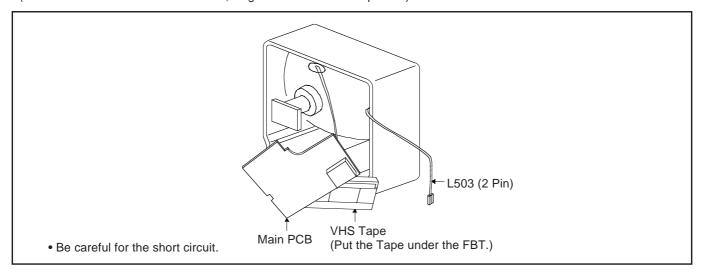
6. At that time, the STOP/EJECT button is available to insert and eject the Cassette Tape.



PREPARATION FOR SERVICING

Servicing Position for Main PCB (In case of needing to check on Main PCB)

• It's possible to get the Servicing Position without the extension Jig if you arrange the unit as shown below. (But L503 connection can not be done, Degause circuit will not operate.)



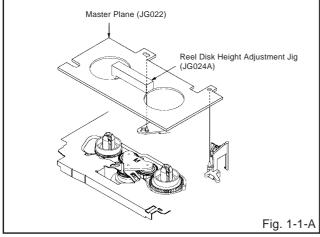
1. CONFIRMATION AND ADJUSTMENT

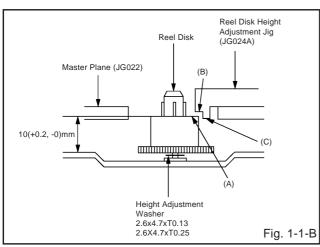
Read the following NOTE before starting works.

- Place an object which weighs between 450g~500g on the Cassette Tape to keep it steady when you want to make the tape run without the Cassette Holder. (Do not place an object which weighs over 500g.)
- When you activate the deck without the Cassette
 Holder, short circuit between TP1001 and GND. (Refer
 to ELECTRICAL ADJUSTMENT PARTS LOCATION
 GUIDE) In this condition the BOT/EOT/Reel Sensor will
 not function.

1-1: CONFIRMATION AND ADJUSTMENT OF REEL DISK HEIGHT

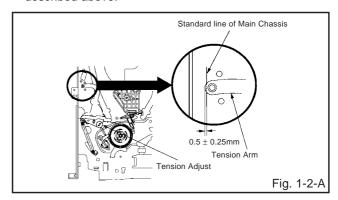
- 1. Turn on the power and set to the STOP mode.
- Set the master plane (JG022) and reel disk height adjustment jig (JG024A) on the mechanism framework, taking care not to scratch the drum, as shown in Fig. 1-1-A.
- 3. Confirm that "A" of the reel disk is lower than "B" of the reel disk height adjustment jig (JG024A), and is higher than "C". If it is not enough height, adjust to 10(+0.2, -0) mm with the height adjustment washer.
- 4. Adjust the other reel in the same way.

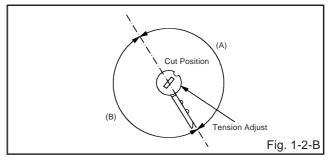




1-2: CONFIRMATION AND ADJUSTMENT OF TENSION POST POSITION

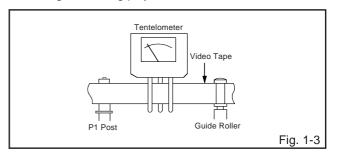
- 1. Set to the PLAY mode.
- 2. Adjust the Tension Adjust until the length from the edge of the Tension Arm to the stdandard line of the Main Chassis is 0.5 ± 0.25 mm.
 - After this adjustment, confirm that the cut position is located in "A" area as shown in **Fig. 1-2-B**. If it is located in "B" area, adjust again.
- While turning the S Reel clockwise, confirm that the edge of the Tension Arm is located in the position described above.





1-3: CONFIRMATION OF PLAYBACK TORQUE AND BACK TENSION TORQUE DURING PLAYBACK

- Load a video tape (T-120) recorded in standard speed mode. Set the unit to the PLAY mode.
- 2. Install the tentelometer as shown in **Fig. 1-3**. Confirm that the meter indicates $20 \pm 2gf$ in the beginning of playback.
- USING A CASSETTE TYPE TORQUE TAPE (JG100A)
- 1. After confirmation and adjustment of Tension Post position (Refer to item 1-2), load the cassette type torque tape (JG100A) and set to the PLAY mode.
- 2. Confirm that the right meter of the torque tape indicates 70~130gf•cm during playback in SP mode.
- 3. Confirm that the left meter of the torque tape indicates 25~40gf•cm during playback in SP mode.



1-4: CONFIRMATION OF VSR TORQUE

- Operate within 4~5 seconds after the reel disk begins to turn.
- 2. Install the Torque Gauge (JG002F) and Adapter (JG002B) on the S Reel. Set to the Rewind mode. (Refer to Fig.1-4)
- 3. Then, confirm that it indicates 120~180gf•cm.

NOTE

Install the Torque Gauge on the reel disk firmly. Press the RFW button to turn the reel disk.

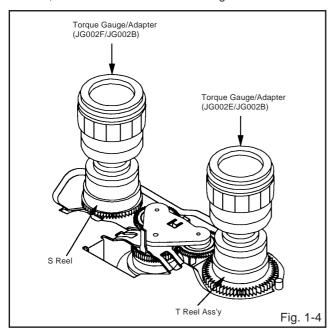
1-5: CONFIRMATION OF REEL BRAKE TORQUE

(S Reel Brake) (Refer to Fig. 1-4)

- 1. Set to the STOP mode.
- 2. Move the Idler Ass'y from the S Reel.
- Install the Torque Gauge (JG002F) and Adapter (JG002B) on the S Reel. Turn the Torque Gauge (JG002F) clockwise.
- 4. Then, confirm that it indicates 70~100gf•cm.

(T Reel Brake) (Refer to Fig. 1-4)

- 1. Set to the STOP mode.
- 2. Move the Idler Ass'y from the T Reel Ass'y.
- Install the Torque Gauge (JG002E) and Adapter (JG002B) on the T reel. Turn the Torque Gauge (JG002E) counterclockwise.
- 4. Then, confirm that it indicates 35~60gf•cm.



NOTE

If the torque is out of the range, replace the following parts.

Check item	Replacement Part
1-4	Idler Ass'y/Clutch Ass'y
1-5	T Brake Spring/Tension Spring

2. CONFIRMATION AND ADJUSTMENT OF TAPE RUNNING MECHANISM

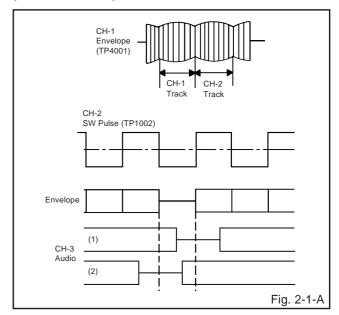
Tape Running Mechanism is adjusted precisely at the factory. Adjustment is not necessary as usual. When you replace the parts of the tape running mechanism because of long term usage or failure, the confirmation and adjustment are necessary.

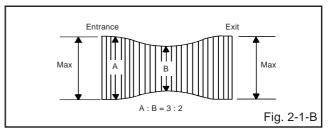
2-1: GUIDE ROLLER

- 1. Playback the VHS Alignment Tape (JG001 or JG001B). (Refer to SERVICING FIXTURE AND TOOLS)
- Connect CH-1 of the oscilloscope to TP4001 (Envelope) and CH-2 to TP1002 (SW Pulse).
- Press and hold the TRACKING-AUTO button on the remote control more than 2 seconds to set tracking to center.
- 4. Trigger with SW Pulse and observe the envelope. (Refer to Fig. 2-1-A)
- When observing the envelope, adjust the Adjusting Driver (JG005) slightly until the envelope will be flat. Even if you press the Tracking Button, adjust so that flatness is not moved so much.
- 6. Adjust so that the A: B ratio is better than 3: 2 as shown in **Fig. 2-1-B**, even if you press the Tracking Button to move the envelope (The envelope waveform will begins to decrease when you press the Tracking Button).
- 7. Adjust the PG shifter during playback.
 (Refer to the ELECTRICAL ADJUSTMENTS)

NOTE

After adjustment, confirm and adjust A/C head. (Refer to item 2-2)

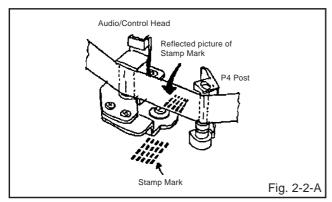


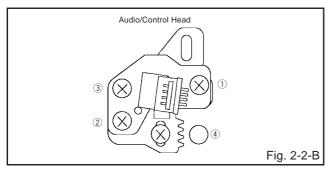


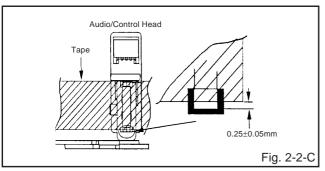
2-2: CONFIRMATION AND ADJUSTMENT OF AUDIO/ CONTROL HEAD

When the Tape Running Mechanism does not work well, adjust the following items.

- 1. Playback the VHS Alignment Tape (JG001 or JG001B). (Refer to SERVICING FIXTURE AND TOOLS)
- Confirm that the reflected picture of stamp mark is appeared on the tape prior to P4 Post as shown in Fig. 2-2-A.
 - a) When the reflected picture is distorted, turn the screw
 1) clockwise until the distortion is disappeared.
 - b) When the reflected picture is not distorted, turn the screw ① counterclockwise until little distortion is appeared, then adjust the a).
- 3. Turn the screw 2 to set the audio level to maximum.
- 4. Confirm that the bottom of the Audio/ Control Head and the bottomof the tape is shown in **Fig. 2-2-C**.
 - c) When the height is not correct, turn the screw ③ to adjust the height. Then, adjust the 1~3 again.



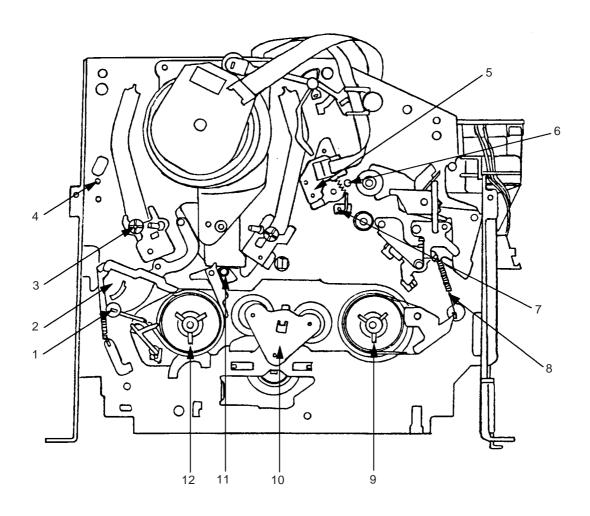




2-3: TAPE RUNNING ADJUSTMENT (X VALUE ADJUSTMENT)

- Confirm and adjust the height of the Reel Disk. (Refer to item 1-1)
- Confirm and adjust the position of the Tension Post. (Refer to item 1-2)
- 3. Adjust the Guide Roller. (Refer to item 2-1)
- 4. Confirm and adjust the Audio/Control Head. (Refer to item 2-2)
- Connect CH-1 of the oscilloscope to TP4001, CH-2 to TP1002 and CH-3 to HOT side of Audio Out Jack.
- Playback the VHS Alignment Tape (JG001S or JG001T). (Refer to SERVICING FIXTURE AND TOOLS)
- Press and hold the TRACKING-AUTO button on the remote control more than 2 seconds to set tracking to center.
- Set the X Value adjustment driver (JG153) to the 4 of Fig. 2-2-B. Adjust X value so that the envelope waveform output becomes maximum. Check if the relation between Audio and Envelope waveform becomes (1) or (2) of Fig. 2-1-A.

3. MECHANISM ADJUSTMENT PARTS LOCATION GUIDE



Tension Adjust
 Tension Arm

3. Guide Roller

4. P1 Post

5. Audio/Control Head

6. X value adjustment driver hole 12. S Reel

7. P4 Post

8. T Brake Spring

9. T Reel Ass'y

10. Idler Ass'y

11. S-S Brake Spring

1. ADJUSTMENT PROCEDURE

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

CAUTION

When replacing IC's or transistors, use only specified silicon grease (YG6260M).

(To prevent the damage to IC's and transistors.)

On-Screen Display Adjustment

- Unplug the AC plug for more than 30 minutes to set the clock to the non-setting state. (To release the Back-Up immediately, take the short circuit between C1003 and GND at the Power Off.) Then, set the volume level to minimum.
- 2. Press the VOL. DOWN button on the set and the channel button (9) on the remote control simultaneously to display adjustment mode on the screen as shown in Fig. 1-1.



Use the channel buttons (1-8) on the remote control to select the options shown in Fig. 1-1.

Press the channel button (0) on the remote control to end the adjustments.

- 1. H/V
- 2. AKB
- 3. COLOR TEMP
- 4. PICTURE
- 5. OTHERS
- 6. TEST PATTERN
- 7. STEREO/SAP
- 8. (VOL TEST) 0. END

"The adjustment items 2, 3, 6, 7 and 8 are not used for this model."

Fig. 1-1

2. BASIC ADJUSTMENTS (VCR SECTION)

2-1: PG SHIFTER

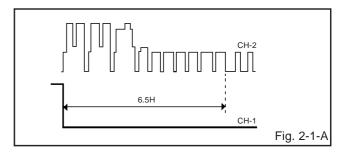
- Connect CH-1 on the oscilloscope to TP1002 and CH-2 to TP4201.
- 2. Playback the alignment tape. (JG001A)
- 3. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
- 4. Press the VOL. DOWN button on the set and the channel button (3) on the remote control simultaneously until the indicator REC disappears. If the indicator REC disappears, adjustment is completed.

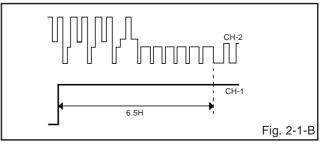
(If the above adjustments doesn't work well:)

- Press the VOL. DOWN button on the set and the channel button (3) on the remote control simultaneously until the indicator REC disappears.
- 6. When the REC indicator is blinking, press both VOL. DOWN button on the set and the channel button **(4)** on the remote control simultaneously and adjust the Tracking +/- button until the arising to the down of Head Switching Pulse becomes 6.5 ± 0.5 H.

(Refer to Fig. 2-1-A, B)

7. Press the Tracking Auto button.





2-2: RF AGC DELAY

- 1. Receive the monoscope pattern.
- Connect the digital voltmeter between the pin 5 of CP603 and the pin 1 (GND) of CP603.
- Activate the adjustment mode display of Fig. 1-1 and press the channel button (5) on the remote control. The Fig. 2-2 appears on the display.
- 4. Press the channel button (1) on the remote control.
- 5. Press the VOL. UP/DOWN button on the remote control until the digital voltmeter is $2.25 \pm 0.05 V$ (70dB).

1. RF AGC DELAY

2. VIDEO LEVEL

3. FM LEVEL

4. OSD H

5. CUT OFF

6.

7. 8.

0. RETURN

"The adjustment item 2 is not used for this model."

Fig. 2-2

2-3: VCO FREERUN

- 1. Receive the monoscope pattern. (AFT off)
- 2. Connect the digital voltmeter to TP601.
- 3. Adjust the **L610** until the digital voltmeter is 3.1 ± 0.05 V.

2-4: TUNER AUDIO LEVEL

- 1. Receive the monoscope pattern.
- 2. Connect the AC voltmeter to AUDIO OUT L/R.
- 3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(5)** on the remote control. The **Fig. 2-2** appears on the display.
- 4. Press the channel button (3) on the remote control.
- 5. Press the VOL. UP/DOWN button on the remote control until the AC voltmeter is 310 \pm 10mVrms.

(TV SECTION)

2-5: CONSTANT VOLTAGE

- 1. Using the remote control, set the brightness and contrast to normal position.
- 2. Connect the digital voltmeter to TP401.
- 3. Set condition is AV MODE without signal.
- 4. Adjust the **VR502** until the DC voltage is 122 ± 0.5 V.

2-6: CUT OFF

- 1. Place the set with Aging Test for more than 15 minutes.
- 2. Set condition is AV MODE without signal.
- 3. Using the remote control, set the brightness and contrast to normal position.
- Activate the adjustment mode display of Fig. 1-1 and press the channel button (5) on the remote control. The Fig. 2-2 appears on the display.
- 5. Press the channel button (5) on the remote control.
- 6. Adjust the Screen Volume until a dim raster is obtained.

2-7: FOCUS

- Using the remote control, set the brightness and contrast to normal position.
- 2. Receive the monoscope pattern.
- 3. Turn the Focus Volume fully counterclockwise once.
- 4. Adjust the Focus Volume until picture is distinct.

2-8: SUB BRIGHTNESS (TV)

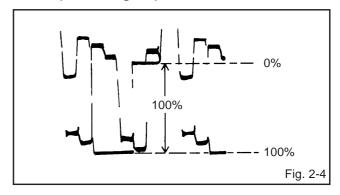
- 1. Receive the monoscope pattern. (RF Input)
- 2. Using the remote control, set the brightness and contrast to normal position.
- Activate the adjustment mode display of Fig. 1-1 and press the channel button (4) on the remote control. The Fig. 2-3 appears on the display.
- 4. Press the channel button (1) on the remote control.
- 5. Press the VOL. UP/DOWN button on the remote control until the white 10% is starting to be visible.
 - 1. BRIGHT
 - 2. CONTRAST
 - 3. COLOR
 - 4. TINT
 - 5. SHARPNESS
 - 6. OSD CONT
 - 7.
 - 8.
- 0. RETURN
- "The adjustment items 2, 5 and 6 are not used for this model." Fig. 2-3

2-9: SUB BRIGHTNESS (AV)

- 1. Receive the monoscope pattern. (Audio Video Input)
- 2. Using the remote control, set the brightness and contrast to normal position.
- 3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control. The **Fig. 2-3** appears on the display.
- 4. Press the channel button (1) on the remote control.
- 5. Press the VOL. UP/DOWN button on the remote control until the white 10% is starting to be visible.

2-10: SUB COLOR (TV)

- 1. Receive the color bar pattern. (RF Input)
- 2. Connect the synchro scope to TP801.
- 3. Using the remote control, set the brightness, contrast, color and tint to normal position.
- Activate the adjustment mode display of Fig. 1-1 and press the channel button (4) on the remote control. The Fig. 2-3 appears on the display.
- 5. Press the channel button (3) on the remote control.
- Adjust the VOLTS RANGE VARIABLE knob of the synchro scope until the range between white 100% and 0% is set to 5 scales on the screen of the synchro scope.
- 7. Press the VOL. UP/DOWN button on the remote control until the red color level is adjusted to 100% of the white level. (Refer to Fig. 2-4)

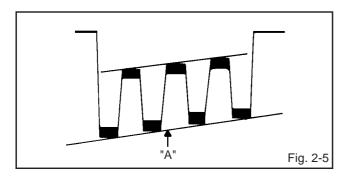


2-11: SUB COLOR (AV)

- 1. Receive the color bar pattern. (Audio Video Input)
- 2. Connect the synchro scope to TP801.
- 3. Using the remote control, set the brightness, contrast, color and tint to normal position.
- Activate the adjustment mode display of Fig. 1-1 and press the channel button (4) on the remote control. The Fig. 2-3 appears on the display.
- 5. Press the channel button (3) on the remote control.
- 6. Adjust the VOLTS RANGE VARIABLE knob of the synchro scope until the range between white 100% and 0% is set to 5 scales on the screen of the synchro scope.
- 7. Press the VOL. UP/DOWN button on the remote control until the red color level is adjusted to 100% of the white level. (Refer to Fig. 2-4)

2-12: SUB TINT (TV)

- 1. Receive the color bar pattern. (RF Input)
- 2. Connect the synchro scope to TP803.
- 3. Using the remote control, set the brightness, contrast, color and tint to normal position.
- Activate the adjustment mode display of Fig. 1-1 and press the channel button (4) on the remote control. The Fig. 2-3 appears on the display.
- 5. Press the channel button (4) on the remote control.
- Press the VOL. UP/DOWN button on the remote control until the section "A" becomes a straight line. (Refer to Fig. 2-5)



2-13: SUB TINT (AV)

- 1. Receive the color bar pattern. (Audio Video Input)
- 2. Connect the synchro scope to TP803.
- 3. Using the remote control, set the brightness, contrast, color and tint to normal position.
- Activate the adjustment mode display of Fig. 1-1 and press the channel button (4) on the remote control. The Fig. 2-3 appears on the display.
- 5. Press the channel button (4) on the remote control.
- Press the VOL. UP/DOWN button on the remote control until the section "A" becomes a straight line. (Refer to Fig. 2-5)

2-14: HORIZONTAL PHASE

- 1. Receive the monoscope pattern.
- Using the remote control, set the brightness and contrast to normal position.
- 3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control. The **Fig. 2-6** appears on the display.
- 4. Press the channel button (1) on the remote control.
- Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on right and left becomes minimum.

1. H. PHASE

2. H. BLK

3. V. SIZE

4. V. POSI

5. V. LIN

6. V. SC

7. V. COMP

8. (H FREQ) 0. RETURN

"The adjustment items 2, 6, 7 and 8 are not used for this model."

2-15: VERTICAL SIZE

- 1. Receive the monoscope pattern.
- 2. Using the remote control, set the brightness and contrast to normal position.
- Activate the adjustment mode display of Fig. 2-1 and press the channel button (1) on the remote control.
 The Fig. 2-6 appears on the display.
- 4. Press the channel button (3) on the remote control.
- Press the VOL. UP/DOWN button on the remote control until the horizontal over scan is equal to the vertical over scan.

2-16: VERTICAL LINEALITY

- 1. Receive the monoscope pattern.
- 2. Using the remote control, set the brightness and contrast to normal position.
- 3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control. The **Fig. 2-6** appears on the display.
- 4. Press the channel button (5) on the remote control.
- 5. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on upside and downside becomes minimum.

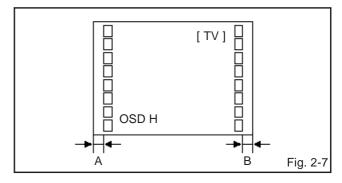
2-17: VERTICAL POSITION

- 1. Receive the color bar pattern.
- 2. Using the remote control, set the brightness and contrast to normal position.
- 3. Activate the adjustment mode display of Fig. 1-1 and press the channel button (1) on the remote control. The Fig. 2-6 appears on the display.
- 4. Press the channel button (4) on the remote control.
- Press the VOL. UP/DOWN button on the remote control until the horizontal line of the color bar comes to approximate center of the CRT.

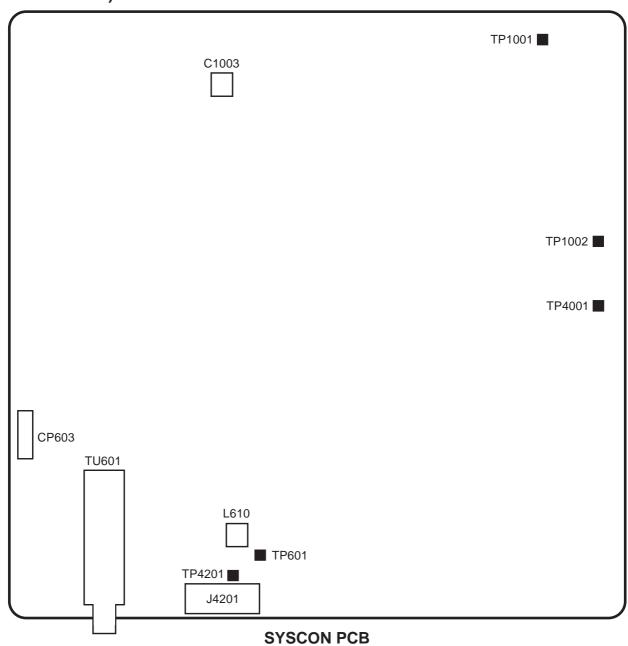
2-18: OSD HORIZONTAL

- 1. Receive the color bar pattern.
- 2. Using the remote control, set the brightness and contrast to normal position.
- Activate the adjustment mode display of Fig. 1-1 and press the channel button (5) on the remote control.
 The Fig. 2-2 appears on the display.
- 4. Press the channel button (4) on the remote control.
- 5. Press the VOL. UP/DOWN on the remote control until the difference of A and B becomes minimum.

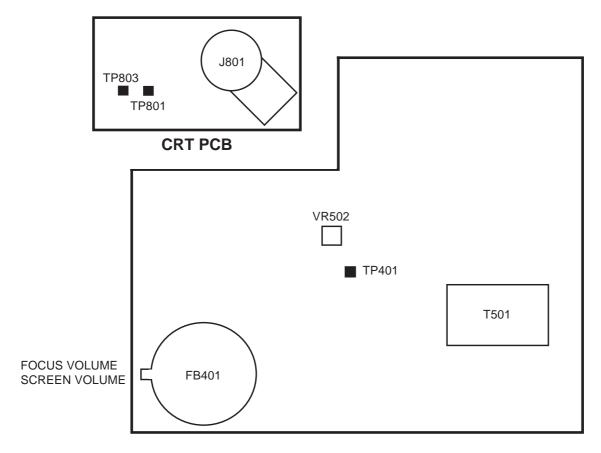
(Refer to Fig. 2-7)



3. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (VCR SECTION)



(TV SECTION)



MAIN PCB

4. PURITY AND CONVERGENCE ADJUSTMENTS

NOTE

- 1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
- Place the CRT surface facing east or west to reduce the terrestrial magnetism.
- 3. Turn ON the unit and demagnetize with a Degauss Coil.

4-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

- Tighten the screw for the magnet. Refer to the adjusted CRT for the position. (Refer to Fig. 4-1) If the deflection yoke and magnet are in one body, untighten the screw for the body.
- 2. Receive the green raster pattern from the color bar generator.
- Slide the deflection yoke until it touches the funnelside of the CRT.
- 4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
- 5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
- 6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
- 7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
- 8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

4-2: PURITY

NOTE

Adjust after performing adjustments in section 4-1.

- Receive the green raster pattern from color bar generator.
- 2. Adjust the pair of purity magnets to center the color on the screen.
 - Adjust the pair of purity magnets so the color at the ends are equally wide.
- 3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
- 4. Confirm red and blue colors.
- 5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

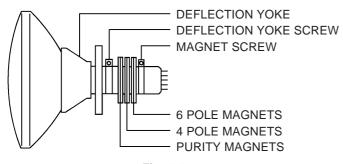


Fig. 4-1

4-3: STATIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 4-2.

- Receive the crosshatch pattern from the color bar generator.
- Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
- 3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

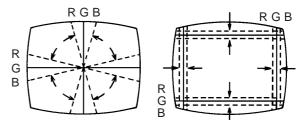
4-4: DYNAMIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 4-3.

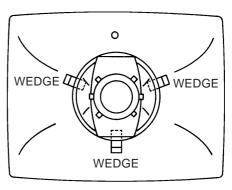
- Adjust the differences around the screen by movingthe deflection yoke upward/downward and right/left. (Refer to Fig. 4-2-a)
- 2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke.

(Refer to Fig. 4-2-b)



UPWARD/DOWNWARD SLANT RIGHT/LEFT SLANT

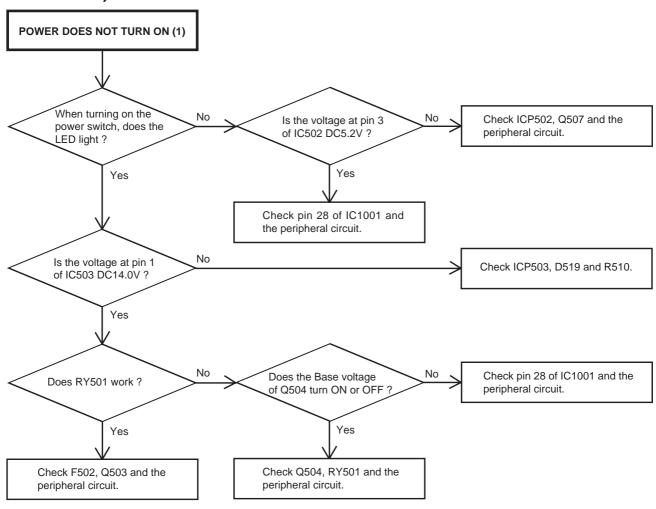
Fig. 4-2-a

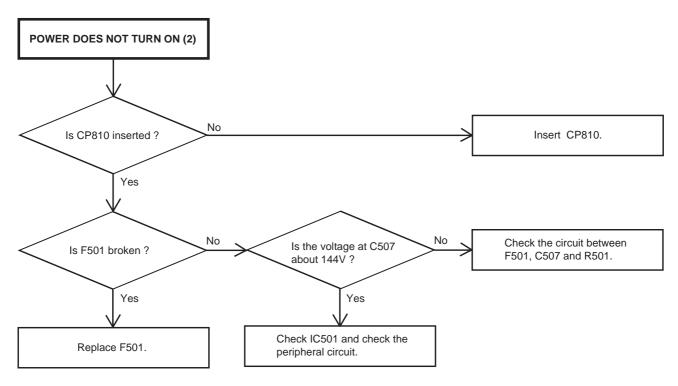


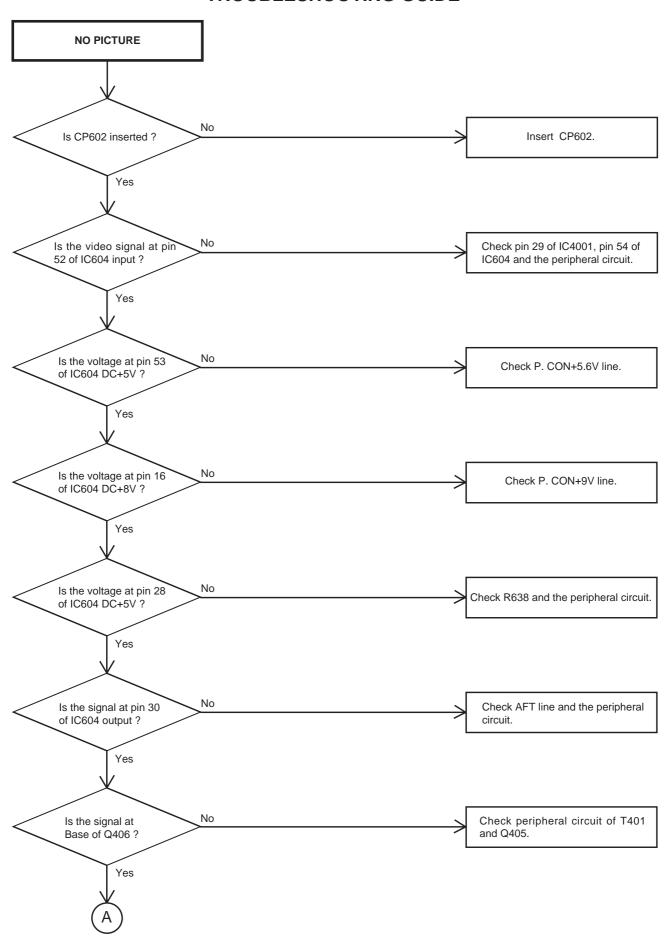
WEDGE POSITION

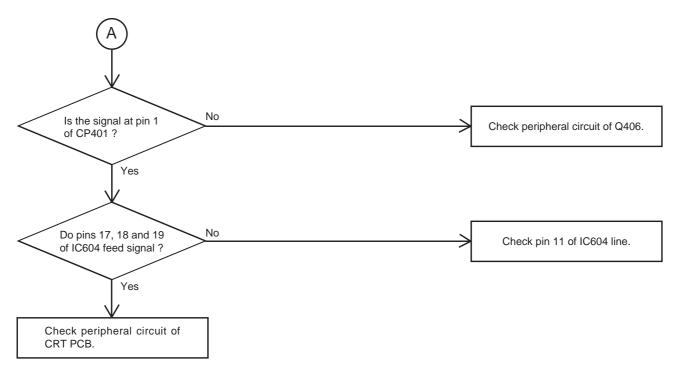
Fig. 4-2-b

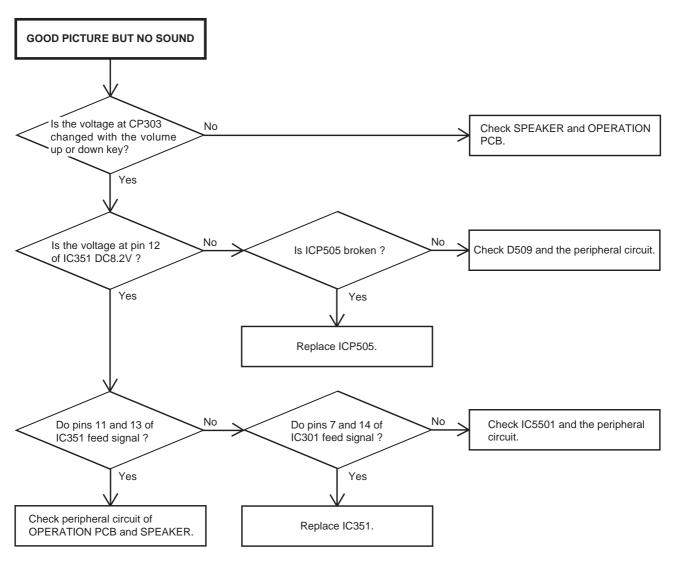
(TV SECTION)

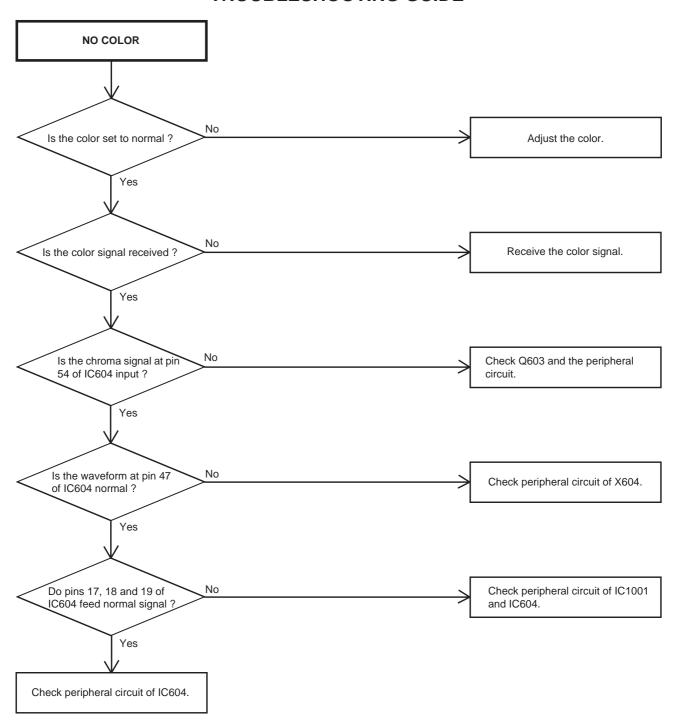


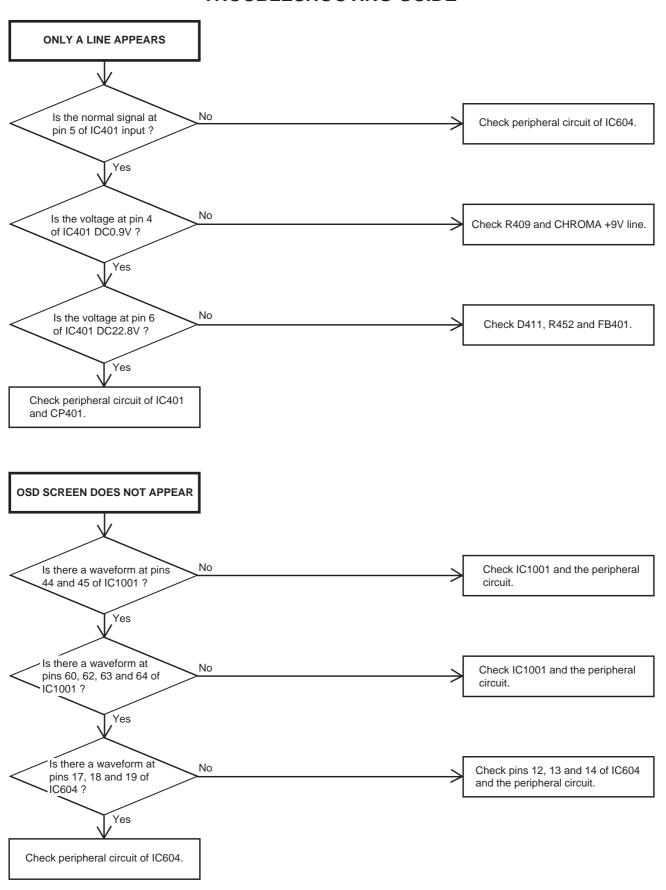




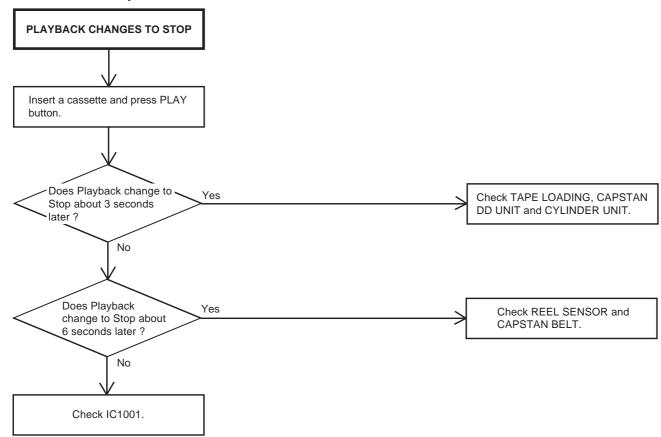


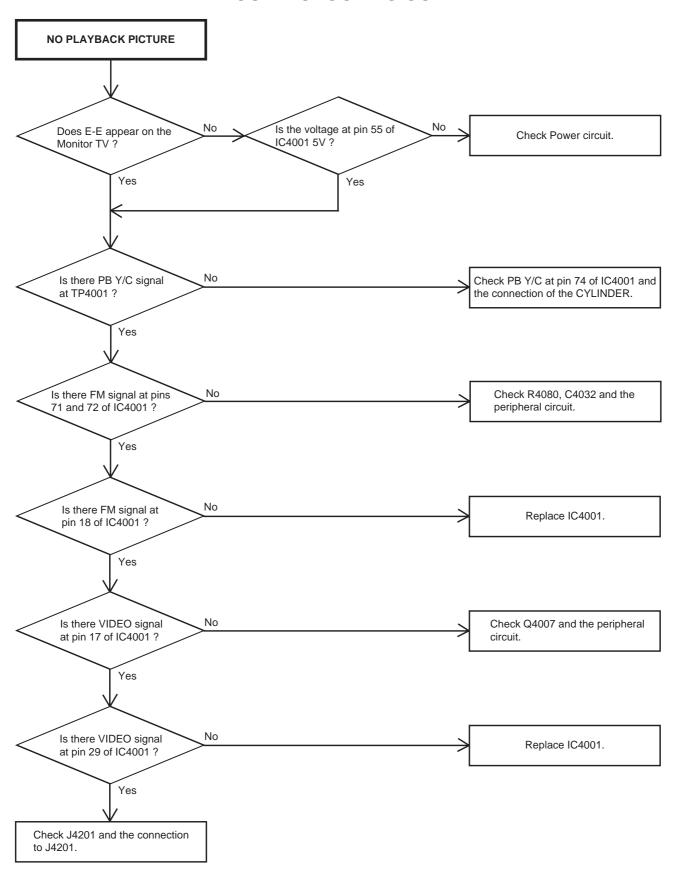


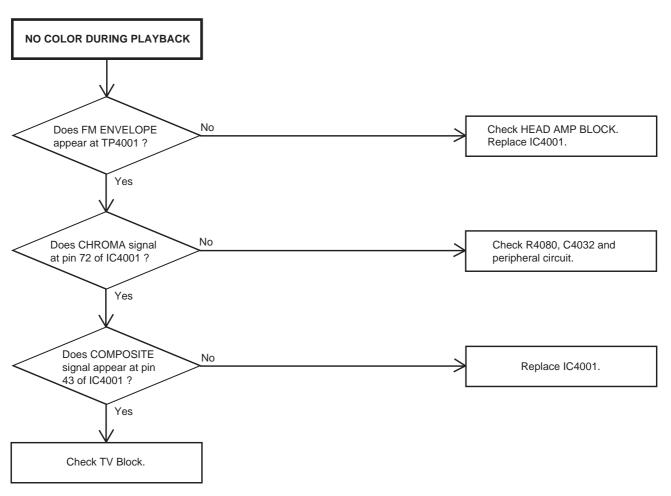


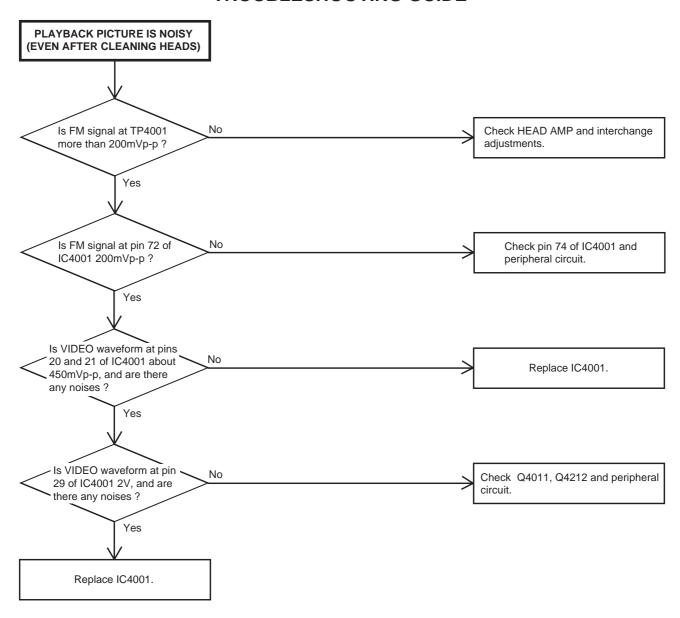


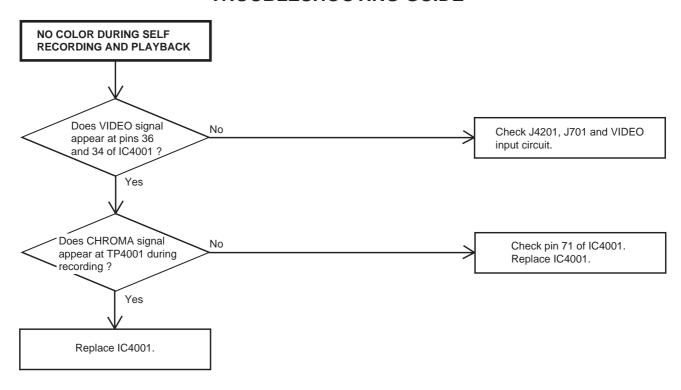
(VCR SECTION)

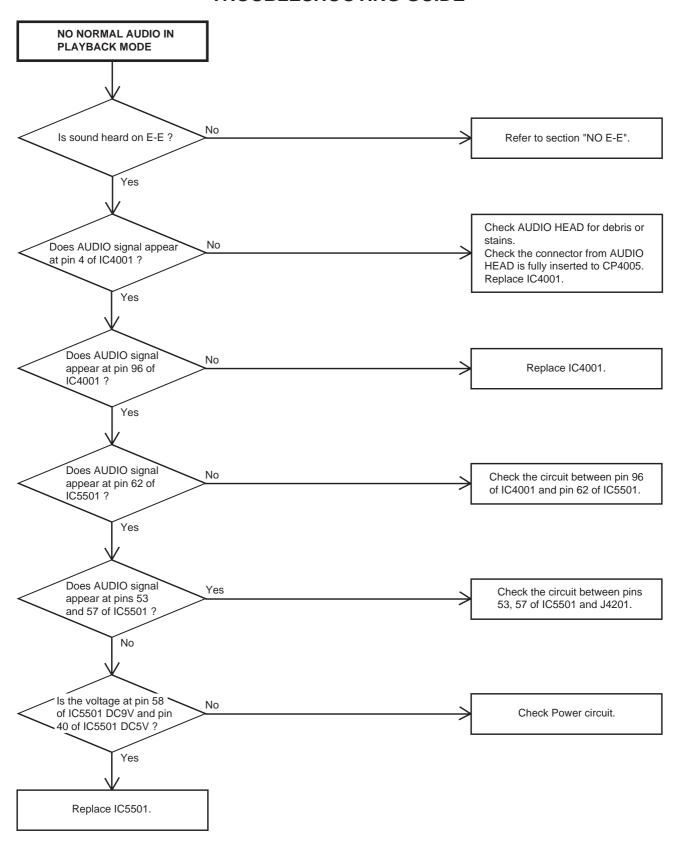


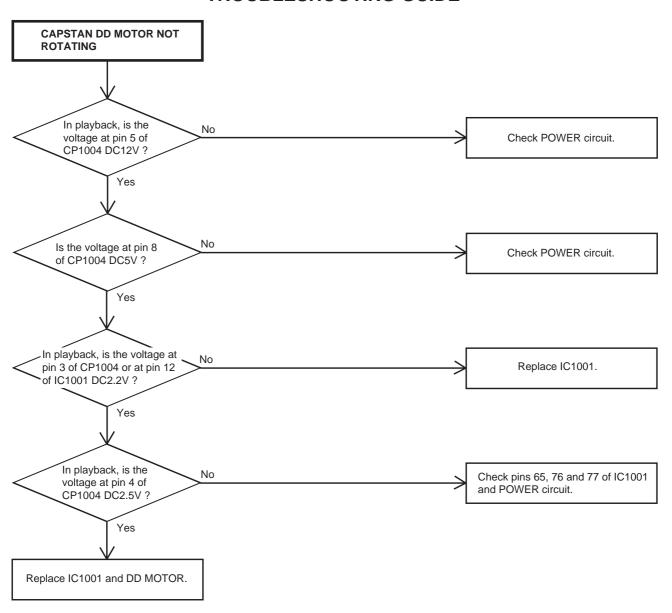


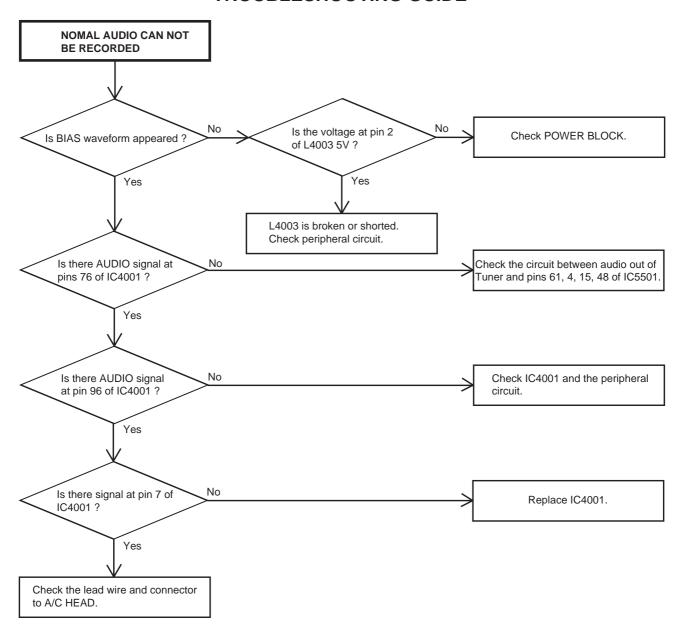


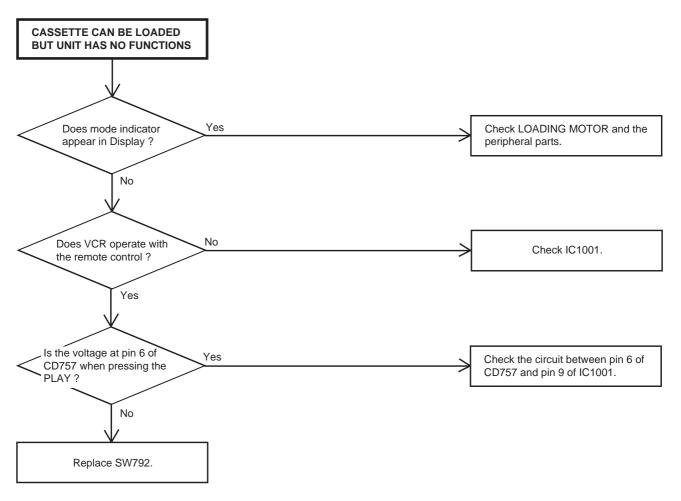


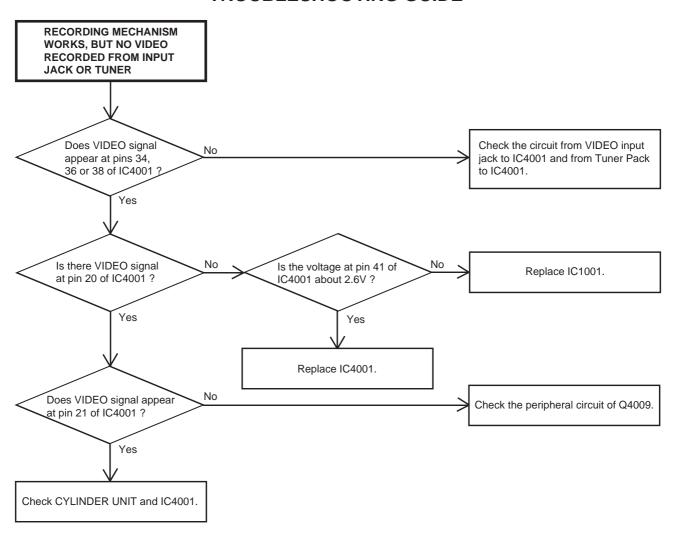


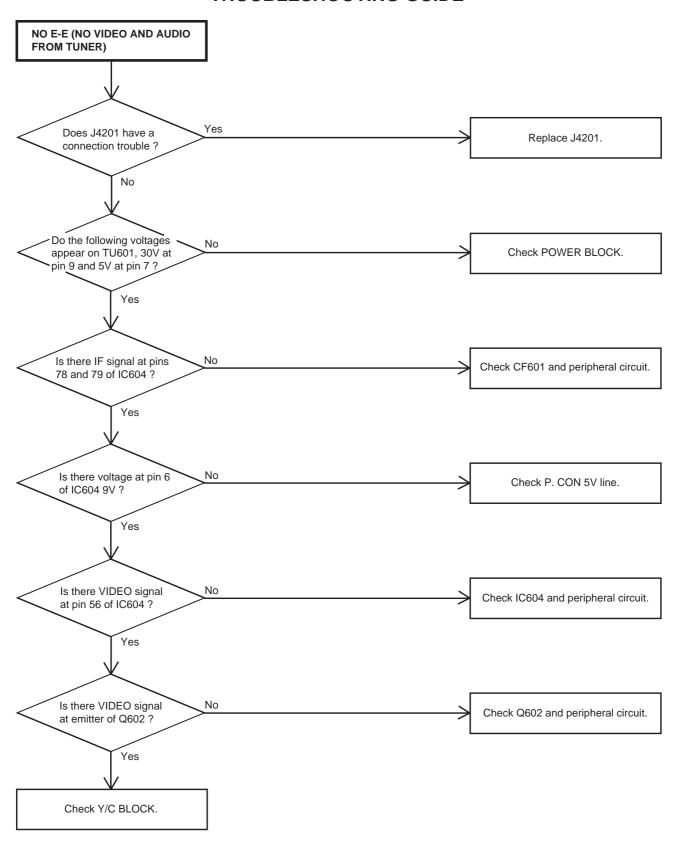


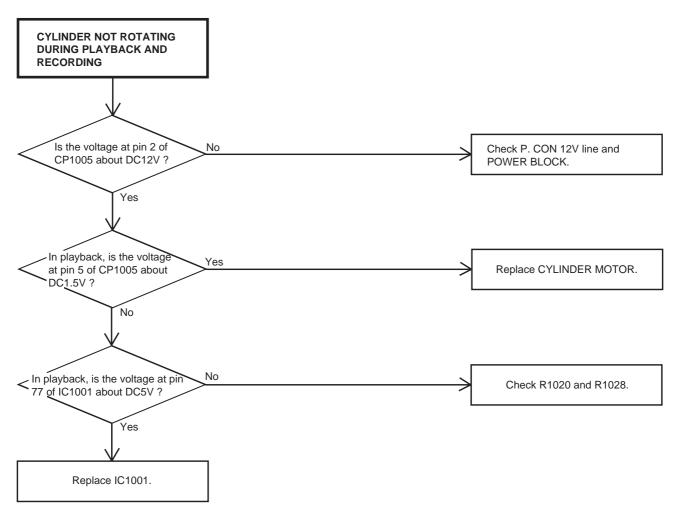


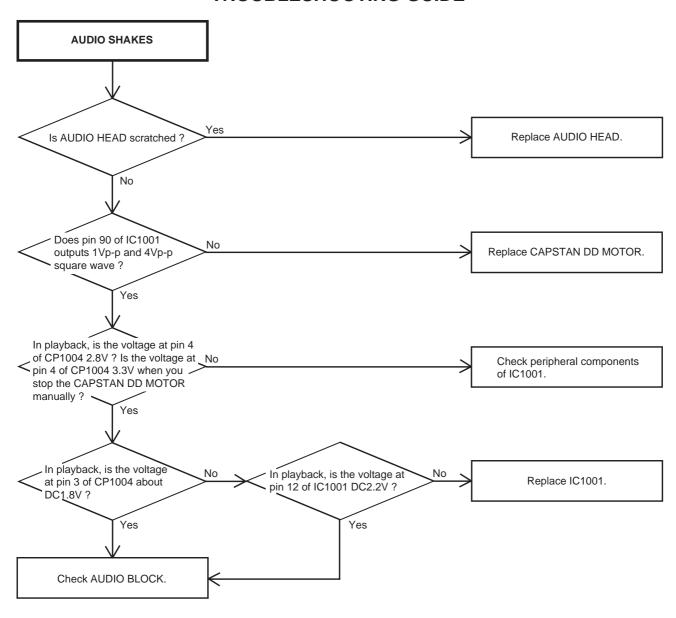


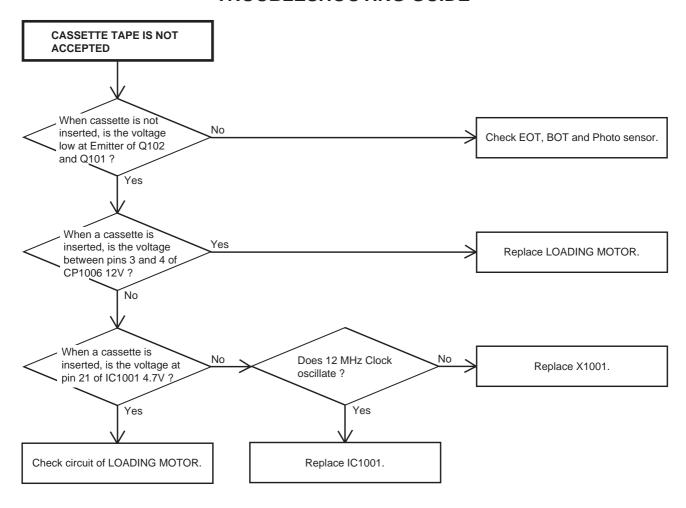


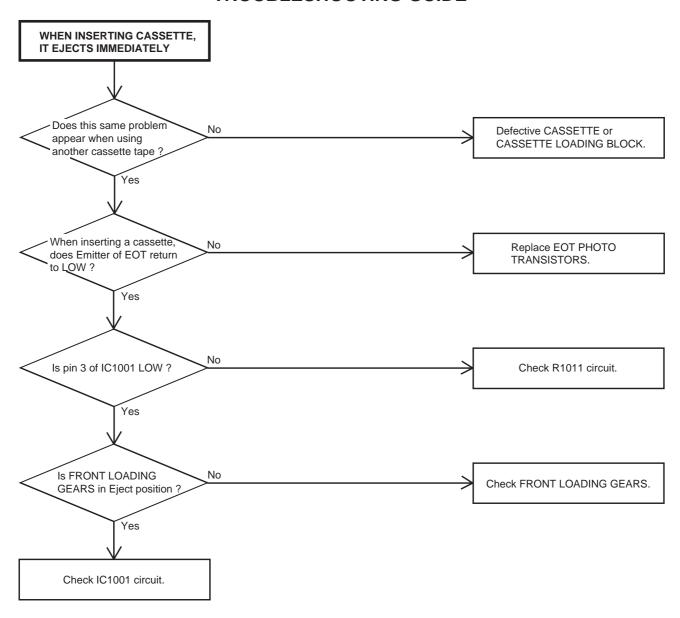


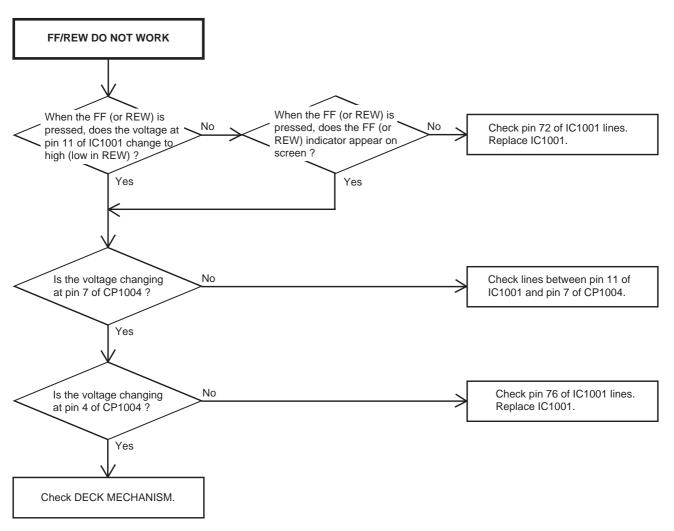


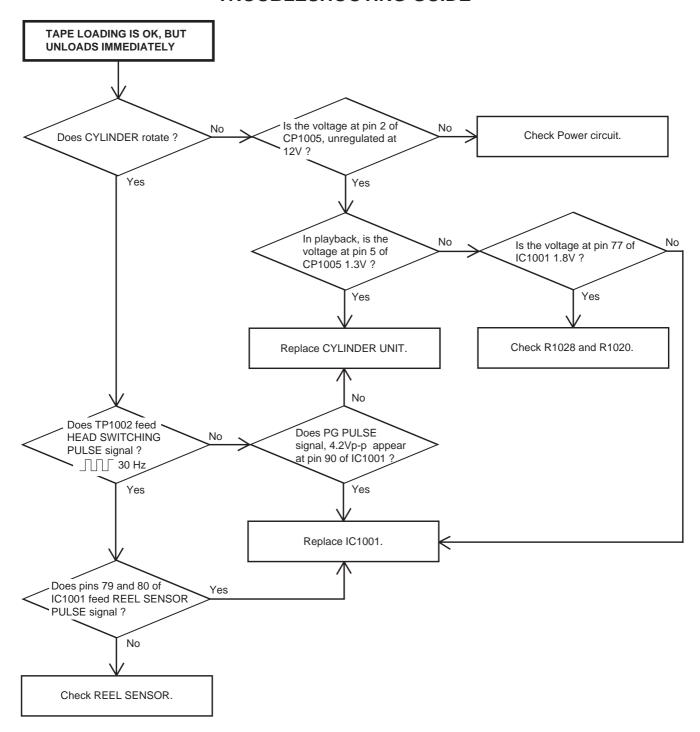


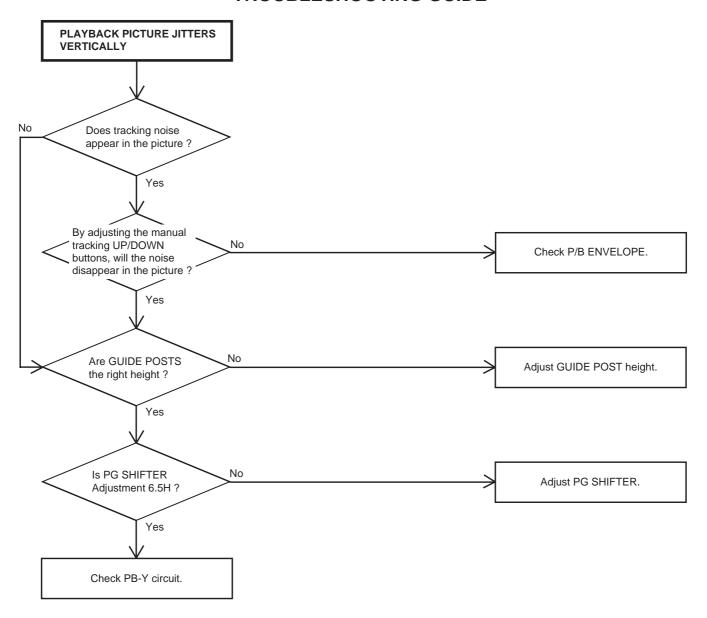


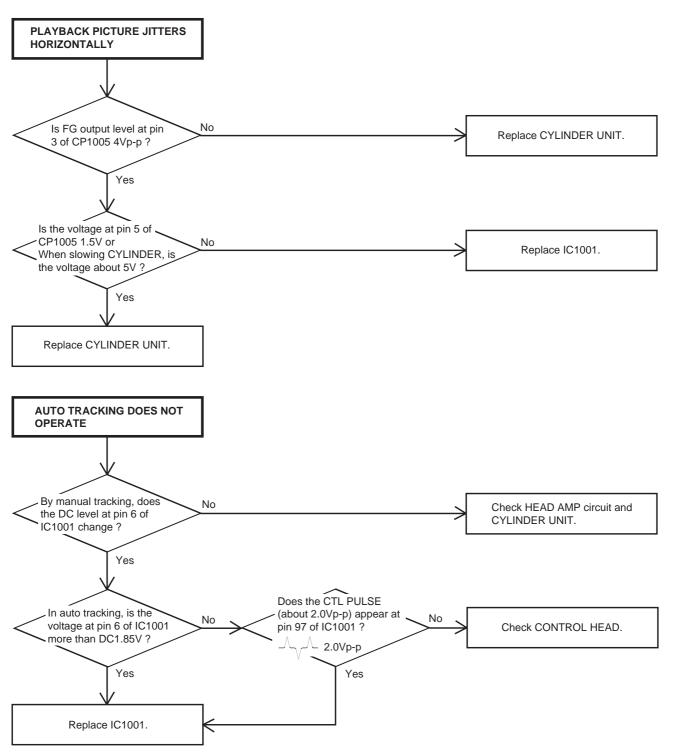


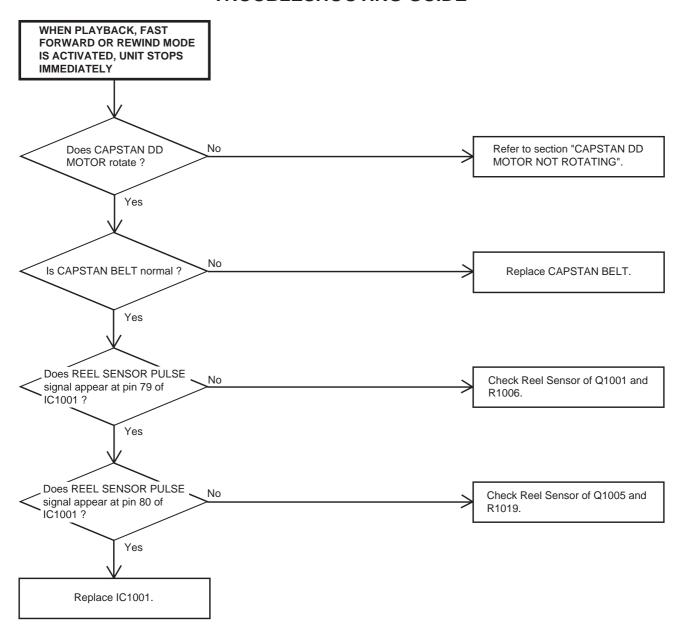


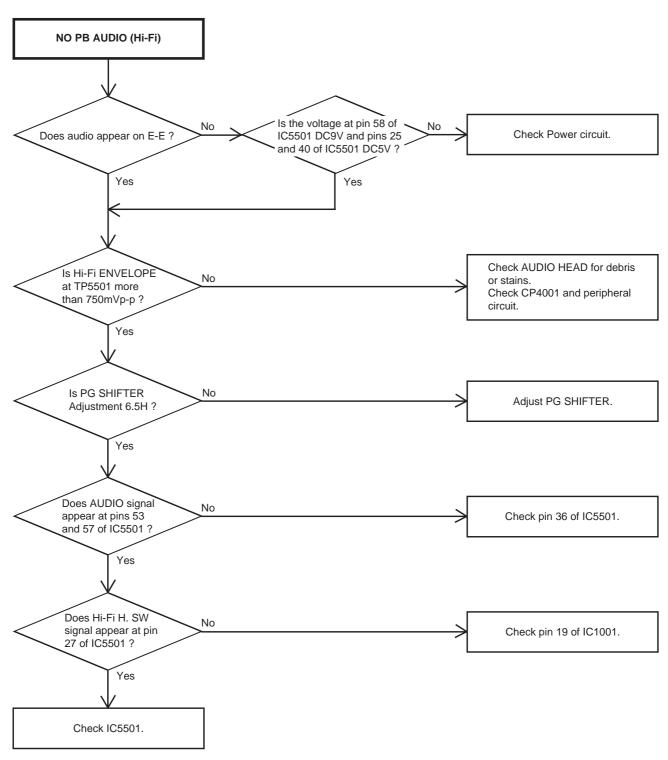


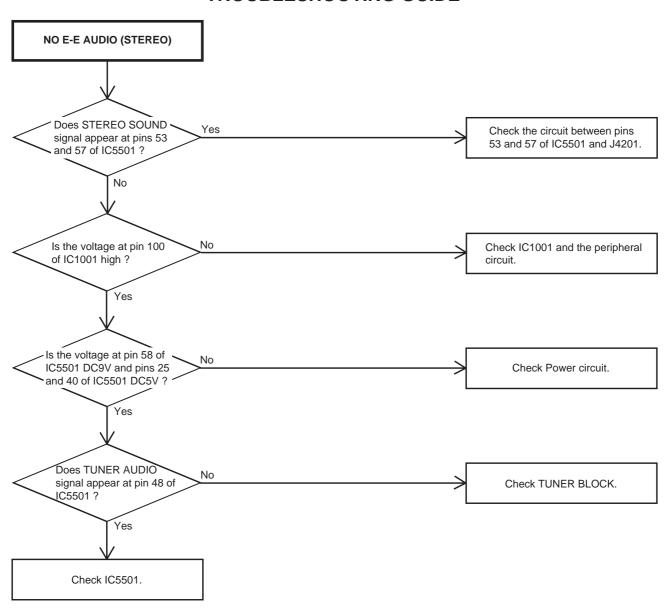


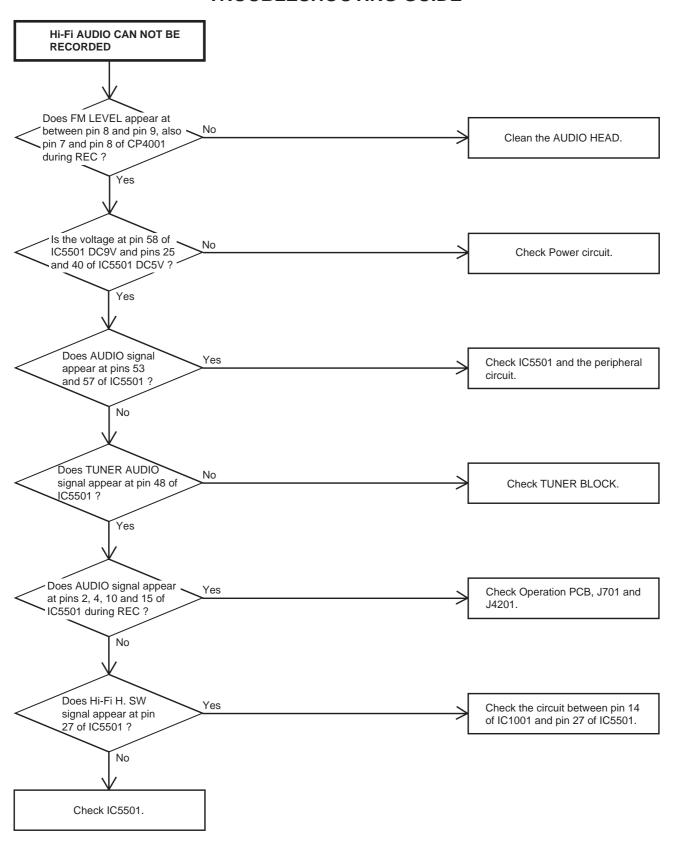












IC DESCRIPTION

OEC7034A

Pin No.	Pin Name	I/O	DESCRIPTION
1	MSSEN-A	ı	Input terminal of mecha state sensor.
2	MSSEN-B	I	
3	EOT	Ι	Tape end sensor input signal.
4	BOT	I	Tape start sensor input signal.
5	HI-FI-ENV	I	Input terminal of HiFi RF envelope.
6	VIDEO-ENV	I	Input terminal of video RF envelope.
7	AFT(MONI)	I	Input terminal of AFT.
8	AFT(REC)	I	Not used.
9	KEY A	ı	Main unit key input.
10	KEY B	ı	
11	CAP-FWD	0	Capstan forward and backward command.(forward "L" output)
12	CAP-LIMIT	0	Switch the maximum output current of the Capstan Motor.
13	DUMMY-V.SYNC	0	Virtual V Pulse output.
14	REMOCON-IN	ı	Receive the remote control signal.
15	COLOR ROTARY	0	Color Rotary Control output.
16	HEAD.AMP.SW	0	Switching output of Head Amp SW on 4 heads.
17	ENV-CMP-IN	ı	Comparison results input of Playback Envelope level ON SP/LP heads(4heads).
18	VIDEO-H.SW	0	Output terminal of Head SW to Y/C/A and Head Amp.
19	HI-FI-H.SW	0	Output terminal of audio Head SW to Y/C/A and Head Amp.
20	LDM-RVS	0	Output signal to control the rotation direction of the loading motor.
21	LDM-FWD	0	
22	TRICK-PB-H	0	Special effect playback.(CUE/REVIEW/STILL/SLOW etc)
23	SENS LED	0	MSSEN sensor LED.
24	CAP-HI H	0	Power of Capstan Motor select.
25	CAP-MID H	0	
26	EXT-MUTE	0	Mute signal of external video mute.
27	VCR-POWER	0	VCR power output.
28	TV-POWER	0	TV power output.
29	T-REC LED	0	T-REC indication LED output.
30	REC LED	0	REC indication LED output.
31	ON-TIMER LED	0	ON-TIMER indication LED output.
32	OTPB LED	0	OTPB indication LED output.
33	AKB CTL	0	"H" is output at the time of AKB white adjustment.
34	RESET-L	I	RESET will be done when the voltage goes to HIGH after the reset signal.
35	XC_IN(32kHz)	I	Subclock pulse.(32kHz)
36	XC_OUT(32kHz)	0	
37	VCC	-	5V
38	X-IN(12MHz)	I	Connect the main crystal.(10MHz)
39	X-OUT(12MHz)	0	
40	VSS	-	Ground.
41	AV1	0	Not used.
42	AV2	0	Not used.
43	CLKSEL	I	5V
44	OSC-IN2	١	Condenser connection for OSC-IN2.

IC DESCRIPTION

OEC7034A

Pin No.	Pin Name	I/O	DESCRIPTION
45	OSC-OUT2	0	Condenser connection for OSC-OUT2.
46	NUB	-	Ground.
47	CM_ADV_VIDEO	I/O	Not used.
48	CM_ADV_AUDIO	I	Not used.
49	OSD-VSS	-	Ground.
50	TAB SW	ı	Input terminal for judge the tape if it has TAB or not.
51	SERVICE	ı	Input terminal for Service Mode.
52	SD-IN(MONI)	ı	Not used.
53	OSD-VCC	-	5V
54	HLF	-	Condenser connection for HLF.
55	VHOLD	-	Condenser connection for VHOLD.
56	CVIN	I	Composite Video input terminal.
57	NUA	-	Ground.
58	H/C-SYNC	ı	Input terminal for H-SYNC.
59	V-SYNC	I	Input terminal for V-SYNC.
60	OSD OUT1	0	Blanking output terminal of OSD.
61	CENTER LED	0	Tape end sensor LED.
62	В	0	Color signal blue output.
63	G	0	Color signal green output.
64	R	0	Color signal red output.
65	CAP FULL	0	Output the HIGH during the acceleration force of capstan motor at SLOW mode.
66	V-REC-ST-H	0	On control of A/V recording (Whole width erase) circuit.
67	IIC-CLK3	0	CLOCK terminal for I2C BUS communication.
68	IIC-DATA3	I/O	DATA terminal for I2C BUS communication.
69	SP-H	0	Output "H" terminal of Playback/Recording SP mode.
70	IIC-DATA2	I/O	DATA terminal for I2C BUS communication.
71	IIC-CLK1	0	CLOCK terminal for I2C BUS communication.
72	IIC-DATA1	I/O	DATA terminal for I2C BUS communication.
73	IIC-OFF	I	When input "L" the I2CBUS communication is stopped.
74	JUST CLOCK	I	Not used.
75	AGC(REC)	0	Not used.
76	CAP-PWM	0	PWM putput of Capstan control.
77	DRUM-PWM	0	PWM putput of Cylinder control.
78	E/V_MASK	I	Not used.
79	REEL-S	_	Input terminal of reel sensor supply.
80	REEL-T	-	Input terminal of reel sensor take up.
81	VCR_A_MUTE	0	Mute signal of audio mute.(VCR)
82	TV_A_MUTE	0	Mute signal of audio mute.(TV)
83	FF/REW-L	0	The output terminal of to that switches the frequency characteristic of CTL by the circuit bill outside.
84	CA/MA_SEL	0	Not used.
85	POWER_FAIL_L	ı	Input for the detection of power interruption.
86	CFG AMP-OUT	0	Not used.
87	CAP-FG	I	Input terminal for capstan rotation signal detection.

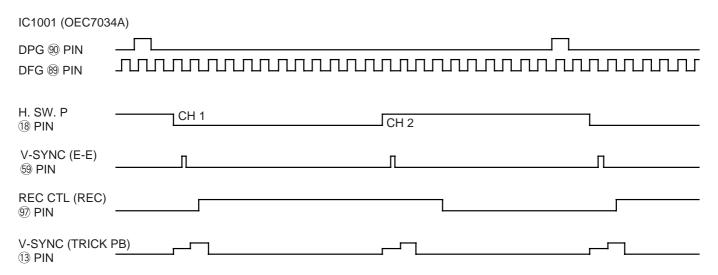
IC DESCRIPTION

OEC7034A

Pin No.	Pin Name	I/O	DESCRIPTION
88	AMP-VSS	-	Ground.
89	DRUM-FG	I	Input terminal for drum rotation signal detection.
90	DRUM-PG	ı	Input terminal for DRUM PG signal detection.
91	AMP-VREFOUT	0	Condenser connection for AMP-VREFOUT.
92	AMP-VREFIN	ı	Condenser connection for AMP-VREFIN.
93	С	ı	Condenser connection for C.
94	CTL-	I/O	Input and output terminal of Control Head.
95	CTL+	I/O	Input terminal of Control Head.
96	AMP C	-	Condenser connection for AMP C.
97	CTL AMP-OUT	0	Output terminal for amp out.
98	AMP-VCC	-	5V
99	ANALOG VCC	-	5V
100	DEW(mono)	I	Input terminal for the detection with the dew of the cylinder.
100	STEREO SEL(HiFi)	I	Input terminal for the judgement of voice reception condition.

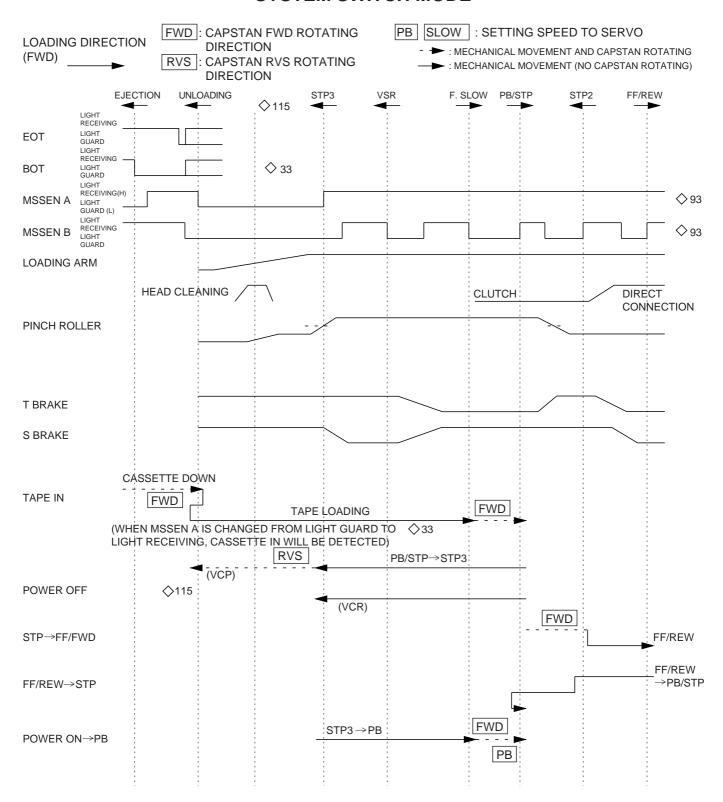
[•] The assignment for Pin 100 is varies according to the SET which is MONO or Hi-Fi. It is used for DEW terminal in MONO and STEREO SEL terminal in Hi-Fi.

SERVO TIMING CHART



[•] WAVEFORM CHANGES DEPENDED ON THE TAPE SPEED

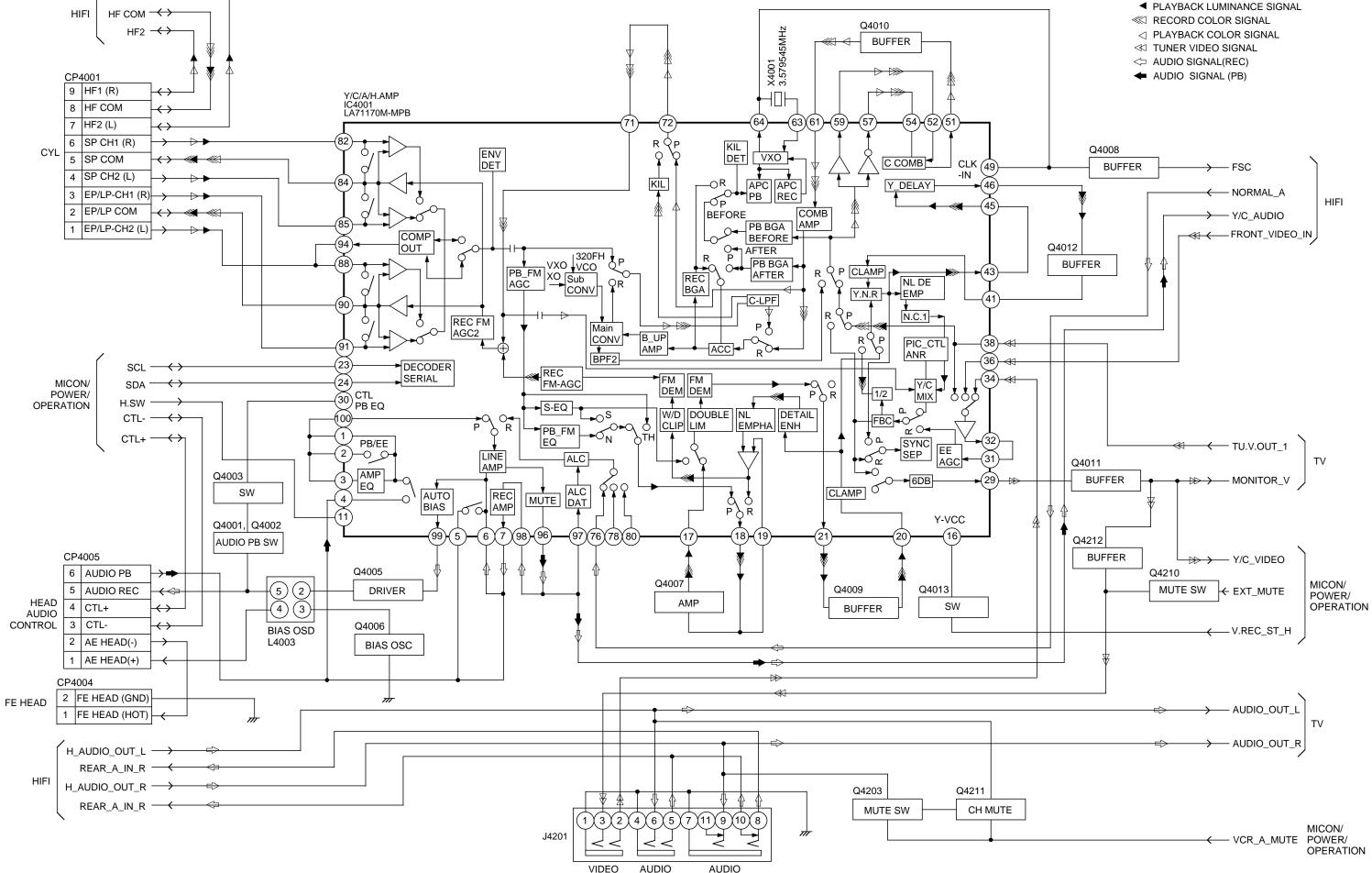
SYSTEM SWITCH MODE



TV BLOCK DIAGRAM V. OUTPUT IC401 LA7840 THERMAL R. SIGNAL PROTECTION PUMP \ll B. SIGNAL AMP+ ≪ COLOR SIGNAL ■ LUMINANCE SIGNAL VCC ◀□ TUNER VIDEO SIGNAL 2 (5) (6 <□ AUDIO SIGNAL Q406 **DEFLECTION SIGNAL** mH. OUTPUT H. DRIVE CHROMA/IF FB401 IC604 LA76814BM HIFI TU.A.OUT_1 ← <= (HV J801 Q603 **►** VCO (4) ►FBP BUFFER (52) CLMP VIDEO PPC1 ◀ TINT PFC2 SW (G2 HOR CLMP MONITOR-V \longrightarrow PHASE VCO V801 73 DC SW AHIFTER Y/C/AUDIO/ 1/256 PMP CRT HEAD AMP/ (8) IN/OUT DET **►**SW HOR C/D HOR (30)-∞ ĪFМ OUT ACC BPF BPF TU.V.OUT_1 ---VER VER RANP 26 Q806 SYNC PFC1 SPLL Q602 BLUE AMP Q605 SEP _____VER (56) BUFFER VIDEO VIDEO SEP Q804 CUT OFF ← P.CON+9V DEMO COLOP SDA -PMP DET MICON/ RED AMP CLAMP POWER/ SCL -OPERATION Q805 (10)-TU601 RGB OSD SW CONTRAST **GREEN AMP** BRIGHT (1) (77)-RF AGC|--|IF AGC SAW FILTER (4) \rightarrow X_RAY CF601 DELAY BLACK STRETCH \rightarrow VD (1) (4) (5) LINE (5) \rightarrow HD ← OSD_BLK BLACK STRETCH MICON/ PEAKING POWER/ CORING ← OSD_B PLL P2C **OPERATION** ← OSD_G (6)(1) (59) ← OSD_R L503 DEGAUSS COIL AFT → AFT_M TH501 DIGITAL SOUND CONTROL DEGAUSS ELEMENT I2C BUS INTERFACE IC301 M62420SP RY501 Y/C/AUDIO/ \leftarrow AUDIO_OUT_L $\check{}$ RELAY HEAD AMP/ ← AUDIO_OUT_R J IN/OUT D501~D504 Q503 F502 SOUND AMP. SP301 SPEAKER RECTIFIER +B 100V DRIVE T501 IC351 AN7510 8)(14 IC506 ON3171R → AT 30V Q507 SP302 SPEAKER Q502 FEED BACK SW. FEED BACK 1)(3) 4) 100V DRIVE VR502 1)(3) (12) → AT 5.6V SW. REG. Q501 Q506 IC501 5V POWER REG. IC502 UPC2406AHF 100V SW. 5V SW. STR-F6624 J351 HEAD PHONE 16 9 (1)(3)→ AT +12V Q504 Q513 12V REG. IC504 NJM7812FA RELAY DRIVE 5V SW. 1 2 4← TV_POWER-H MICON/ → P.CON +9V 9V REG. ✓ VCR_POWER-H POWER/ IC503 PQ09RD08 OPERATION POWER FAIL(DC)

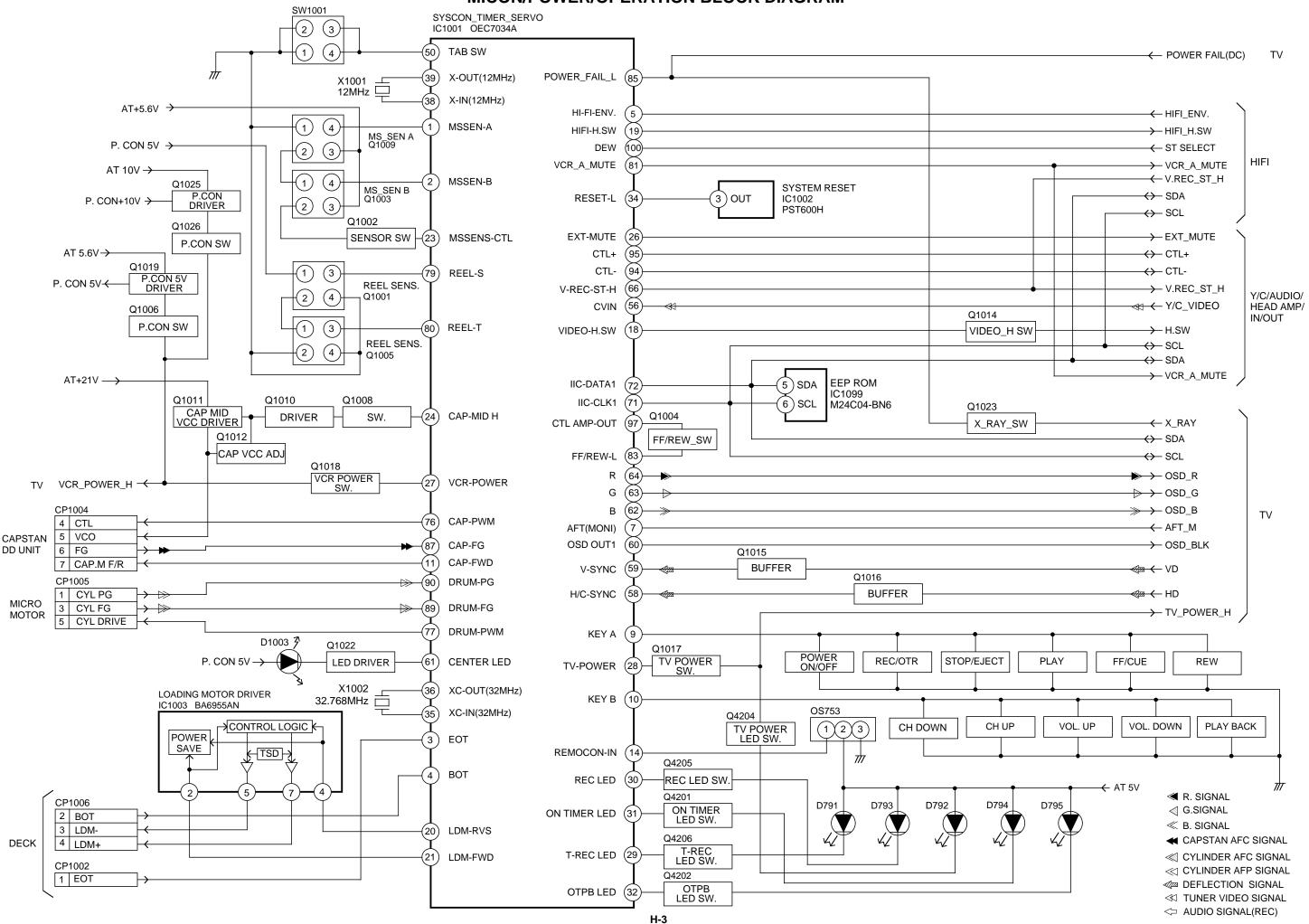
H-1

Y/C/AUDIO/HEAD AMP/IN/OUT BLOCK DIAGRAM ≪ RECORD LUMINANCE SIGNAL Q4010 X4001 3.579545MHz BUFFER

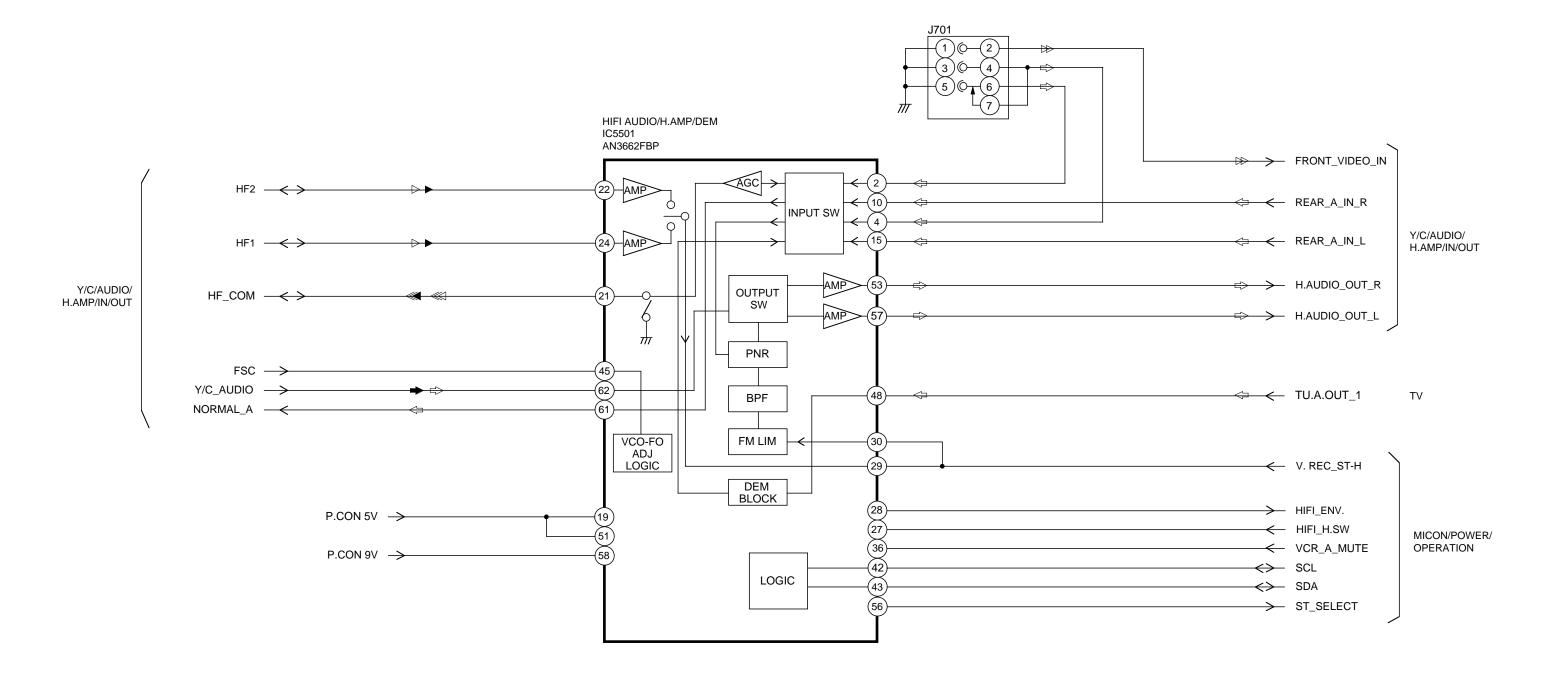


 $HF1 \longrightarrow$

MICON/POWER/OPERATION BLOCK DIAGRAM



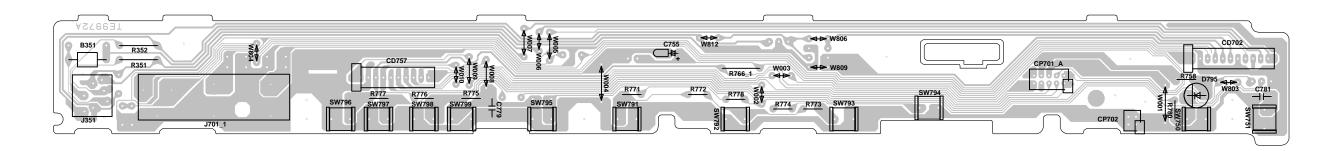
HIFI BLOCK DIAGRAM



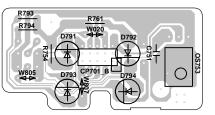
- ≪ RECORD LUMINANCE SIGNAL
- PLAYBACK LUMINANCE SIGNAL
- ≪ RECORD COLOR SIGNAL
- PLAYBACK COLOR SIGNAL
- <□ AUDIO SIGNAL(REC)
- ◆ AUDIO SIGNAL (PB)

PRINTED CIRCUIT BOARDS

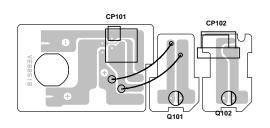
OPERATION

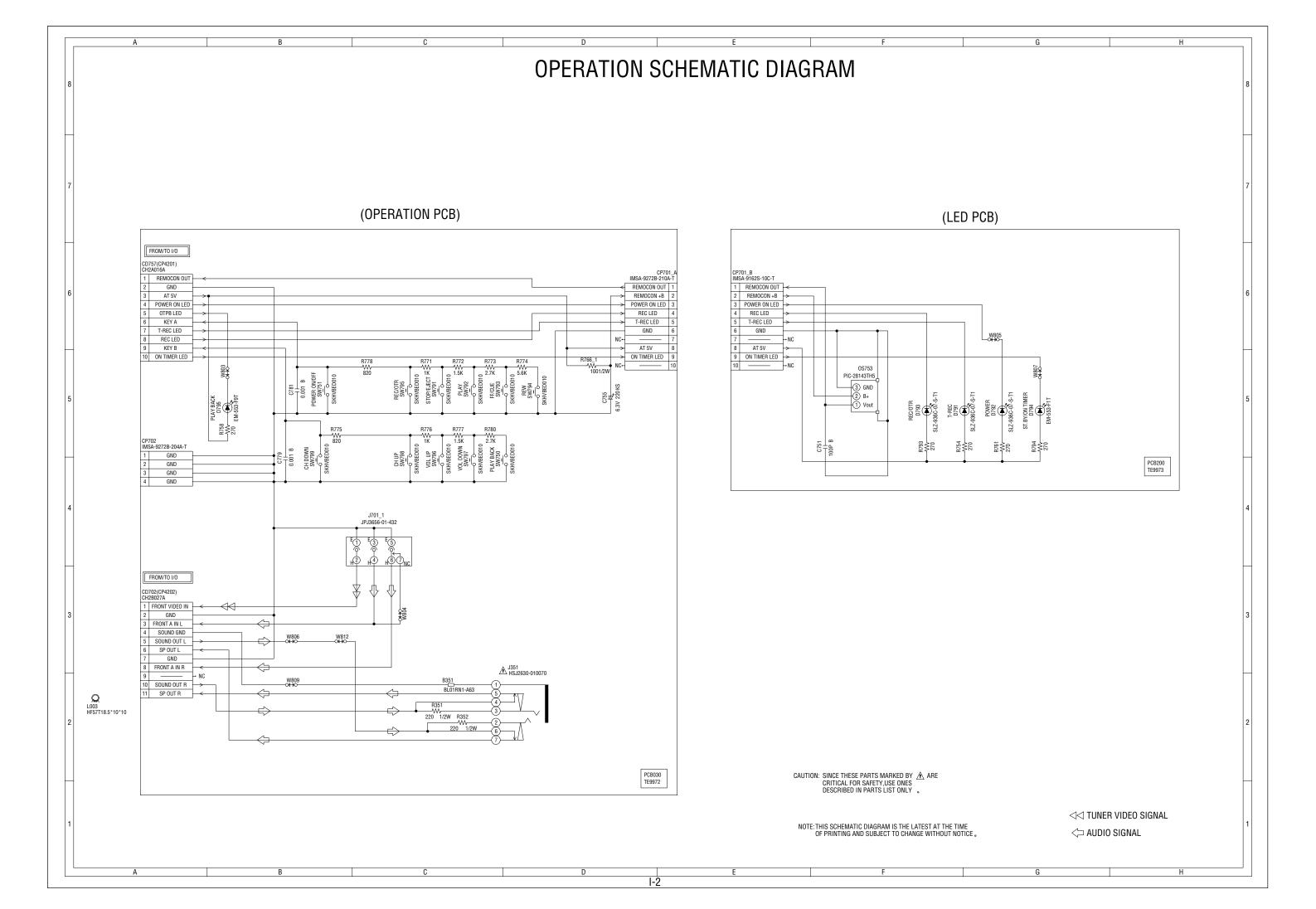


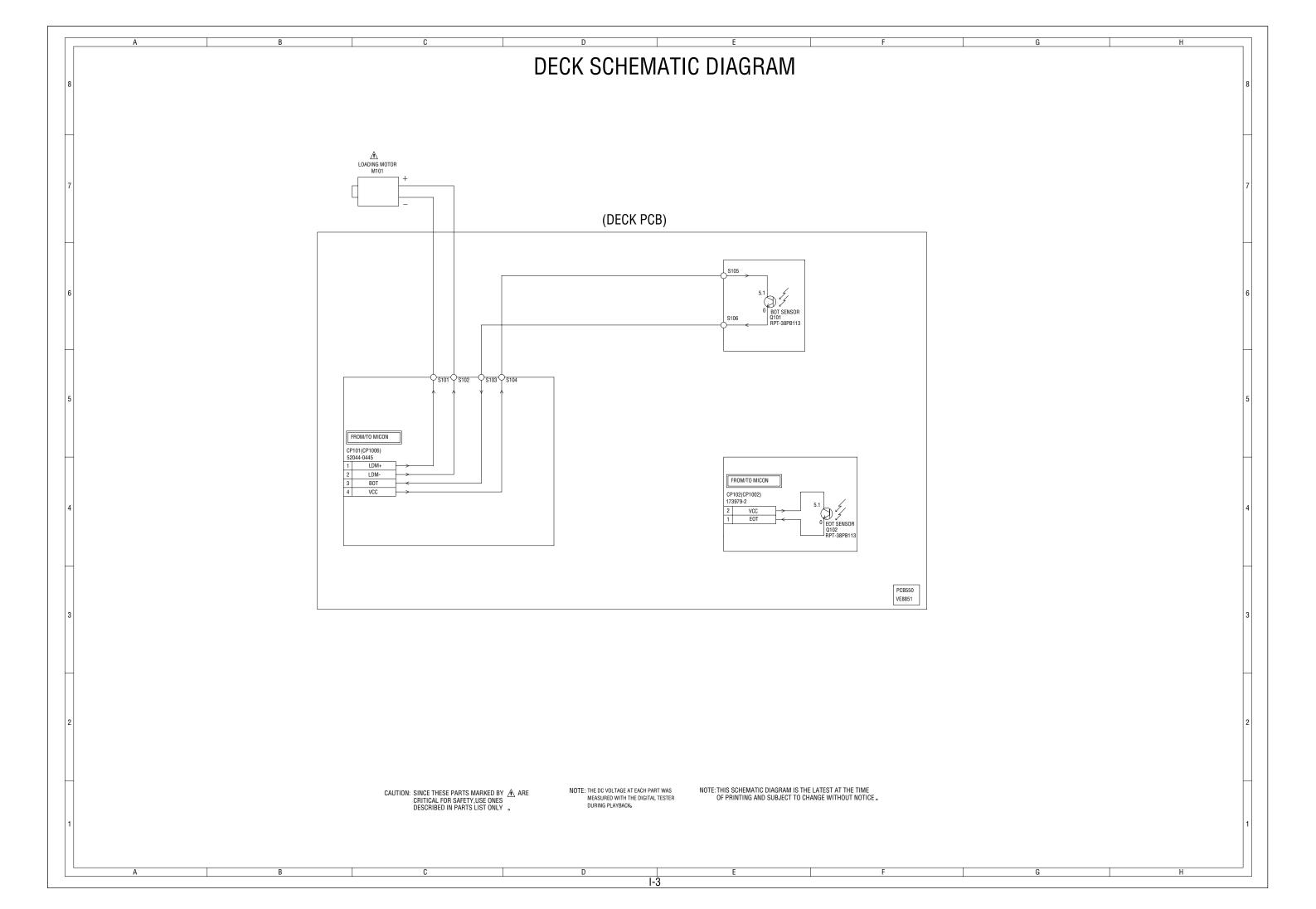
LED



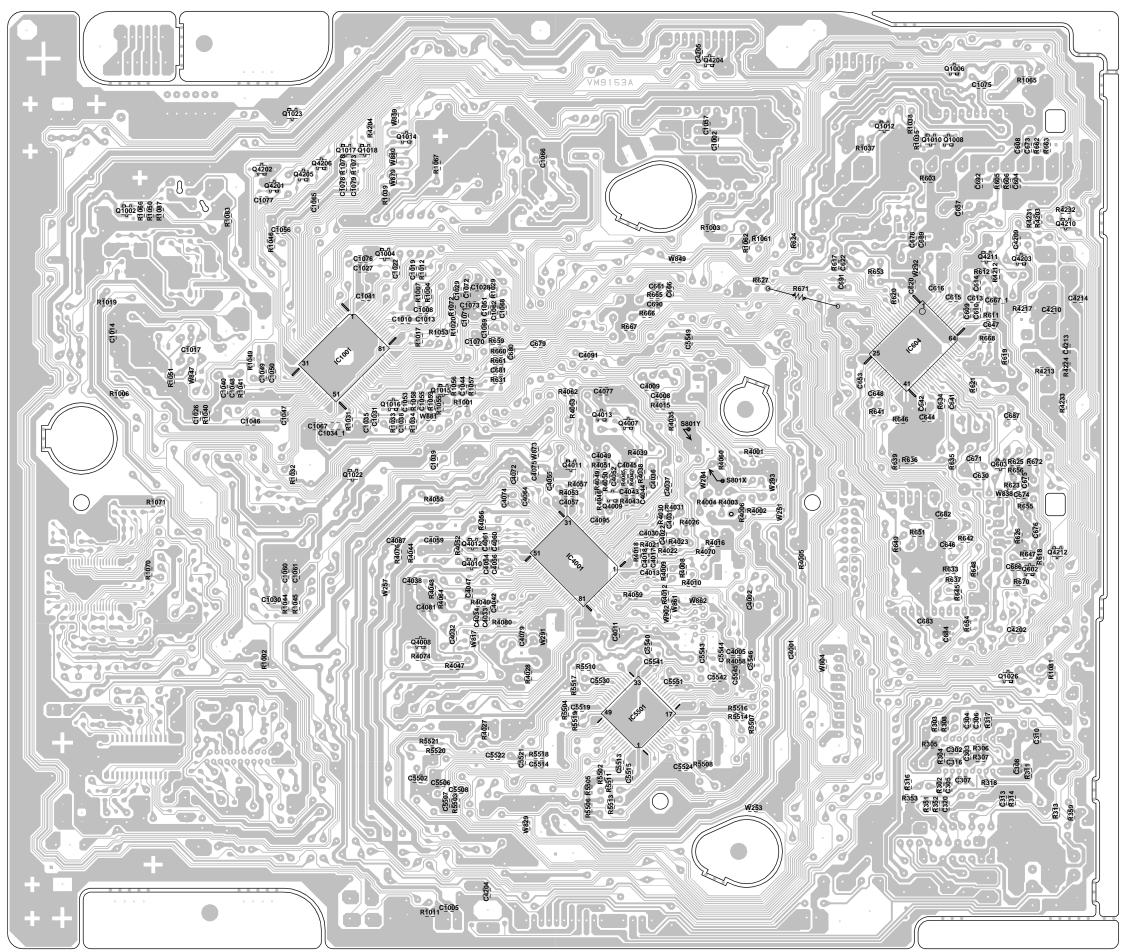
DECK



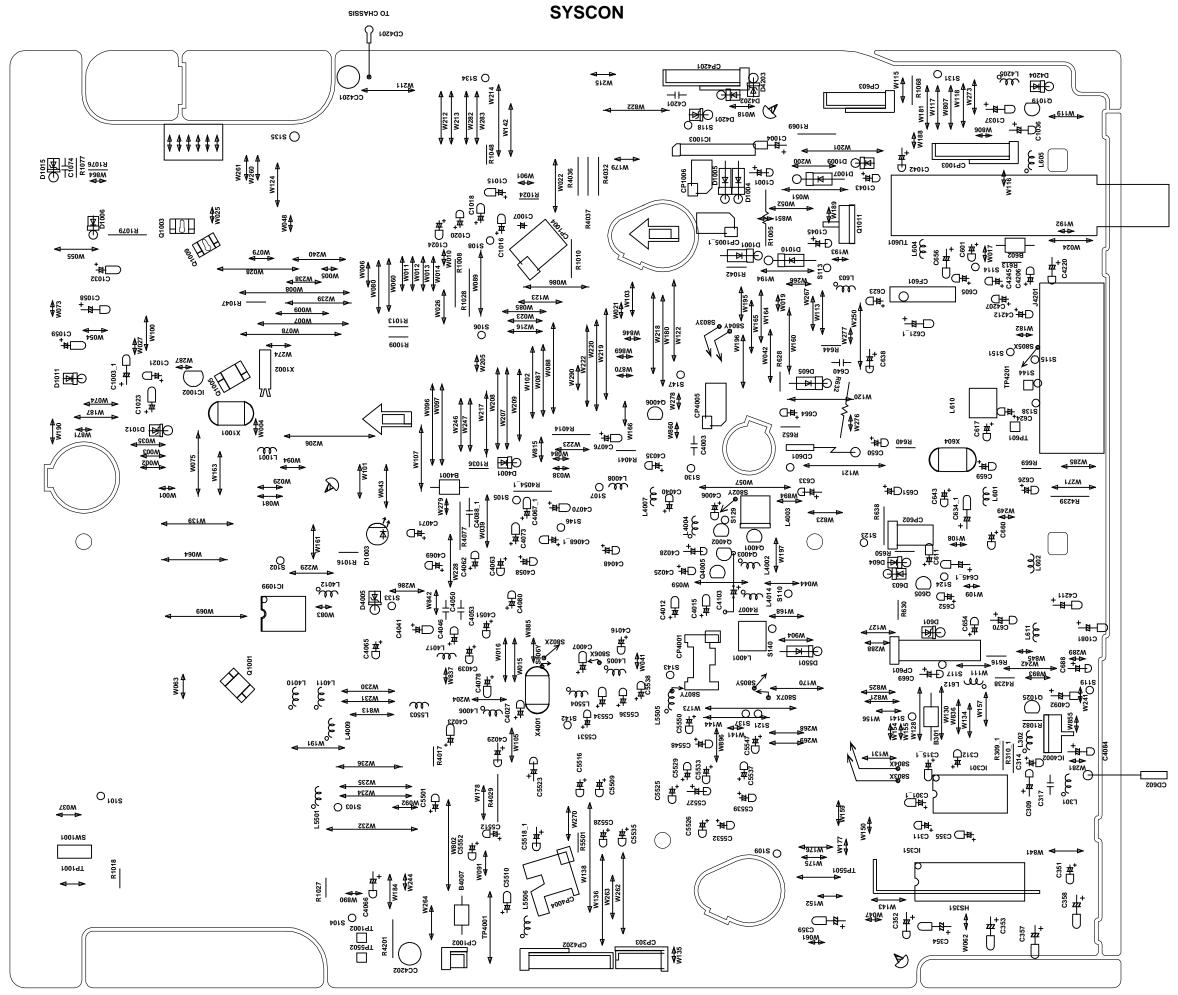




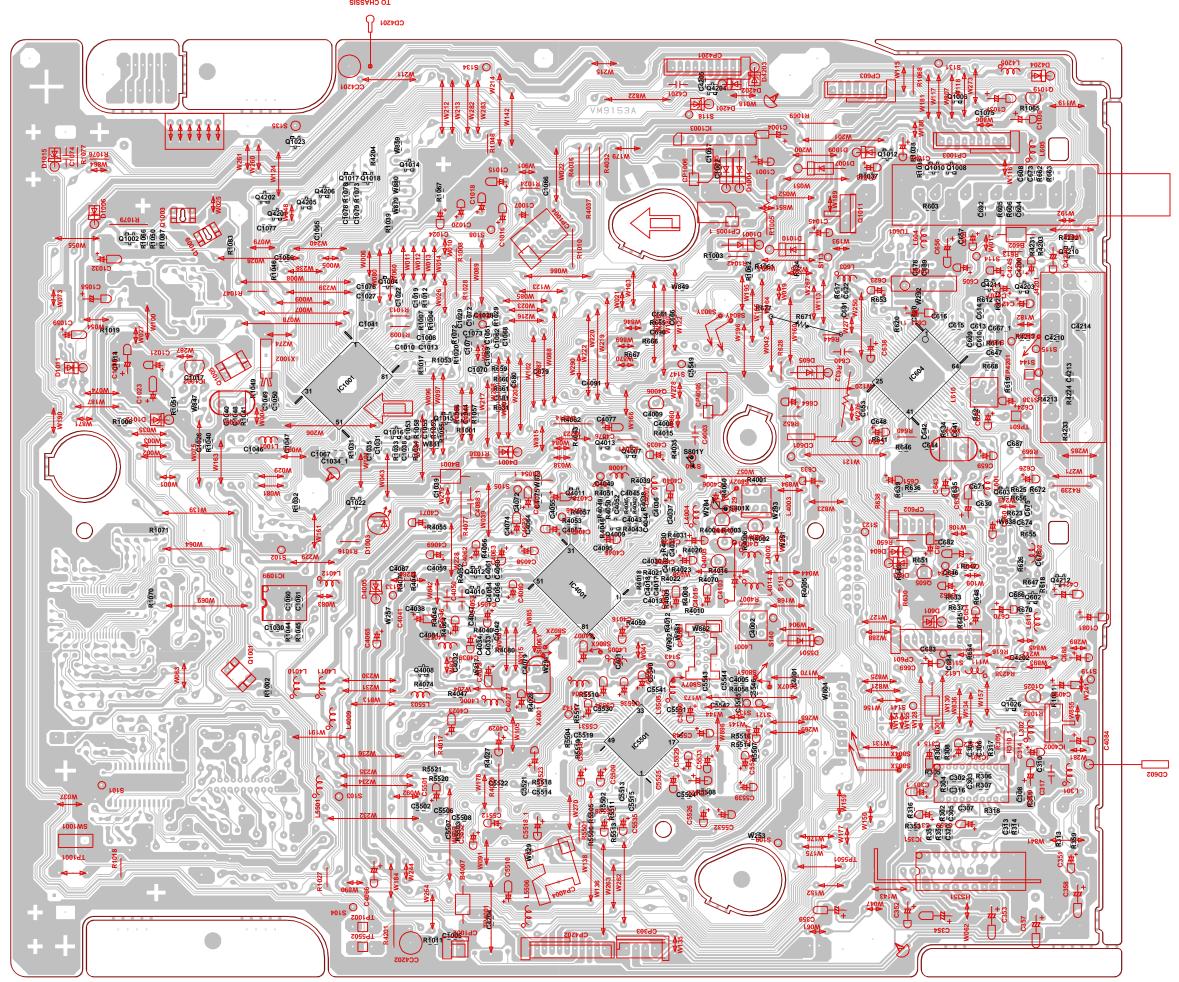
PRINTED CIRCUIT BOARDS SYSCON

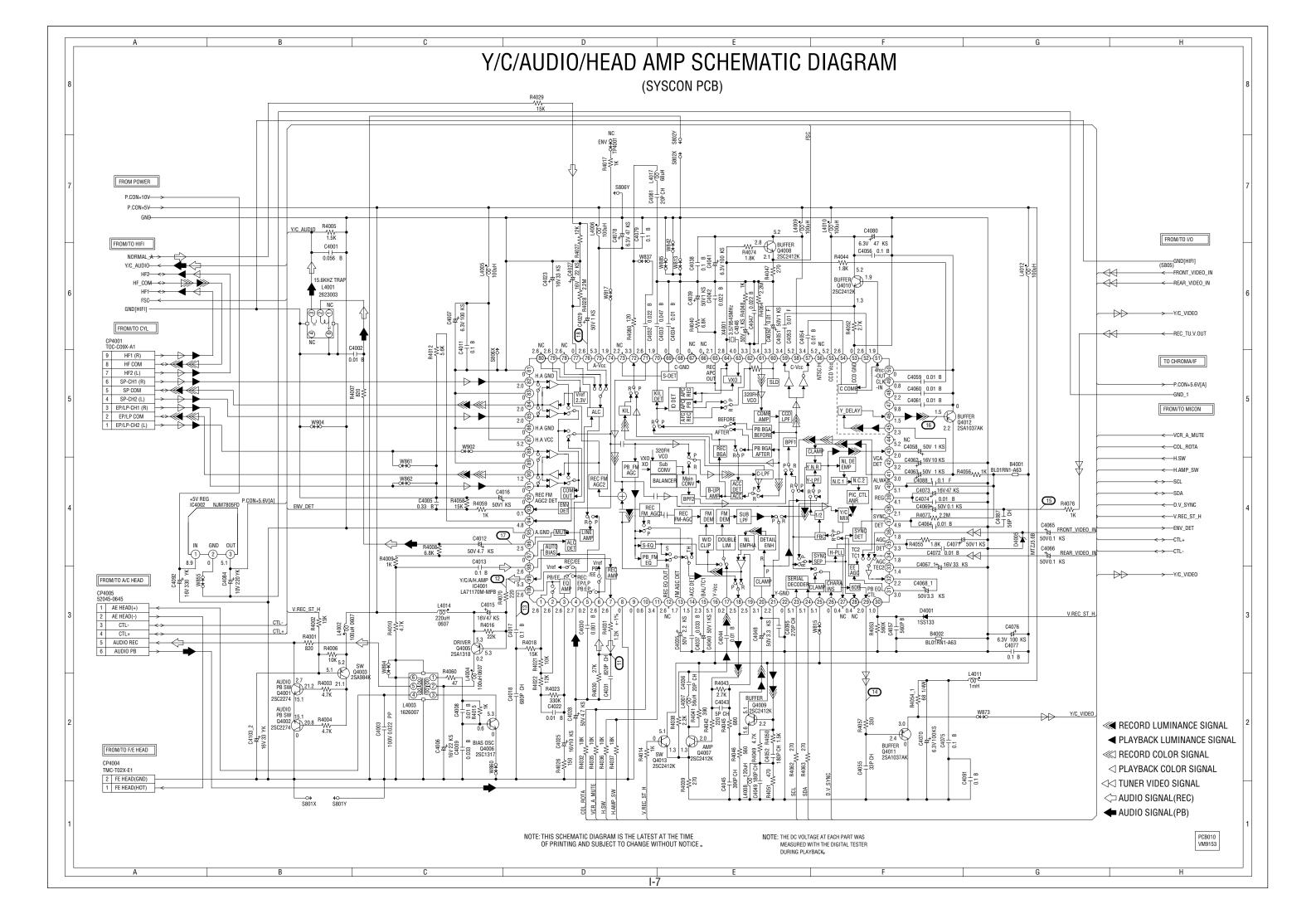


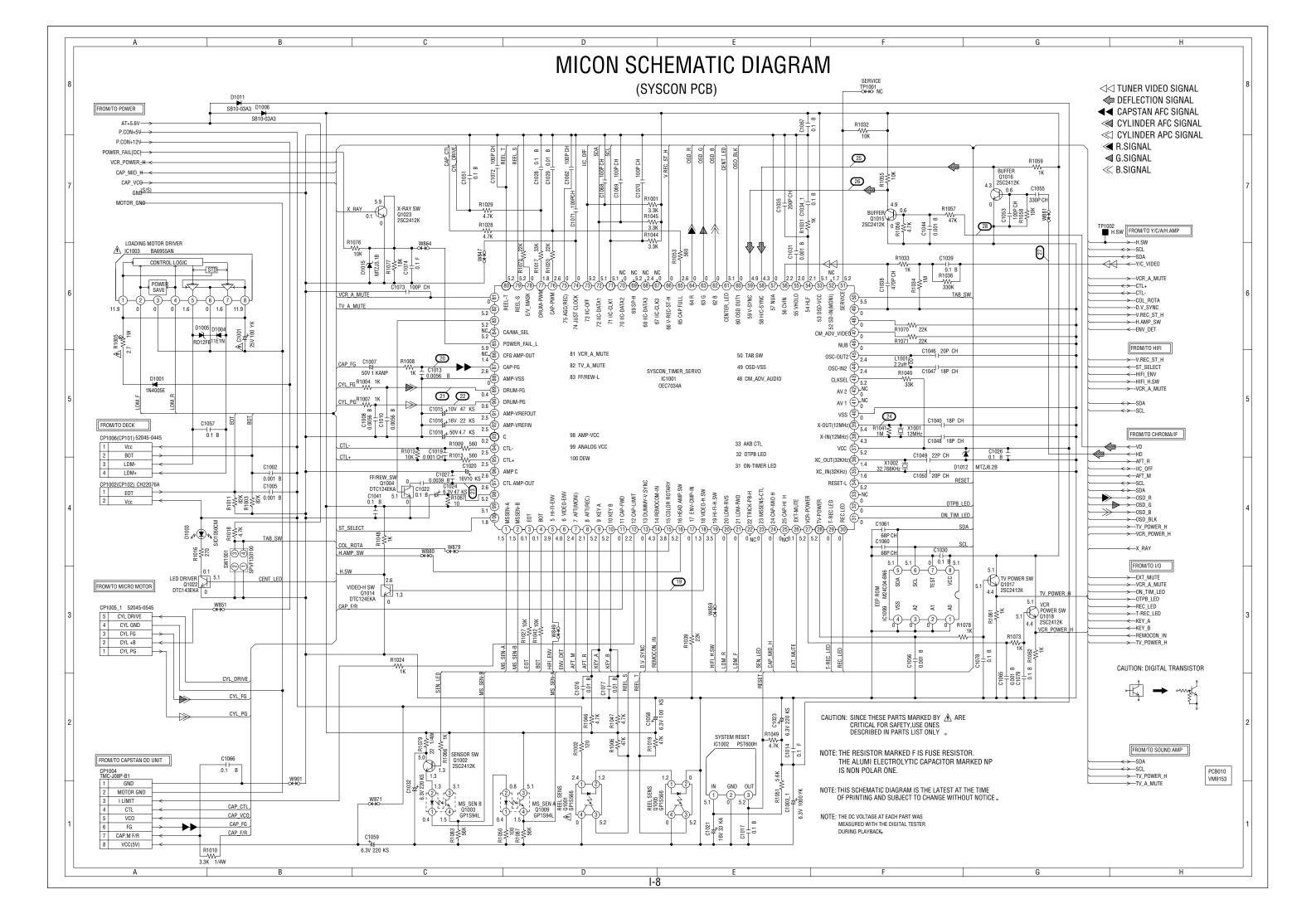
PRINTED CIRCUIT BOARDS

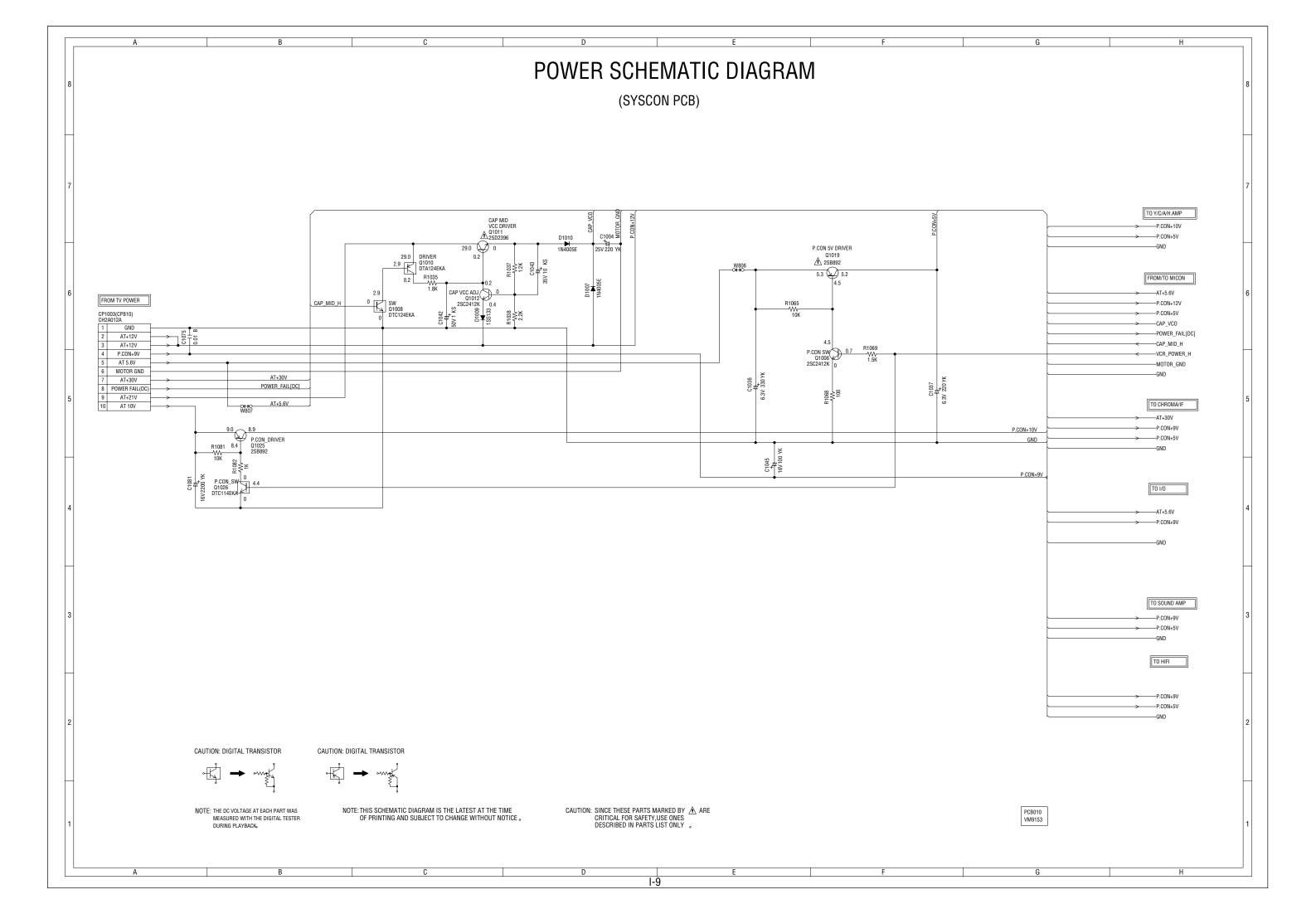


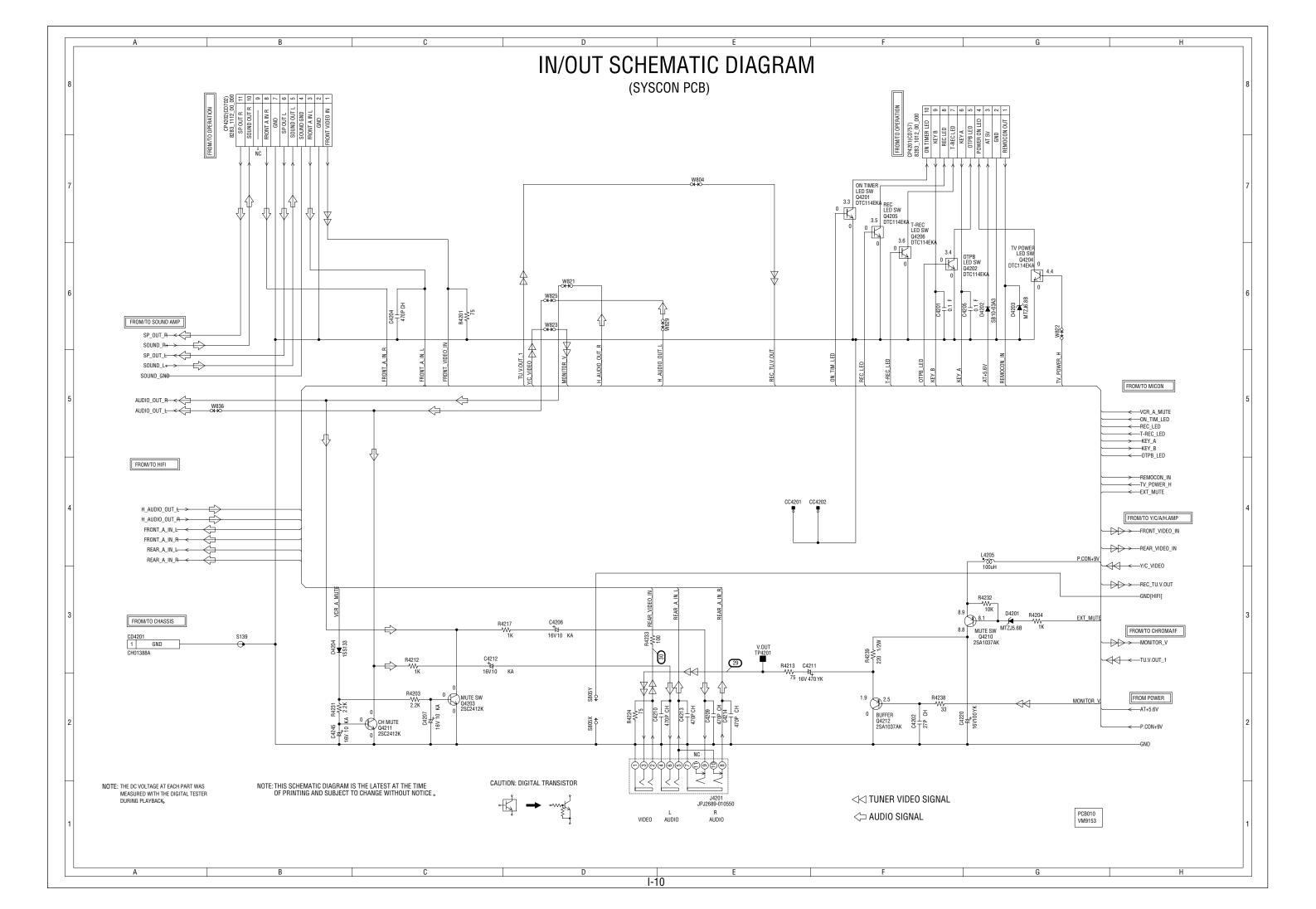
PRINTED CIRCUIT BOARDS SYSCON

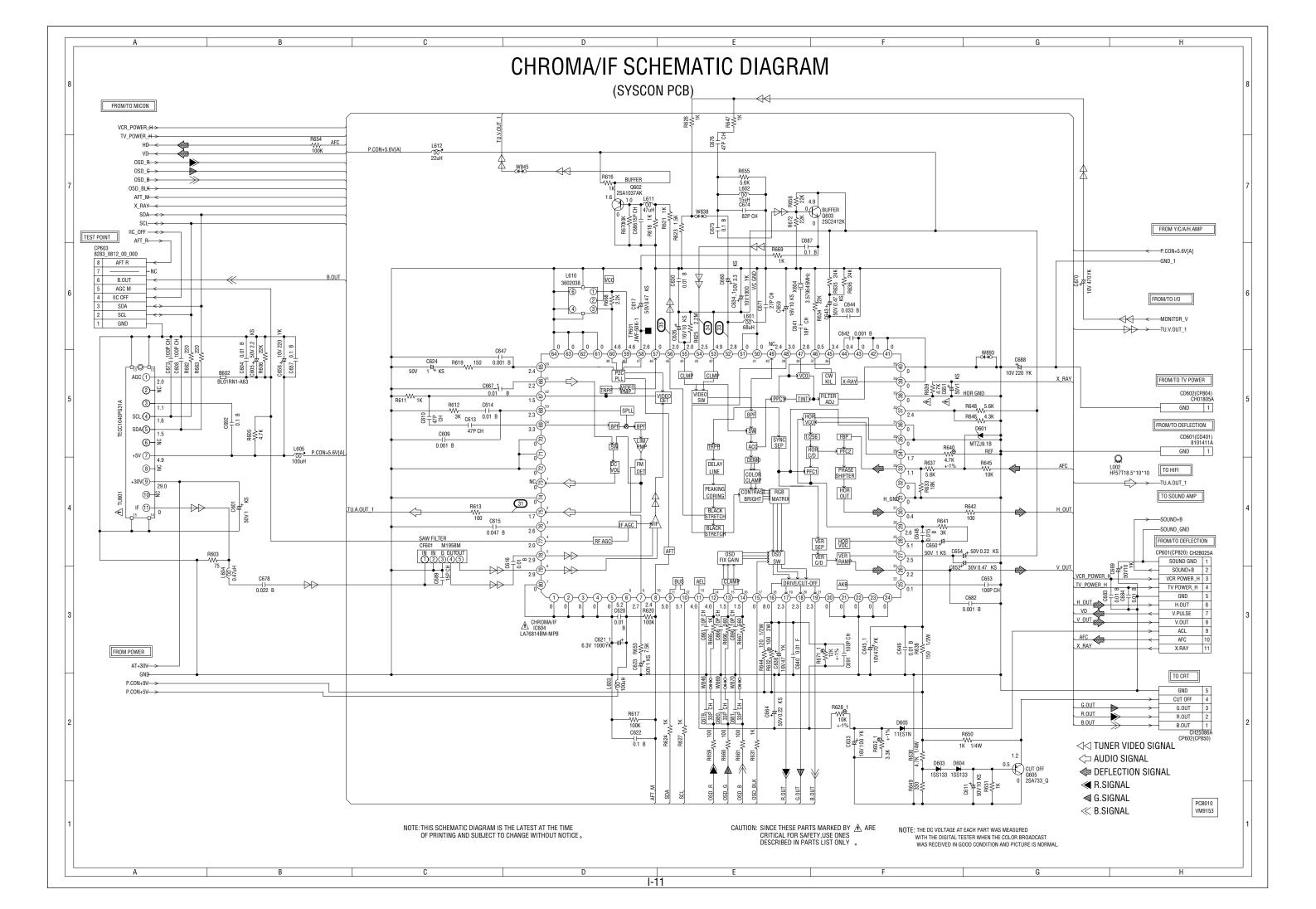


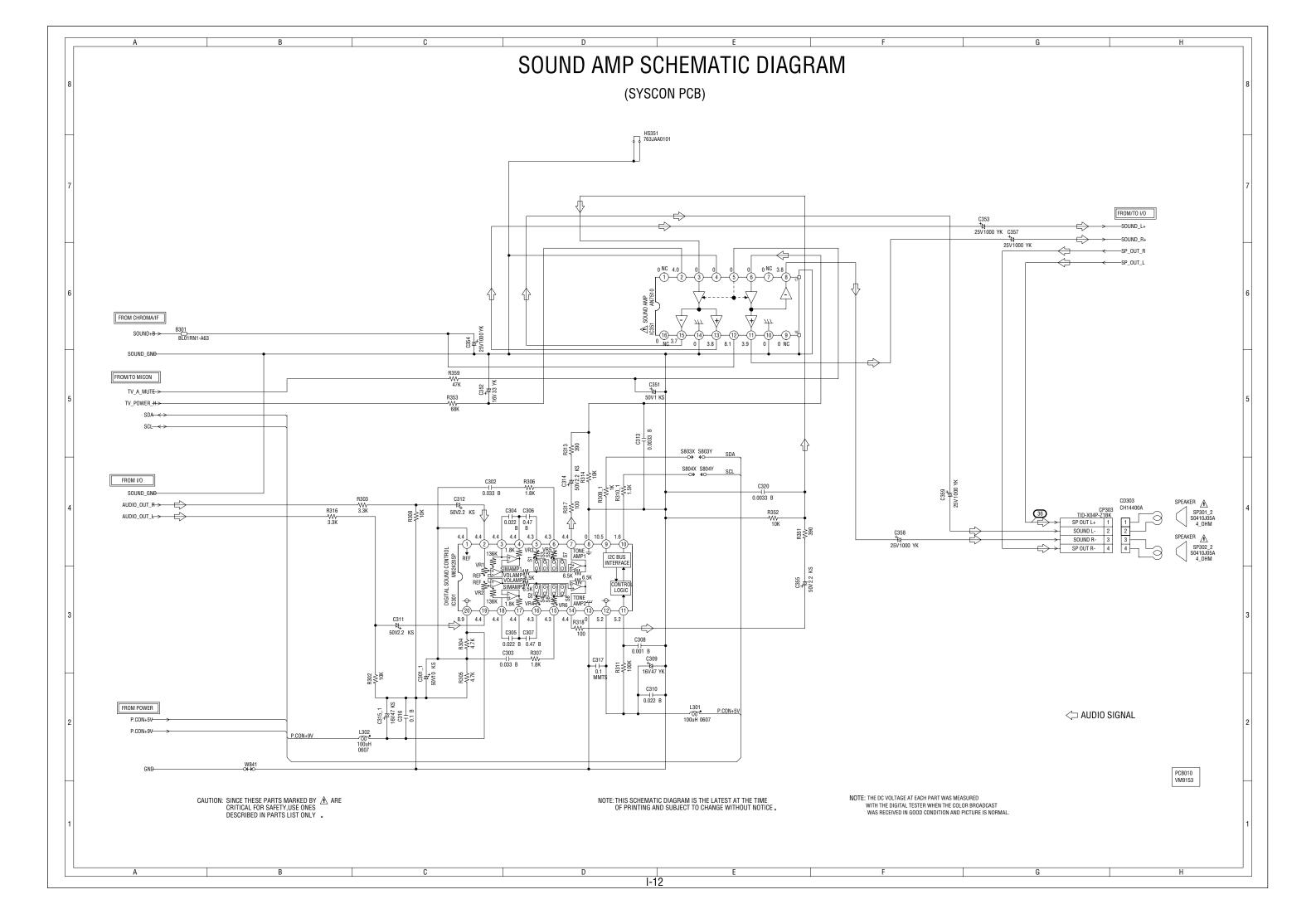


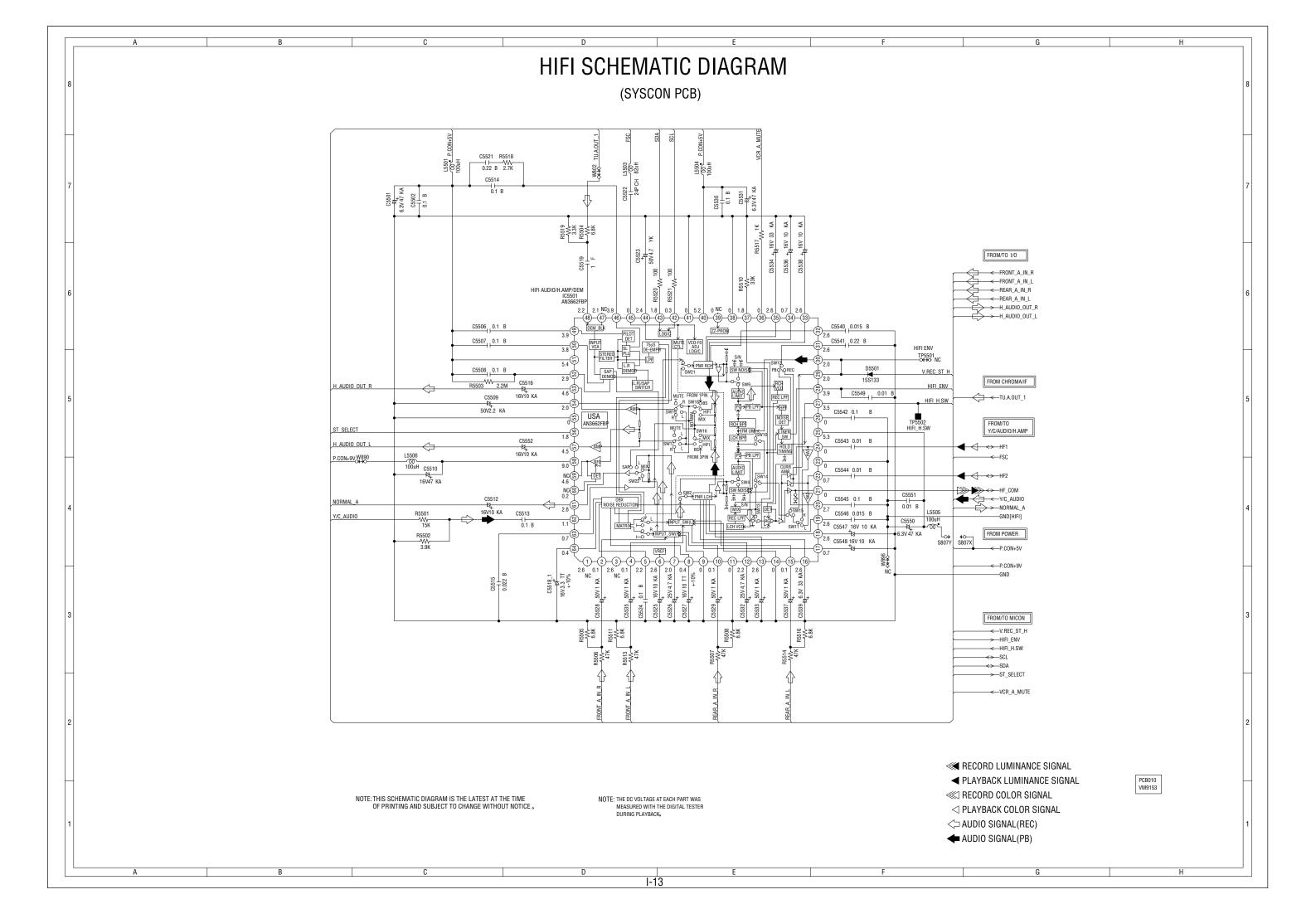






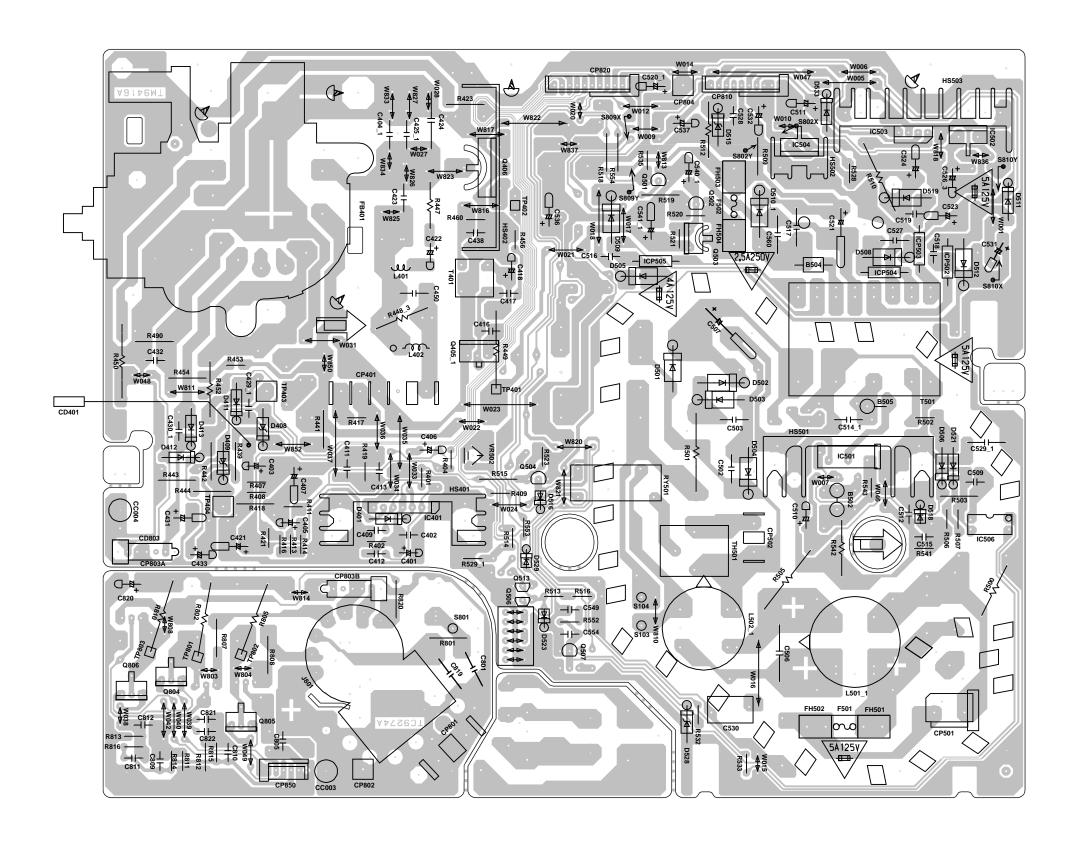


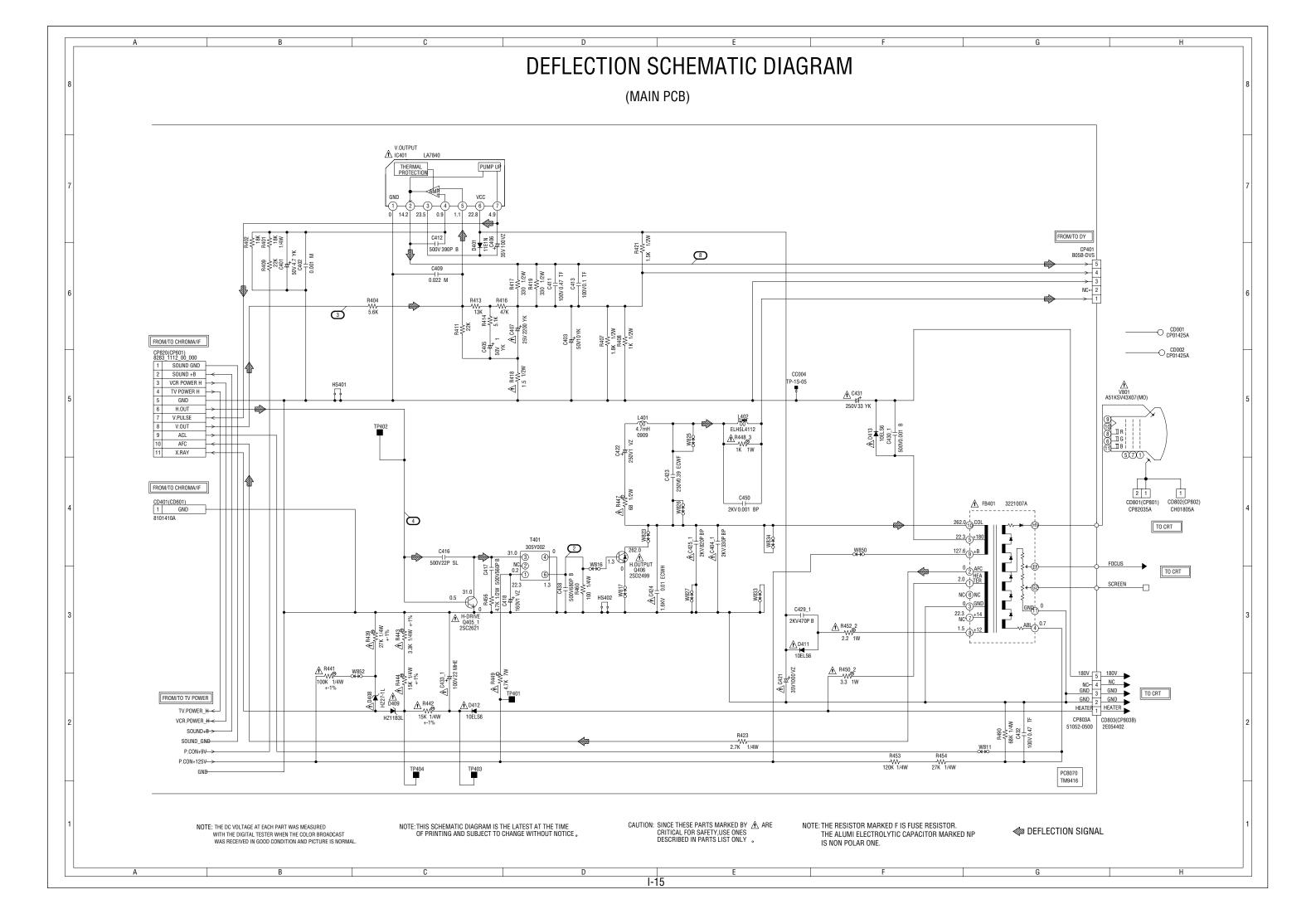


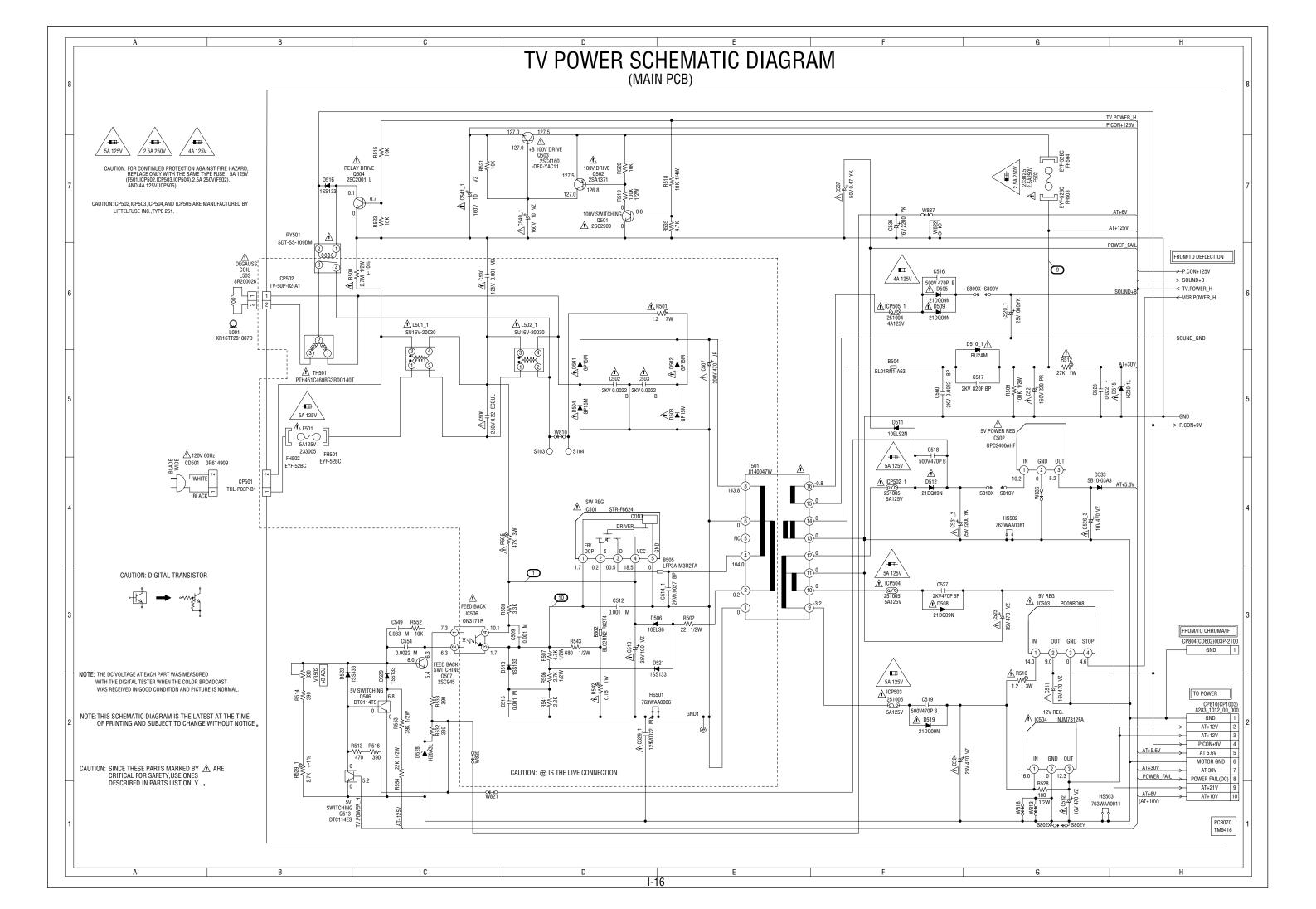


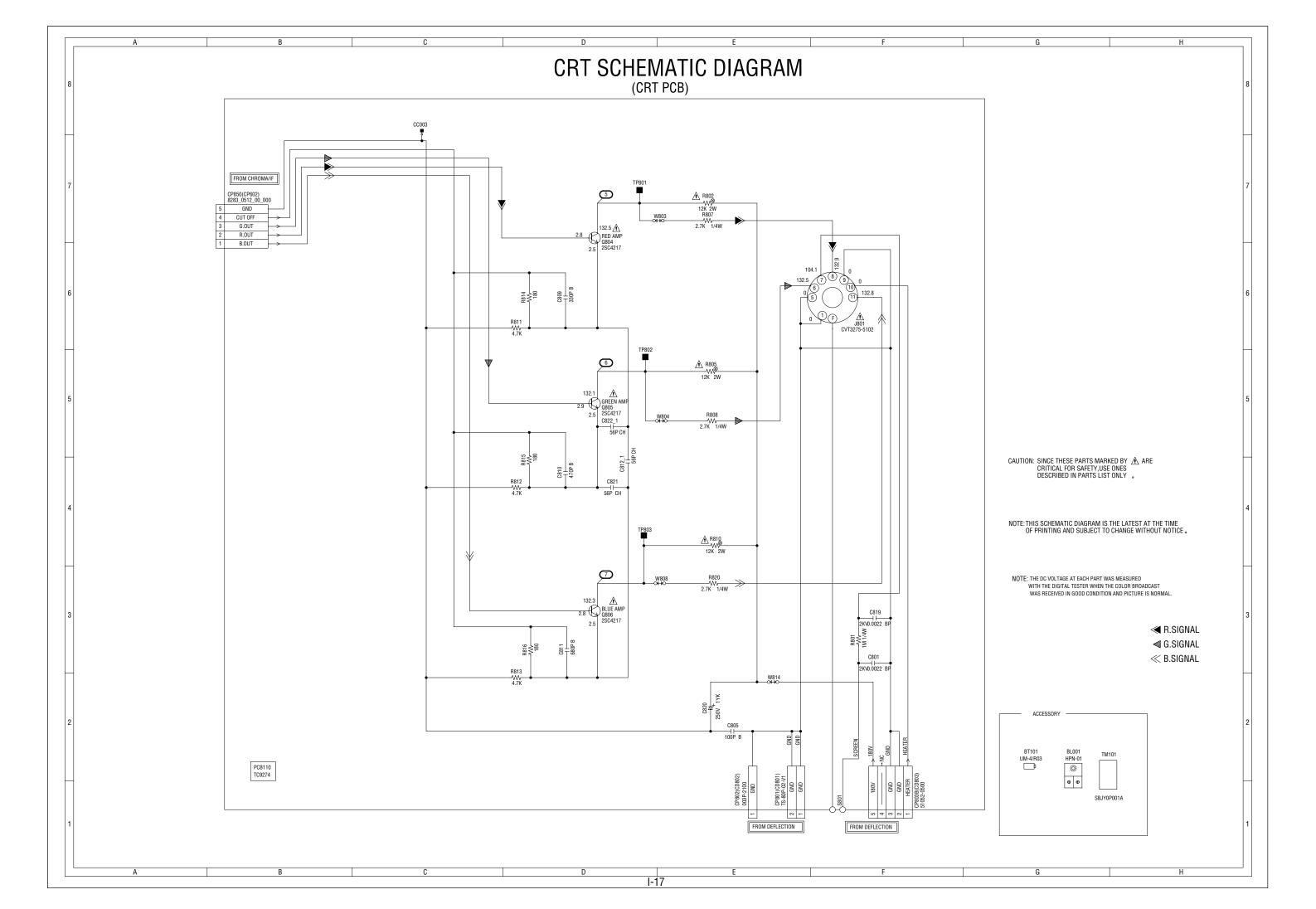
PRINTED CIRCUIT BOARDS

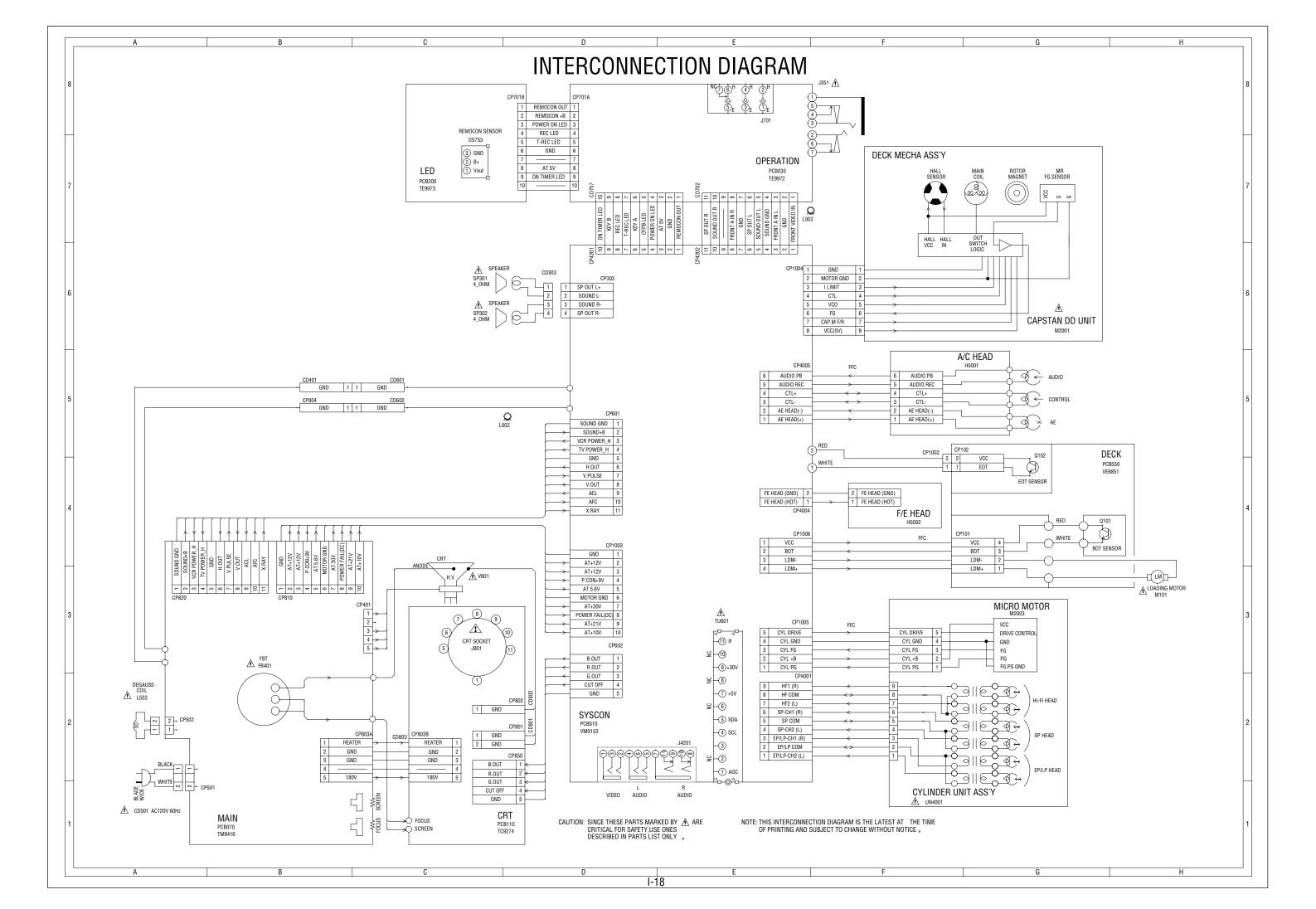
MAIN/CRT











SEMICONDUCTOR BASE CONNECTIONS

DIODE



1SS133T-77 HZ11B3L TD HZ27-1L TD HZ30-1L TD HZ6A3L TD MTZJ5.1B T-77 MTZJ5.6B T-77 MTZJ6.2B T-77 MTZJ6.8B T-77 MTZJ9.1B T-72 SB10-03A3



11E1N-TA1B2 11ES1N-TA1B2 1N4005E-G23 GP15M-G23 RD12FB-T7



10ELS2N-TA1B2 10ELS6TA1B2 21DQ09N-TA2B1 RU2AM V1



SID1050CM



EM-553-F1T EM-553-F9T SLZ-936C-07-S-T1



20PIN M62420SP



100PIN LA71170M-MPB **OEC7034A** 64PIN AN3662FBP



8PIN M24C04-BN6



3PIN PST600H



7PIN LA7840



3PIN NJM7805FD NJM7812FA



8PIN **BA6955AN**



PQ09RD08



3PIN UPC2406AHF



5PIN STR-F6624



4PIN ON3171R



80PIN LA76814BM-MPB



80PIN AN7510





2SA1318(S,T)-AA 2SA1371(D,E)-AE 2SA733(C)-T Q 2SA984K-AA 2SB892(S,T)-AE 2SC1317(Q,R,S)-T 2SC2001(C)-T_L 2SC2274-AA 2SC2909(S,T)-AA

2SC945(C)-T(P,Q)



DTC114TSTP



2SD2396(J,K)



2SD2499





2SC2621(D,E)-RAC 2SC4217(D,E)-RAC DTC114ESTP



2SA1037AKT146R,S DTA124EKAT146 2SC2412KT146 R,S DTC114EKAT146



DTC124EKAT146

DTC143EKAT146



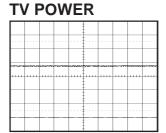
GP1S566



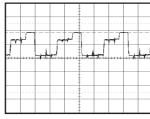


2SC4160-OEC-YAC11

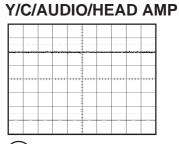
WAVEFORMS



(1) 5.0V 0.1ms/div

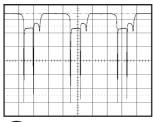


(6) 50.0V 20μs/div

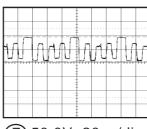


(11) PB 0.5V 0.5ms/div

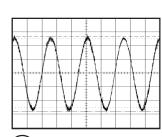
DEFLECTION



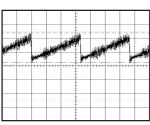
(2) 2.0V 20µs/div



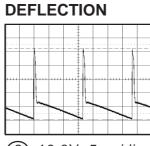
(7) 50.0V 20μs/div



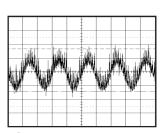
(12) PB 100mV 1ms/div



(3) 0.5V 5ms/div

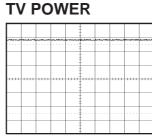


(8) 10.0V 5ms/div

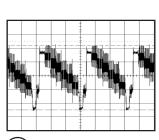


(13) PB 50mV 0.5ms/div

(4) 200mV 20μs/div

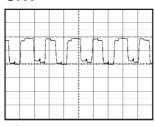


(9) 20.0V 0.1ms/div

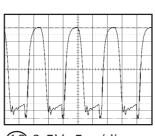


(14) PB 0.5V 20μs/div

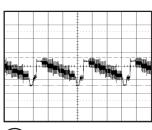
CRT



(5) 50.0V 20μs/div



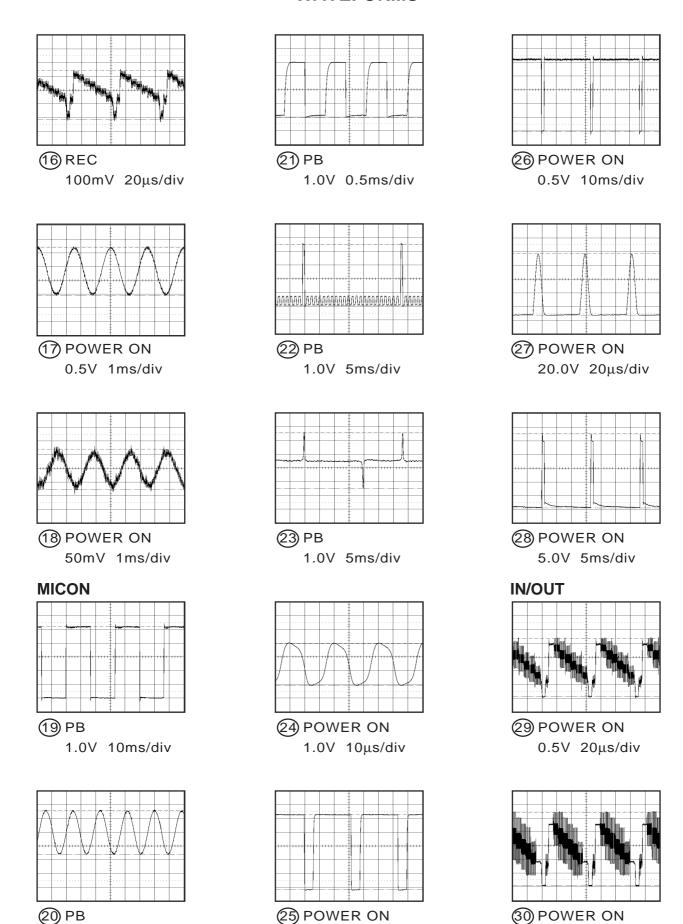
(10) 0.5V 5μs/div



(15) POWER ON 0.5V 20µs/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

WAVEFORMS



NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

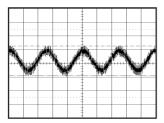
200mV 20µs/div

1.0V 20µs/div

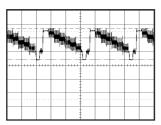
0.5V 0.5ms/div

WAVEFORMS

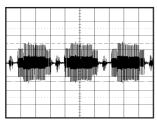
CHROMA/IF



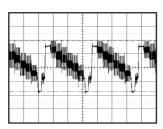
31 POWER ON 0.5V 1ms/div



33 POWER ON 0.5V 20μs/div

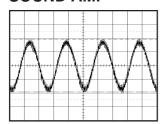


34 POWER ON 200mV 20μs/div



35 POWER ON 10.5V 20μs/div

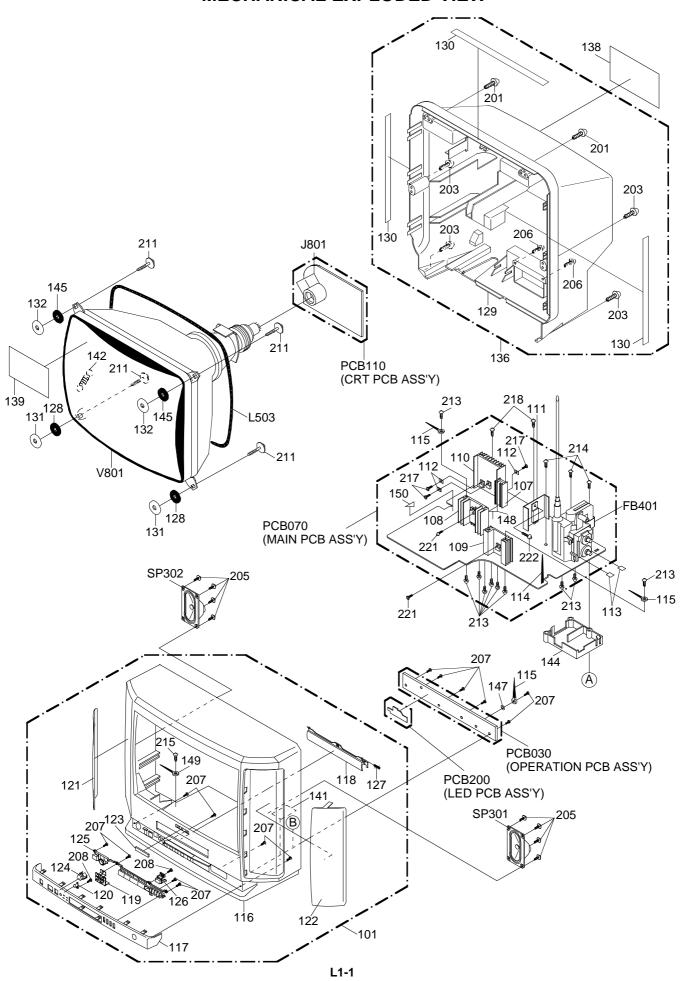
SOUND AMP



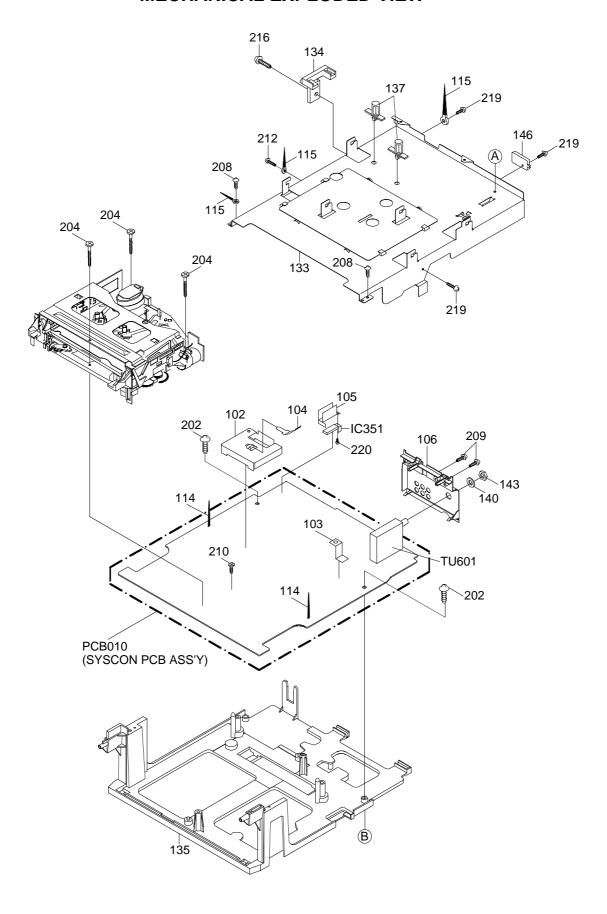
36 POWER ON 200mV 1ms/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

MECHANICAL EXPLODED VIEW



MECHANICAL EXPLODED VIEW



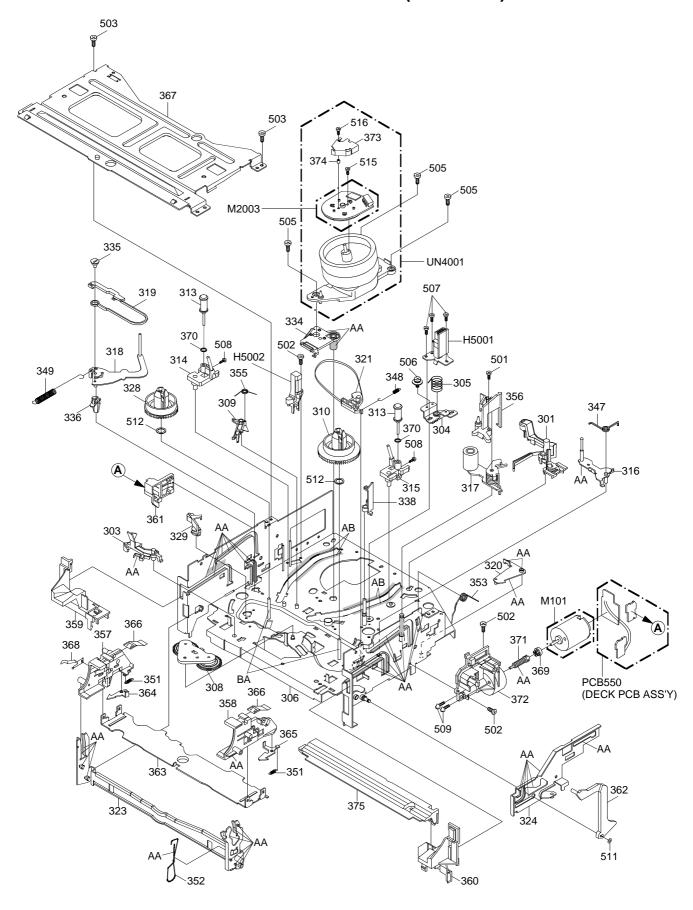
MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REF. NO.	PART NO.	DESCRIPTION	Q'TY
101	S5-490-1B7-200	CAB,FRONT ASS'Y	1	140	S2-A97-A40-770	WASHER 9.7x14xT0.7	1
102		SHIELD, CASE HEAD AMP	1	141		SHEET,CRT SERVICEMAN	1
103		PLATE, EARTH-SYSCON	1	142	S4-1WU-A00-010		1
104		SPR,EARTH HEAD AMP	1	143	S3-004-952-070	NUT,(VOLUME NUT 3/8 INCH)	1
105		HEAT SINK	1	144	S6-1WP-A01-450		1
106	S7-1WP-A02-310	PLATE,JACK	1	145		SHEET,CRT SUPPORT	2
107		HEAT SINK	1	146	S6-1WP-A01-610	HOLDER,BACK	1
108		HEAT SINK	1	147	S0-0WB-0A0-010	FIBER WASHER	1
109		HEAT SINK	1	148		SHEET,FUSE	1
				149	S9-9P4-500-000	CORD CLAMP NO. P-45	1
110		HEAT SINK	1				
111		HEAT SINK	1	150		SHEET,FUSE	1
112		METAL SPACER	3				
113		RUBBER,SILCON	2	201	S1-172-40C-540	SCREW,TAP(B0)BIND 4-35	2
114		COATING CLIP	3	202	S1-175-40B-040	SCREW,TAP(B0)TRUSS 4-20	2
115		CORD CLIP UL CO.	6	203	S1-175-40A-640	TAP(B0)4-16	4
116		CAB,FRONT	1	204	S1-171-40A-240	TAP(B0)V+4-12	3
117	S1-2WP-J06-060	PLATE,FRONT	1	205	S1-17D-30A-040	TAP(B0)3-10	8
118	S1-2WP-J06-070	FLAP	1	206	S1-106-30A-240	SCREW,TAP(P)3-12	2
119	S1-3WP-A00-810	GLASS,LED	1	207	S1-106-30A-040	UIT+3-10	14
				208	S1-106-308-040	TAP(P)3-8	4
120	S1-3WP-A00-820	GUIDE,REMOCON	1	209	S1-102-30A-020	VT2+3-10	2
121	S1-4WS-B00-060	GRILL,SPEAKER(L)	1				
122	S1-4WS-B00-070	GRILL,SPEAKER(R)	1	210	87-741-095-410	SCREW,TAP FLAT 3-8	1
123	S2-344-900-890	,	1	211	S1-11J-50D-040	1 /	4
124	S3-5WP-D05-570		1	212	87-743-073-010		1
125	S3-5WP-J00-960	BUTTON,FRAME	1	213	87-753-095-410	•	10
126	S3-5WP-J00-970	,	1	214		SCREW,WASHER(A)M3-20	3
127	S4-3WK-A00-320		1	215		SCREW,TAPP (B0)TRUSS 4-12	1
128		SHEET,CRT SUPPORT	2	216	S1-076-308-040		1
129		CAB,BACK	1	217		WASHER(A)M3-8	3
				218		SCREW,WASHER(A)M3-6	2
130		FELT SHEET	3	219	S1-076-306-040	SCREW,TAP TITE(S)BRAZIER 3-6	3
131	S6-9WS-AA0-030		2				
132		WASHER	2	220		SCREW,PAN M2-6	1
133		PLATE, DECK SHIELD	1	221		SCREW/WASHER(B) M3-10	2
134	S6-1WP-A01-510		1	222	S1-0B1-308-040	SCREW/WASHER(B) M3-8	1
135	S6-1WP-A01-570		1				
136		CAB,BACK ASS'Y	1				
137	S9-0PS-701-000		2				
138		SHEET,RATING	1				
139		LABEL,POP	1				

ACCESSORY REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	Q'TY
1	S2-3C0-002-2A0	COIL,BALUN HPN-01	1
2	S7-660-CK0-100	TRANSMITTER	1
3	\$5-480-101-000	INSTRUC BOOK	1

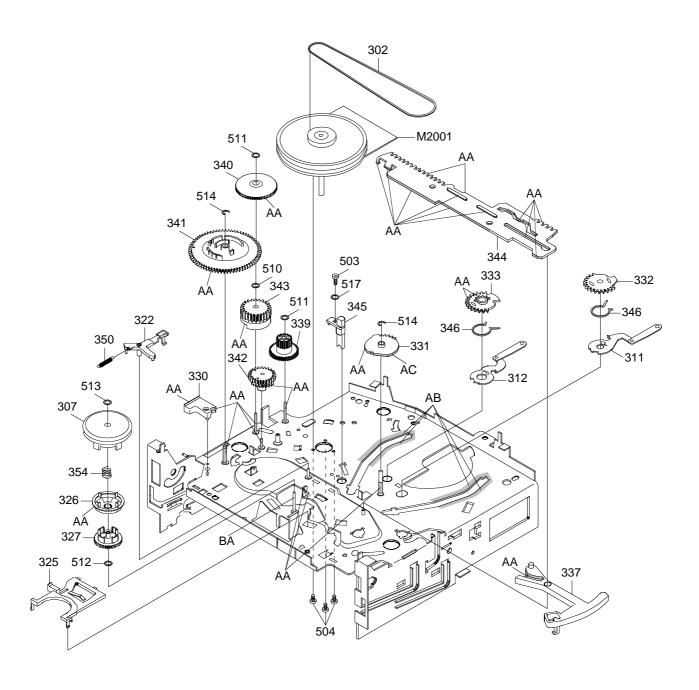
CHASSIS EXPLODED VIEW (TOP VIEW)



CLASS	PART NO.	MARK
GREASE	G-555G	AA
	G-488M	AB
	FL-721	AC
OIL	KYODO OIL SLIDAS No. 150	BA

NOTE: Applying positions AA, AB, AC and BA for the grease or oil are displayed for this section. Check if the correct grease or oil is applied for each position.

CHASSIS EXPLODED VIEW (BOTTOM VIEW)



CLASS	PART NO.	MARK
GREASE	G-555G	AA
	G-488M	AB
	FL-721	AC
OIL	KYODO OIL SLIDAS No. 150	BA

NOTE: Applying positions AA, AB, AC and BA for the grease or oil are displayed for this section. Check if the correct grease or oil is applied for each position.

CHASSIS REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	,	REF. NO.	PART NO.	DESCRIPTION	Q'TY
301	S5-OA5-000-220	AHC ASS'Y	1		360	S5-OP9-006-860	TAPE GUIDE R	1
302	S5-OP2-002-700	BELT,CAPSTAN	1		361	S5-OP9-006-870	COVER,SENSOR L	1
303	S5-OP9-006-890		1		362	S5-OP9-006-880		1
304	S5-OP5-000-830		1		363	S5-OP9-006-900	CASS HOLDER	1
305	S5-OP8-003-240		1		364	S5-OP9-006-910	LOCKER,L	1
306		MAIN CHASSIS ASS'Y	1		365	S5-OP9-006-920		1
307		CLUTCH ASS'Y X	1		366	S5-OP9-006-940		2
308		ARM,IDLER ASS'Y	1		367	S5-OP9-006-950		1
309		ARM,S-S BRAKE	1		368		SPR,CASS EARTH	1
		,			369	S5-OP6-005-400		1
310	S5-OA2-000-760	T REEL ASS'Y	1				•	
311		LOAD ARM S ASS'Y	1		370	S5-OP4-004-850	O-RING	2
312	S5-OA3-000-620	LOAD ARM T ASS'Y	1		371	S5-OP6-005-410	WORM	1
313	S5-OA4-001-020	G-ROLLER ASS'Y	2		372	S5-OP6-005-420	BRACKET,MOTOR	1
314		BASE,INCL S ASS'Y	1		373		SHIELD, DRUM MOTOR3	1
315	S5-OA4-001-720	BASE,INCL T ASS'Y	1		374	S5-OPA-A03-330	COLLAR SHIELD	1
316		P5-2 ARM ASS'Y	1		375	S5-OP0-004-670	COVER, DECK	1
317	S5-OA4-001-740	PINCH ROLLER BLOCK	1				,	
318		TENSION ARM ASS'Y	1		501	87-654-075-410	SCREW,TAP 2.6-10	1
319	S5-OA4-001-760	TENSION BAND ASS'Y	1		502	S1-072-268-040		3
					503	87-743-073-010		3
320	S5-OA4-001-780	PINCH ROLLER LEVER ASS'Y	1		504		SCREW,TAP 2.6-6	3
321	S5-OA6-001-820		1		505		SCREW,WASHER(A)M2.6-8	3
322		CAP BRAKE ARM ASS'Y	1		506		SCREW,WASHER(B)M2.6-4	1
323	S5-OA9-002-130		1		507		SCREW,PAN M2-6	3
324		LINK LEVER ASS'Y	1		508		SCREW,PAN M2-3	2
325		LEVER,CLUTCH	1		509	87-258-091-010		2
326	S5-OP2-002-620		1		000	07 200 001 010	o ililo o	-
327	S5-OP2-002-630		1		510	S2-Q31-54C-5N0	PW 3 1-5 4-0 25	1
328	S5-OP2-002-710	,	1		511		PW(CUT)2.6-6-0.5	3
329		STOPPER,REEL S	1		512	S2-Q26-471-3N0	` '	3
020	00 01 2 002 700	OTOTT EN,INEEE O			513		PW(CUT)1.8-4.5-0.5	1
330	\$5-OP2-002-740	SPACER,LINK LEVER	1		514	S3-ETW-300-000	, ,	2
331		GEAR,MAIN LOADING	1		515	S1-0A1-235-040		1
332		GEAR, LOADING S	1		516		SCREW,WASHER(A)M2.3-10	1
333		GEAR, LOADING T	1		517		WASHER 2.6-7.5-T0.5	1
334		HOLDER, LOADING GEAR	1		317	32-A20-730-310	WASHER 2.0-7.3-10.3	'
335		ADJUST, TENSION	1		CP101		CONN,PWB SIDE	1
336		HOLDER, TENSION	1		CP102		CONN,PWB SIDE 173979-2	1
337		LEVER, TENSION	1		01 102		CONN,1 WE SIDE 173979-2	ı.
338	S5-OP4-004-750	,	1		H5001	S5-23D-910-340	HEAD AC	1
339	S5-OP6-005-430		1		H5002	S5-43D-020-130	, -	1
000	00 01 0 000 100	32/ it (,031111	•		110002	00 100 020 100	112,725,112	
340	S5-OP6-005-440	GEAR MIDDLE	1	Λ	M101	\$5-96P-780-010	MOTOR(LOADING)	1
341	S5-OP6-005-450		1	$\frac{\Lambda}{\Lambda}$	M2001		CAPSTAN DD UNIT	1
342	S5-OP6-005-460	•	1	<u>۔۔۔</u>	M2003	S5-89V-110-060		1
343		CAM,PINCH ROLLER	1		MEGGG	00 007 110 000	more morest	
344	S5-OP6-005-480		1		PCB550		DECK PCB ASS'Y	1
345		REFLECTOR,LED	1		1 00000		DEGRI OD NOCT	
346		SPR,LOADING GEAR	2		Q101	\$0-007-003-200	PHOTO,TR RPT-38PB113	1
347	S5-OP8-003-190		1		Q101		PHOTO,TR RPT-38PB113	1
348	S5-OP8-003-190	,	1		Q102	30-007-003-200	111010,11011 1-301 B113	· ·
349	S5-OP8-003-220	,	1	Λ	UN4001	\$5-480-1B5-000	CYLINDER UNIT ASS'Y	1
343	33-01 0-003-220	SI IX, I ENGION	'	<u> </u>	0114001	33-400-103-000	OTEMBER ONLY AGO T	'
350	S5-OP8-003-230	SPR,CAP BRAKE	1					
351	S5-OP8-003-250	SPR,LOCKER	2					
352	S5-OP8-003-260	SPR,LINK	1					
353	S5-OP8-003-280	SPR,DAMPER	1					
354	S5-OP8-003-300	SPR,RING	1					
355	S5-OP8-003-320	SPR,S-S BRAKE	1					
356	S5-OP9-006-800	OPENER,CASS	1					
357	S5-OP9-006-830	CASS SIDE L	1					
358	S5-OP9-006-840	CASS SIDE R	1					
359	S5-OP9-007-020	TAPE GUIDE L(P,R)	1					

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
		SYSCON PCB ASS'Y			*** CAPACITORS ***
		*** RESISTORS ***	C1059	87-015-975-080	CAP,E 220-6.3V
			C1081	87-016-579-080	CAP,E 2200-16V
R628	S4-X5T-610-3F0	RES,M 10K-1/6W	C4006	87-010-379-080	CAP,E 22-16V
R632	S3-X28-A10-1J0	RES,M 100-2W	C4007	87-015-677-080	CAP,E 100-6.3V
R640	S4-X5T-647-2F0	RES,M 4.7K-1/6W	C4012	87-010-404-080	CAP,E 4.7-50V
R652	S4-X5T-633-2F0	RES,M 3.3K-1/6W	C4015	87-010-380-080	CAP,E 47-16V
R671	S4-X5T-612-3F0	RES,M 12K-1/6W	C4016	87-010-401-080	CAP,E 1-50V
<u> </u>	S6-150-12R-7J0	RES,FUSE 2.7-1W	C4023	87-010-265-080	CAP,E 33-16V
			C4025	87-010-378-080	CAP,E 10-16V
		*** CAPACITORS ***	C4027	87-010-379-080	CAP,E 22-16V
			C4028	87-010-404-080	CAP,E 4.7-50V
C301	87-010-405-080	CAP,E 10-50V	C4029	87-010-401-080	CAP,E 1-50V
C309	87-010-553-040	CAP,E 47-16V	C4035	87-010-402-080	CAP,E 2.2-50V
C311	87-010-402-080	CAP,E 2.2-50V	C4039	87-010-401-080	CAP,E 1-50V
C312	87-010-402-080	CAP,E 2.2-50V	C4040	87-010-401-080	CAP,E 1-50V
C314	87-010-402-080	CAP,E 2.2-50V	C4041	87-015-677-080	CAP,E 100-6.3V
C315	87-010-380-080	CAP,E 47-16V	C4046	87-010-401-080	CAP,E 1-50V
C351	87-010-401-080	CAP,E 1-50V	C4048	87-010-403-080	CAP,E 3.3-50V
C352	87-016-245-090	CAP,E 33-16V	C4051	87-010-401-080	CAP,E 1-50V
C353	87-010-388-090	CAP,E 1000-25V	C4058	87-010-401-080	CAP,E 1-50V
C354	87-010-388-090	CAP,E 1000-25V	C4062	87-010-378-080	CAP,E 10-16V
C355	87-010-402-080	CAP,E 2.2-50V	C4063	87-010-401-080	CAP,E 1-50V
C357	87-010-388-090	CAP,E 1000-25V	C4065	87-010-067-010	CAP,E 0.1-50V
C358	87-010-388-090	CAP,E 1000-25V	C4066	87-010-067-080	CAP,E 0.1-50V
C359	87-010-388-090	CAP,E 1000-25V	C4067	87-010-265-080	CAP,E 33-16V
C601	S0-0PU-501-0M0	CAP,E 1-50V	C4068	87-010-403-080	CAP,E 3.3-50V
C605	87-010-402-080	CAP,E 2.2-50V	C4069	87-010-067-010	CAP,E 0.1-50V
C611	87-010-405-080	CAP,E 10-50V	C4070	87-015-677-080	CAP,E 100-6.3V
C617	87-010-400-080	CAP,E 0.47-50V	C4071	87-010-401-080	CAP,E 1-50V
C621	87-010-550-080	CAP,E 1000-6.3V	C4073	87-010-380-080	CAP,E 47-16V
C623	87-010-401-080	CAP,E 1-50V	C4076	87-015-677-080	CAP,E 100-6.3V
C624	S0-0PU-501-0M0	CAP,E 1-50V	C4078	87-010-549-010	CAP,E 47-6.3V
C626	87-010-378-080	CAP,E 10-16V	C4080	87-010-549-010	CAP,E 47-6.3V
C633	87-010-112-080	CAP,E 100-16V	C4084	87-A10-189-040	CAP,E 220-10V
C634	87-010-236-080	CAP,E 1000-10V	C4092	S0-2LT-233-1M0	CAP,E 330-16V
C638	87-010-553-040	CAP,E 47-16V	C4103	S0-2LT-233-0M0	CAP,E 33-16V
C643	87-010-400-080	CAP,E 0.47-50V	C4206	87-015-075-040	CAP,E 10-16V
C645	87-010-221-080	CAP,E 470-10V	C4207	87-015-075-040	CAP,E 10-16V
C650	87-010-401-080	CAP,E 1-50V	C4211	87-010-235-080	CAP,E 470-16V
<u> </u>	87-010-401-080	CAP,E 1-50V	C4212	87-015-075-040	CAP,E 10-16V
C652	87-010-400-080	CAP,E 0.47-50V	C4220	87-010-112-080	CAP,E 100-16V
C654	87-010-545-010	CAP,E 0.22-50V	C4245	87-015-075-040	CAP,E 10-16V
C656	87-A10-189-040	CAP,E 220-10V	C5501	87-010-549-010	CAP,E 47-6.3V
C659	87-010-378-080	CAP,E 10-16V	C5509	87-010-402-080	CAP,E 2.2-50V
C660	S0-0PU-53R-3M0	CAP,E 3.3-50V	C5510	87-010-380-080	CAP,E 47-16V
C664	87-010-545-010	CAP,E 0.22-50V	C5512	87-015-075-040	CAP,E 10-16V
C669	87-010-560-080	CAP,E 10-50V	C5516	87-015-075-040	CAP,E 10-16V
C670	87-010-221-080	CAP,E 470-10V	C5518	87-016-301-080	CAP,TAN 3.3-16V
C688	87-A10-189-040	CAP,E 220-10V	C5523	87-016-636-080	CAP,E 4.7-50V
<u> </u>	87-010-135-010	CAP,E 100-25V	C5525	87-015-075-040	CAP,E 10-16V
C1003	87-010-550-080	CAP,E 1000-6.3V	C5526	87-016-334-080	CAP,E 4.7-25V
C1004	87-016-584-080	CAP,E 220-25V	C5527	87-016-302-080	CAP,TAN 10-16V
C1007	87-010-401-080	CAP,E 1-50V	C5528	87-015-695-080	CAP,E 1-50V
C1015	87-010-374-080	CAP,E 47-10V	C5529	87-015-695-080	CAP,E 1-50V
C1016	87-010-379-080	CAP,E 22-16V	C5531	87-010-549-010	CAP,E 47-6.3V
C1018	87-010-404-080	CAP,E 4.7-50V	C5532	87-016-334-080	CAP,E 4.7-25V
C1020	87-010-378-080	CAP,E 10-16V	C5533	87-015-695-080	CAP,E 1-50V
C1021	87-015-683-080	CAP,E 33-16V	C5534	87-015-683-080	CAP,E 33-16V
C1023	87-015-975-080	CAP,E 220-6.3V	C5535	87-015-695-080	CAP,E 1-50V
C1024	87-010-549-010	CAP,E 47-6.3V	C5536	87-015-075-040	CAP,E 10-16V
C1032	87-015-975-080	CAP,E 220-6.3V	C5537	87-015-695-080	CAP,E 1-50V
C1036	87-010-370-080	CAP,E 330-6.3V	C5538	87-015-075-040	CAP,E 10-16V
C1037	87-016-088-040	CAP,E 220-6.3V	C5539	S0-E7T-033-0M0	CAP,E 33-6.3V
C1042	87-010-401-080	CAP,E 1-50V	C5547	87-015-075-040	CAP,E 10-16V
C1043	87-015-689-080	CAP,E 10-35V	C5548	87-015-075-040	CAP,E 10-16V
C1045	87-010-112-080	CAP,E 100-16V	C5550	87-010-549-010	CAP,E 47-6.3V
C1058	87-015-677-080	CAP,E 100-6.3V	C5552	87-015-075-040	CAP,E 10-16V
		,			, = = -

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
		*** DIODES ***			*** TRANSISTORS ***
D601	87-A40-523-080	ZENER,MTZJ9.1B T-7	Q4008	89-324-122-080	TR,2SC2412KT
D603	87-020-465-010	DIODE,1SS133T	Q4009	89-324-122-080	TR,2SC2412KT
D604	87-020-465-010	DIODE,1SS133T	Q4010	89-324-122-080	TR,2SC2412KT
D605	S2-8T1-1ES-N10	DIODE,11ES1N-TA1B2	Q4011	89-110-372-080	TR,2SA1037AK
D1001	S2-LXE-658-000	DIODE,1N4005E-G23	Q4012	89-110-372-080	TR,2SA1037AK
D1003	S0-106-000-600	LED,SID1050CM	Q4013	89-324-122-080	TR,2SC2412KT
D1004	S2-8T1-1E1-N10	DIODE,11E1N-TA1B2	Q4201	87-026-235-010	TR,DTC114EK
D1005	S9-2T1-120-B00	ZENER,RD12FB-T7	Q4202	87-026-235-010	TR,DTC114EK
D1006	S2-3U1-003-A30	DIODE,SB10-03A3	Q4203	89-324-122-080	TR,2SC2412KT
D1007	S2-LXE-658-000	DIODE,1N4005E-G23	Q4204	87-026-235-010	TR,DTC114EK
D1009	87-020-465-010	DIODE,1SS133T	Q4205	87-026-235-010	TR,DTC114EK
D1010	S2-LXE-658-000	DIODE,1N4005E-G23	Q4206	87-026-235-010	TR,DTC114EK
D1011	S2-3U1-003-A30	DIODE,SB10-03A3	Q4210	89-110-372-080	TR,2SA1037AK
D1012	S9-7U0-6R2-1B0	•	Q4211	89-324-122-080	TR,2SC2412KT
D1015 D4001	S9-7U0-5R1-1B0 87-020-465-010	ZENER,MTZJ5.1B T-77 DIODE,1SS133T	Q4212	89-110-372-080	TR,2SA1037AK
D4001	87-017-931-010	ZENER,MTZJ5.6B			*** COILS ***
D4201	87-017-931-010	ZENER,MTZJ5.6B			00.20
D4202	S2-3U1-003-A30	DIODE,SB10-03A3	B301	S2-4AT-036-550	CORE,BEADS BL01RN1-A63T6
D4203	S3-Z68-V10-000	ZENER,MTZJ6.8B	B602	S2-4AT-036-550	
D4204	87-020-465-010	DIODE,1SS133T	B4001	S2-4AT-036-550	
D5501	87-020-465-010	DIODE,1SS133T	B4002	S2-4AT-036-550	CORE,BEADS BL01RN1-A63T6
		*** ICS ***	L002	S2-A6A-8A0-A10	CORE,FERRITE HF57T18.5*10*10
			L301	S2-167-D10-1K0	
IC301	87-A20-312-010	IC,M62420SP	L302	S2-167-D10-1K0	COIL,100UH
<u> </u>	S0-FDP-751-000	IC,AN7510	L601	87-003-150-010	COIL,68UH
<u> </u>	S0-3FE-814-B00	IC,LA76814BM-MPB	L602	87-003-146-010	COIL,15UH
IC1001	S5-6F5-703-4A0	IC,OEC7034A	L603	S2-167-310-1J0	COIL,100UH
IC1002	S9-UJ0-T60-0H0	IC,PST600H	L604	87-005-165-010	COIL,0.47UH
<u> </u>	S0-7SQ-955-AN0	IC,BA6955AN	L605	87-003-152-010	COIL,100UH
IC1099	S5-3D0-04B-N60	•	L610	S3-360-203-880	COIL,V IFT
IC4001 IC4002	S0-3F3-711-700	IC,LA71170M-MPB	L611 L612	87-003-149-080	COIL,47UH
IC5501	S0-Q09-780-500 S0-1F6-2FB-P00	IC,NJM7805FD IC,AN3662FBP	L1001	87-005-688-080 87-A50-040-010	COIL,22UH COIL,2.2UH
103301	30-11 0-21 0-1 00	10,A1130021 BI	L4001	S3-262-300-380	COIL,TRAP 2623003
		*** TRANSISTORS ***	L4001	S2-167-D10-1K0	•
			L4003	S3-162-600-7S0	•
Q602	89-110-372-080	TR,2SA1037AK	L4004	S2-167-D10-1K0	COIL,100UH
Q603	89-324-122-080	TR,2SC2412KT	L4005	87-005-096-010	COIL,100UH
Q605	84-LB2-698-080	TR,2SA733(C)-T	L4006	87-005-096-010	COIL,100UH
<u> </u>	8Z-JU1-603-010	PHOTO,COUPLER GP1S566	L4007	87-003-286-010	COIL,56UH
Q1002	89-324-122-080	TR,2SC2412KT	L4008	S2-1LA-612-1K0	
Q1003	S0-02G-004-900	PHOTO,COUPLER GP1S94L	L4009	87-005-096-010	COIL,100UH
Q1004	87-026-236-080	TR,DTC124EK	L4010	87-005-096-010	COIL,100UH
Q1005 Q1006	8Z-JU1-603-010 89-324-122-080	PHOTO,COUPLER GP1S566 TR.2SC2412KT	L4011	87-003-112-010 87-003-152-010	COIL,1MH COIL,100UH
Q1008 Q1008	87-026-236-080	TR,DTC124EK	L4012 L4014	87-003-152-010	COIL,1000H
Q1008 Q1009	S0-02G-004-900	PHOTO,COUPLER GP1S94L	L4014 L4017	87-003-154-010	COIL,68UH
Q1010	87-026-228-080	TR,DTA124EK	L4205	87-003-152-010	COIL,100UH
∕!\ Q1011	SD-70D-239-600	TR,2SD2396(J,K)	L5501	87-003-152-010	COIL,100UH
Q1012	89-324-122-080	TR,2SC2412KT	L5503	87-003-151-010	COIL,82UH
Q1014	87-026-236-080	TR,DTC124EK	L5504	87-003-152-010	COIL,100UH
Q1015	89-324-122-080	TR,2SC2412KT	L5505	87-003-152-010	COIL,100UH
Q1016	89-324-122-080	TR,2SC2412KT	L5506	87-003-152-010	COIL,100UH
Q1017	89-324-122-080	TR,2SC2412KT			
Q1018	89-324-122-080	TR,2SC2412KT			*** SWITCH ***
<u> </u>	SB-3T0-089-200	TR,2SB892(
Q1022	87-026-287-080	TR,DTC143EKAT146	SW1001	S5-082-210-010	SW,LEAF
Q1023	89-324-122-080	TR,2SC2412KT			*** CONNECTORS ***
Q1025 Q1026	SB-3T0-089-200 87-026-235-010	TR,2SB892(TR,DTC114EK			CONNECTORS
Q4001	89-322-746-010	TR,2SC2274	CD601	S6-810-141-1A0	CORD,CONN
Q4001 Q4002	89-322-746-010	TR,2SC2274	CP303		CONN,PWB SIDE TID-X04P-Z1B
Q4003	SA-3T0-984-K00	TR,2SA984K(E,F)	CP1004	S6-972-805-900	CONN,PWB SIDE
Q4005	89-113-187-080	TR,2SA1318(S,T)	CP1005	S6-9R7-500-280	CONN,PWB SIDE 52045-0545
Q4006	89-313-172-010	TR,2SC1317	CP1006	S6-9R7-400-280	CONN,PWB SIDE
Q4007	89-324-122-080	TR,2SC2412KT	CP4001	S6-972-906-200	CONN,PWB SIDE

R	EF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
			*** CONNECTORS ***			*** OTHERS ***
С	P4004 P4201	S6-971-203-200 S6-9E2-A01-290	CONN,PWB SIDE CONN,PWB SIDE	CD702 CD757	S6-CH2-B02-7A0 S6-CH2-A01-6A0	•
С	P4202	S6-9E2-B01-290	CONN,PWB SIDE			MAIN PCB ASS'Y
			*** FILTER ***			*** RESISTORS ***
С	F601	S0-2E2-45R-710	FLTR,SAW M1958M	A D400	07 005 505 000	DEC MOZIZ 4/4M
		*** CRYSTAL & CE	RAMIC OSCILLATORS ***	<u>∧</u> R439 <u>∧</u> R441 <u>∧</u> R442	87-025-525-080 87-025-571-080 87-025-459-080	RES,M 27K-1/4W RES,M 100K-1/4W RES,M 15K-1/4W
	604	S0-0CT-3R5-050		<u> </u>	S4-25T-433-2F0	RES,M 3.3K-1/4W
	1001	S0-0CT-012-070	X'TAL,HC-49/U-S	<u> </u>	87-025-459-080	RES,M 15K-1/4W
	1002	S0-0D3-2R8-010	•	₹ R447	S6-158-268-0J0	RES,FUSE 68-1/2W
X	4001	S0-0CT-3R5-040	X'TAL,HC-49/C	<u> </u>	SF-F01-02J-B10 S1-330-972-000	RES,M 1K-1W RES,CEM 4.7K-7W
			*** TUNER ***	<u>7</u> 1 R449 <u>1</u> 1 R450	S3-X18-13R-3J0	
			TONER	<u>1</u> R452	S3-X18-12R-2J0	· ·
<u> </u>	U601	S1-45K-000-500	TUNER, UHF-VHF TECC1040PG31	<u> </u>		RES,CEM 1.2-7W
_			,	₹ R505	S3-X28-B47-3J0	
			*** OTHERS ***	<u> </u>	S3-U28-B1R-2J0	RES,M 1.2-3W
				<u> </u>	S3-X18-127-3J0	· ·
	D602	S6-CH0-180-5A0		R529	S4-X5T-627-2F0	RES,M 2.7K-1/6W
	P601	S6-CH2-B02-5A0		<u> </u>	87-A00-091-080	RES,M 0.15-1W
-	P602 D4201	S6-CH2-508-6A0 S6-CH0-138-8A0				*** CAPACITORS ***
	P1002	S6-CH2-207-6A0	CORD,CONN CH22076A			CAFACITORS
	P1003	S6-CH2-A01-2A0		C401	87-016-636-080	CAP,E 4.7-50V
				C403	87-010-560-080	CAP,E 10-50V
			OPERATION PCB ASS'Y	C405	87-015-695-080	CAP,E 1-50V
				C406	87-010-393-010	CAP,E 100-35V
			*** CAPACITOR ***	<u> </u>	87-016-588-080	CAP,E 2200-25V
0	755	07 045 075 000	040 5 000 0 01/	C411	S1-220-512-000	CAP,MPL 0.47-100V
C	755	87-015-975-080	CAP,E 220-6.3V	C412 C413	S0-JTB-05N-2K0 S6-11T-110-4J0	CAP,CER 390P-500V CAP,MPL 0.1-100V T
			*** DIODE ***	C413		CAP, MPL 0.1-100V 1 CAP, CER 560PF-500V
			DIODE	C417	S0-E7T-B01-0M0	
D.	795	S0-21M-5Q1-300	LED,EM-553-F9T	<u> </u>	87-010-397-010	CAP,E 1000-35V
				C422	87-016-322-010	
			*** COILS ***	C423	S4-11F-339-4J0	CAP,MPP 0.39UF-250V
_			000000000000000000000000000000000000000	<u> </u>	87-010-961-090	CAP,MPP 0.01UF-1.6KV
B	351	S2-4A1-036-550	CORE,BEADS BL01RN1-A63T6	<u>∧</u> C425		CAP,CER 820P-2KV BP
1.0	003	\$2-464-840-410	CORE,FERRITE HF57T18.5*10*10	C429 <u>∧</u> C431	87-012-386-080 87-016-545-080	CAP,CER 470PF-2K CAP,E 33-250V
L	003	32-A0A-0A0-A10	CORE, FERRITE TIF5/116.5 TO TO	C431	S1-220-512-000	CAP,MPL 0.47-100V
			*** JACKS ***	<u> </u>	87-016-300-080	CAP,E 22-100V
				C438	87-010-977-010	CAP,CER 680PF-500V
<u> </u>	351	S6-021-310-120	JACK,RCA 3.5 HSJ2630-0100	C450	S0-34B-N71-3K0	
J7	701	S6-0X4-310-100	JACK,RCA	<u> </u>	S2-122-B22-4M0	
			*** 0\4#\\	<u> </u>	87-016-371-010	CAP,E 470-200V
			*** SWITCHES ***	<u>⊼</u> C510	87-010-393-010	CAP,E 100-35V CAP,E 470-16V V
S	W750	S5-042-01T-310	SW,TACT SKHVBED010	<u> </u>	87-010-235-910 \$0-188-P7K-3K0	CAP,E 470-16V V CAP,CER 0.0027-2KV
	W751	S5-042-01T-310	SW,TACT SKHVBED010	C514	87-012-376-010	CAP,CER 470PF-500V
	W791	S5-042-01T-310	SW,TACT SKHVBED010	C517		CAP,CER 820P-2KV BP
	W792	S5-042-01T-310	SW,TACT SKHVBED010	C518	87-012-376-010	CAP,CER 470PF-500V
S	W793	S5-042-01T-310	SW,TACT SKHVBED010	C519	87-012-376-010	CAP,CER 470PF-500V
	W794	S5-042-01T-310	SW,TACT SKHVBED010	C520	S0-2L0-310-2M0	· ·
	W795	S5-042-01T-310	SW,TACT SKHVBED010	<u> </u>	S5-3J0-B22-1M0	
	W796	S5-042-01T-310	SW,TACT SKHVBED010	<u>∧</u> C523	87-010-396-010	CAP,E 470-35V
	W797	S5-042-01T-310	SW,TACT SKHVBED010	<u> </u>	87-070-387-040	CAP,E 470-25V V
	W798 W799	S5-042-01T-310 S5-042-01T-310	SW,TACT SKHVBED010 SW,TACT SKHVBED010	<u> </u>	87-016-459-040 S0-34B-N7Q-2K0	CAP,E 470-10V CAP,CER 470P-2KV BP
3	**100	30-0 1 2-011-310	SW, IAST SKITTED TO	<u>√</u> C531	S0-2L0-322-2M0	CAP,E 2200-25V
			*** CONNECTOR ***	<u> </u>	87-010-235-910	CAP,E 470-16V V
				C536	S0-2LF-222-2M0	CAP,E 2200-16V
С	P702	S6-9J2-405-390	CONN,PWB SIDE IMSA-9272B-2	<u> </u>	87-015-694-080	CAP,E 0.47-50V

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
		*** CAPACITORS ***			*** TRANSFORMERS ***
<u> </u>	87-010-964-010 87-010-964-010	CAP,E 10-160V CAP,E 10-160V	<u></u> FB401	S4-322-100-7A0	TRANS,FLYBACK 3221007A
C560	S0-JBB-07H-3K0	CAP,CER 0.0022-2KV	T401 <u>↑</u> T501	S3-305-Y00-2S0 S4-814-004-7W0	TRANS,H DRIVE 305Y002S TRANS,SWITCHING 8140047W
D401	C2 0T4 4E4 N40	DIODES DIODE,11E1N-TA1B2			*** VARIABLE RESISTOR ***
<u>↑</u> D408 <u>↑</u> D409	\$2-8T1-1E1-N10 87-020-407-010 87-027-556-080	ZENER,HZ27-1L TD ZENER.HZ11B3L TD	VR502	S1-263-L2B-TC0	SFR,RH063MCN2R07
⚠ D411 ⚠ D412	S2-8T1-0EL-S60 S2-8T1-0EL-S60	DIODE,10ELS6TA1 DIODE,10ELS6TA1			*** CONNECTORS ***
<u>1</u> D413 1 D501	S2-8T1-0EL-S60 SG-P15-ML0-000	DIODE,10ELS6TA1	CD401 CD803	S6-810-141-0A0 S2-2E0-544-020	CORD,CONN CORD,JUMPER 2E054402
<u> </u>	SG-P15-ML0-000 SG-P15-ML0-000	DIODE,GP15M-G23 DIODE,GP15M-G23	CP401 CP501	S6-9X4-500-290 S6-973-200-390	CONN,PWB SIDE B05B-DVS CORD,UX CONNECTOR
<u> </u>	SG-P15-ML0-000 S2-8T2-1DQ-N90	DIODE,GP15M-G23 DIODE,21DQ09N-TA2B	CP804 CP810	S6-9W0-100-1A0 S6-9E2-A01-290	CONN PCB SIDE 003P-2100 CONN,PWB SIDE
D506 <u></u> D508	S2-8T1-0EL-S60 S2-8T2-1DQ-N90	DIODE,10ELS6TA1 DIODE,21DQ09N-TA2B	CP820 CP803A	S6-9E2-B01-290 S6-7R1-050-190	CONN,PWB SIDE HOLDER,WIRE 51052-0500
↑ D509 ↑ D510 D511		DIODE,21DQ09N-TA2B DIODE,RU2AM V1			*** FUSES ***
D511 	S2-8T1-0EL-S20 S2-8T2-1DQ-N90 S9-4TA-300-110	DIODE,10ELS2N-TA1 DIODE,21DQ09N-TA2B ZENER,HZ30-1L TD	<u> </u>	S8-1PA-050-030 S8-0PA-2R5-010	FUSE,233005-MB000 FUSE,23302.5-MB00
D516 D518	87-020-465-010	DIODE,1SS133T	FH501	S6-710-T00-060	HOLDER,FUSE EYF-52B
D516 D519 D521	87-020-465-010 S2-8T2-1DQ-N90 87-020-465-010	DIODE,1SS133T DIODE,21DQ09N-TA2B DIODE,1SS133T	FH502 FH503 FH504	S6-710-T00-060 S6-710-T00-060 S6-710-T00-060	HOLDER,FUSE EYF-52B HOLDER,FUSE EYF-52B HOLDER,FUSE EYF-52B
D523 D528	87-020-465-010 87-020-465-010 S9-4TA-6RA-130	DIODE,183133T ZENER,HZ6A3L TD	FH304	36-710-100-000	*** RELAY ***
D529 D533	87-020-465-010 S2-3U1-003-A30	DIODE,1SS133T DIODE,SB10-03A3	<u></u> ∧ RY501	S5-60Q-101-140	RELAY,SDT-SS-109DM
<u> </u>	SF-20G-3R0-Q00	·			*** OTHERS ***
<u> </u>		*** ICS ***	<u> </u>	S8-3PC-050-020	MICRO FUSE 251005
<u> </u>	87-A20-128-010	IC,LA7840		S8-3PC-050-020 S8-3PC-050-020	MICRO,FUSE,251005 MICRO,FUSE,251005
<u> </u>	S2-BT0-662-400 S0-2K9-240-600	IC,STR-F6624 IC,UPC2406AHF	<u> </u>	S8-3PC-040-020	MICRO FUSE 251004
	S0-GA9-09R-D00 87-001-576-010	IC,PQ09RD08 IC,NJM7812FA			CRT PCB ASS'Y
<u> </u>	S0-021-000-1R0	PHOTO,COUPLER ON3171R			*** RESISTORS ***
_		*** TRANSISTORS ***	<u>∧</u> R802 <u>∧</u> R805	87-A00-164-090 87-A00-164-090	RES,M 12K-2W RES,M 12K-2W
<u> </u>		TR,2SC2621(D,E) TR,2SD2599	<u> </u>	87-A00-164-090	RES,M 12K-2W
<u> </u>	SC-3T0-290-900 SA-3T1-371-A00	TR,2SC2909 TR,2SA1371			*** CAPACITORS ***
<u> </u>	SC-300-416-000 89-320-011-210	TR,2SC4160-OEC TR,2SC2001(C)-T	C801 C819	S0-JBB-07H-3K0 S0-JBB-07H-3K0	CAP,CER 0.0022-2KV CAP,CER 0.0022-2KV
Q506 Q507	87-026-464-080 89-309-458-010	TR,DTC114TS TR,2SC945(C)	C820	87-016-322-080	CAP,E 1-250V
Q513	SN-YTB-030-010	TR,DTC114E			*** TRANSISTORS ***
		*** COILS ***	<u>∧</u> Q804 <u>∧</u> Q805	SC-3F0-421-700 SC-3F0-421-700	TR,2SC4217(D,E) TR,2SC4217(D,E)
B502 B504	S2-4AT-034-820 S2-4AT-036-550	CORE,BEADS BL01RN1-A63T6	<u> </u>	SC-3F0-421-700	TR,2SC4217(D,E)
B505	S2-4DT-035-810	CORE,BEADS LFP3A-M3R2TA			*** CONNECTORS ***
L401 L402	87-003-143-010 S2-210-000-130	COIL,4.7MH COIL,LINEA ELH5L4112	CP802 CP850	S6-9W0-100-1A0 S6-9E2-501-290	CONN PCB SIDE 003P-2100 CONN,PWB SIDE
<u>∧</u> L501 <u>∧</u> L502	S2-9X0-000-650 S2-9X0-000-650	FILTER,SU16V-2 FILTER,SU16V-2	CP803B	S6-7R1-050-190	HOLDER,WIRE 51052-0500

	REF.NO.	PART NO.	DESCRIPTION
			*** CRT SOCKET ***
⚠	J801	S6-6C1-300-150	SOCKET,CRT CVT3275-510
			LED PCB ASS'Y
			*** DIODES ***
	D791 D792 D793 D794	\$0-213-2Q1-300 \$0-213-2Q1-300 \$0-213-2Q1-300 \$0-21M-5Q1-500	LED,SLZ-936C-07 LED,SLZ-936C-07 LED,SLZ-936C-07 LED,EM-553-F1T
			*** CONNECTOR ***
	CP701B	S6-9J2-A05-490	CONN,IMSA-9162S-10
			*** OTHER ***
	OS753	S7-7Q0-000-170	REMOTE RECEIV
			AND OTHERS
			*** OTHERS ***
	CD801 CD802	S6-CP8-203-5A0 S6-CH0-180-5A0	CORD CONN CP82035A CORD CONN CH01805A
			*** COILS ***
⚠	L001 L503	S2-A12-818-720 S2-8R2-000-260	CORE,TRIDAL KR16TT281807 COIL,DEGAUSS 8R200026
			*** AC CORD ***
⚠	CD501	S2-0R6-149-090	CORD,AC 0R614909
			*** OTHERS ***
	CD001 CD002 CD303	S6-CP0-142-5A0 S6-CP0-142-5A0 S6-CH1-440-0A0	CORD,CONN CP01425A CORD,CONN CP01425A CORD,CONN CH14400A
<u> </u>	SP301 SP302	\$7-0V0-420-010 \$7-0V0-420-010	SPKR,S0410J05A SPKR,S0410J05A
⚠	V801	S9-8W2-104-140	CRT W/DY A51KSV43X07(MO)

サービス打	支術ニュース
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アイワ株式会社 〒110-8710 東京都台東区池之端1-2-11 ☎03(3827)3111 (代表) **AIWA CO.,LTD.** 2-11, IKENOHATA 1-CHOME, TAITO-KU, TOKYO 110-8710, JAPAN TEL:03 (3827)3111

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